

PCF8579 LCD column driver for dot matrix graphic displays Rev. 05 – 11 May 2009 Produ

Product data sheet

1. General description

The PCF8579 is a low power CMOS¹ LCD column driver, designed to drive dot matrix graphic displays at multiplex rates of 1:8, 1:16, 1:24 or 1:32. The device has 40 outputs and can drive 32×40 dots in a 32 row multiplexed LCD. Up to 16 PCF8579s can be cascaded and up to 32 devices may be used on the same I²C-bus (using the two slave addresses). The device is optimized for use with the PCF8578 LCD row/column driver. Together these devices form a general purpose LCD dot matrix driver chip set, capable of driving displays of up to 40960 dots. The PCF8579 is compatible with most microcontrollers and communicates via a two-line bidirectional bus (I²C-bus). To allow partial V_{DD} shutdown the ESD protection system of the SCL and SDA pins does not use a diode connected to V_{DD}. Communication overhead is minimized by a display RAM with auto-incremented addressing and display bank switching.

2. Features

- LCD column driver
- Used in conjunction with the PCF8578, this device forms part of a chip set capable of driving up to 40960 dots
- 40 column outputs
- Selectable multiplex rates; 1:8, 1:16, 1:24 or 1:32
- Externally selectable bias configuration, 5 or 6 levels
- Easily cascadable for large applications (up to 32 devices)
- 1280-bit RAM for display data storage
- Display memory bank switching
- Auto-incremented data loading across hardware subaddress boundaries (with PCF8578)
- Power-On Reset (POR) blanks display
- Logic voltage supply range 2.5 V to 6 V
- Maximum LCD supply voltage 9 V
- Low power consumption
- I²C-bus interface
- Compatible with most microcontrollers
- Optimized pinning for single plane wiring in multiple device applications (with PCF8578)
- Space saving 56-lead small outline package and 64-pin quad flat pack

^{1.} The definition of the abbreviations and acronyms used in this data sheet can be found in <u>Section 15</u>.



3. Applications

- Automotive information systems
- Telecommunication systems
- Point-of-sale terminals
- Industrial computer terminals
- Instrumentation

4. Ordering information

Type number	Package					
	Name	Description	Version			
PCF8579T/1	VSO56	VSO56 plastic very small outline package; 56 leads				
PCF8579H/1	LQFP64	LQFP64 plastic low profile quad flat package; 64 leads; body $10 \times 10 \times 1.4 \text{ mm}^{[1]}$				
PCF8579HT/1 TQFP64		plastic thin quad flat package; 64 leads; body $10 \times 10 \times 1.0$ mm	SOT357-1			

[1] Should not be used for new designs.

5. Marking

Table 2. Marking codes		
Type number	Marking code	
PCF8579T/1	PCF8579T	
PCF8579H/1	PCF8579H	
PCF8579HT/1	PCF8579HT	

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6. Block diagram



7. Pinning information

7.1 Pinning



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7.2 Pin description

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	VSO56		-
		LQFP64, TQFP64	-
SDA	1	7	I ² C-bus serial data input/output
SCL	2	8	I ² C-bus serial clock input
SYNC	3	9	cascade synchronization output
CLK	4	10	external clock input/output
V _{SS}	5	11	ground
TEST ^[1]	6	12	test pin
SA0	7	13	I ² C-bus slave address input (bit 0)
A3 to A0	8 to 11	14, 16 to 18	I ² C-bus subaddress inputs
V _{DD}	12	20	supply voltage
n.c. ^[2]	13	15, 19, 21, 25 to 29, 34	not connected
V ₃ , V ₄	14, 15	22, 23	LCD bias voltage inputs
V _{LCD}	16	24	LCD supply voltage
C39 to C0	17 to 56	30 to 33, 35 to 64, 1 to 6	LCD column driver outputs

[1] The TEST pin must be connected to V_{SS}.

[2] Do not connect, these pins are reserved.

8. Functional description

The PCF8579 column driver is designed for use with the PCF8578. Together they form a general purpose LCD dot matrix chip set.

Typically up to 16 PCF8579s may be used with one PCF8578 (examples of cascading the devices see <u>Table 16</u>, <u>Figure 21</u>, <u>Figure 22</u>, <u>Figure 23</u> and <u>Figure 24</u>). Each of the PCF8579s is identified by a unique 4-bit hardware subaddress, set by pins A0 to A3. The PCF8578 can operate with up to 32 PCF8579s when using two I²C-bus slave addresses. The two slave addresses are set by the logic level on input SA0.

8.1 Power-on reset

At power-on the PCF8579 resets to a defined starting condition as follows:

- 1. Display blank (in conjunction with PCF8578)
- 2. 1:32 multiplex rate
- 3. Start bank 0 selected
- 4. Data pointer is set to X, Y address 0, 0
- 5. Character mode
- 6. Subaddress counter is set to 0
- 7. I²C-bus interface is initialized

Remark: Do not transfer data on the I^2 C-bus for at least 1 ms after power-on to allow the reset action to complete.

8.2 Multiplexed LCD bias generation

The bias levels required to produce maximum contrast depend on the multiplex rate and the LCD threshold voltage (V_{th}). V_{th} is typically defined as the RMS voltage at which the LCD exhibits 10 % contrast. Table 4 shows the optimum voltage bias levels and Table 5 the discrimination ratios (D) for the different multiplex rates as functions of V_{oper} .

$$V_{oper} = V_{DD} - V_{LCD} \tag{1}$$

The RMS on-state voltage (Von(RMS)) for the LCD is calculated with the equation

$$V_{on(RMS)} = V_{oper} \sqrt{\frac{1}{n} + \frac{\sqrt{n-1}}{n(\sqrt{n}+1)}}$$
(2)

and the RMS off-state voltage ($V_{off(RMS)}$) with the equation

$$V_{off(RMS)} = V_{oper} \sqrt{\frac{2(\sqrt{n}-1)}{\sqrt{n}(\sqrt{n}+1)^2}}$$
(3)

where the values for n are determined by the multiplex rate (1:n). Valid values for n are:

n = 8 for 1:8 multiplex

n = 16 for 1:16 multiplex

n = 24 for 1:24 multiplex

n = 32 for 1:32 multiplex

Table 4. Optimum LCD voltages

Bias ratios	Multiplex rate							
	1:8	1:16	1:24	1:32				
$\frac{V_2}{V_{oper}}$	0.739	0.800	0.830	0.850				
$\frac{V_3}{V_{oper}}$	0.522	0.600	0.661	0.700				
$rac{V_4}{V_{oper}}$	0.478	0.400	0.339	0.300				
$\frac{V_5}{V_{oper}}$	0.261	0.200	0.170	0.150				

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Table 5.	Discrimination	ratios
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Discrimination	Multiplex rate						
ratios	1:8	1:16	1:24	1:32			
$\frac{V_{off(RMS)}}{V_{oper}}$	0.297	0.245	0.214	0.193			
$\frac{V_{on(RMS)}}{V_{oper}}$	0.430	0.316	0.263	0.230			
$D = \frac{V_{on(RMS)}}{V_{off(RMS)}}$	1.447	1.291	1.230	1.196			
$\frac{V_{oper}}{V_{th}}$	3.370	4.080	4.680	5.190			

Figure 5 shows the values of Table 4 as graphs.



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8.3 LCD drive mode waveforms

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8.4 Timing generator

The timing generator of the PCF8579 organizes the internal data flow from the RAM to the display drivers. An external synchronization pulse \overline{SYNC} is received from the PCF8578. This signal maintains the correct timing relationship between cascaded devices.

8.5 Column drivers

Outputs C0 to C39 are column drivers which must be connected to the LCD. Unused outputs should be left open-circuit.

8.6 Characteristics of the I²C-bus

The I²C-bus is for bidirectional, two-line communication between different ICs or modules. The two lines are a Serial Data Line (SDA) and a Serial Clock Line (SCL) which must be connected to a positive supply via a pull-up resistor. Data transfer may be initiated only when the bus is not busy.

8.6.1 Bit transfer

One data bit is transferred during each clock pulse. The data on the SDA line must remain stable during the HIGH period of the clock pulse as changes in the data line at this moment will be interpreted as control signals.

8.6.2 START and STOP conditions

Both data and clock lines remain HIGH when the bus is not busy. A HIGH-to-LOW transition of the data line, while the clock is HIGH, is defined as the START condition (S). A LOW-to-HIGH transition of the data line while the clock is HIGH, is defined as the STOP condition (P).

8.6.3 System configuration

A device transmitting a message is a transmitter, a device receiving a message is the receiver. The device that controls the message flow is the master and the devices which are controlled by the master are the slaves.

8.6.4 Acknowledge

The number of data bytes transferred between the START and STOP conditions from transmitter to receiver is unlimited. Each data byte of eight bits is followed by one acknowledge bit. The acknowledge bit is a HIGH level put on the bus by the transmitter, whereas the master generates an extra acknowledge related clock pulse. A slave receiver which is addressed must generate an acknowledge after the reception of each byte. Also a master must generate an acknowledge after the reception of each byte that has been clocked out of the slave transmitter. The device that acknowledges must pull down the SDA line during the acknowledge related clock pulse, so that the SDA line is stable LOW during the HIGH period of the acknowledge related clock pulse (set-up and hold times must be taken into consideration). A master receiver must signal the end of a data transmission to the transmitter by **not** generating an acknowledge on the last byte that has been clocked out of the slave. In this event the transmitter must leave the data line HIGH to enable the master to generate a STOP condition.

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8.6.5 I²C-bus controller

The I²C-bus controller detects the I²C-bus protocol, slave address, commands and display data bytes. It performs the conversion of the data input (serial-to-parallel) and the data output (parallel-to-serial). The PCF8579 acts as an I²C-bus slave transmitter/receiver. Device selection depends on the I²C-bus slave address, the hardware subaddress and the commands transmitted.

8.6.6 Input filters

To enhance noise immunity in electrically adverse environments, RC low-pass filters are provided on the SDA and SCL lines.

8.6.7 I²C-bus protocol

Two 7-bit slave addresses (0111100 and 0111101) are reserved for both the PCF8578 and PCF8579. The least significant bit of the slave address is set by connecting input SA0 to either logic 0 (V_{SS}) or logic 1 (V_{DD}). Therefore, two types of PCF8578 or PCF8579 can be distinguished on the same I²C-bus which allows:

- 1. One PCF8578 to operate with up to 32 PCF8579s on the same I²C-bus for very large applications (see Table 16).
- 2. The use of two types of LCD multiplex schemes on the same I²C-bus.

In most applications the PCF8578 will have the same slave address as the PCF8579.

The I²C-bus protocol is shown in <u>Figure 13</u>. All communications are initiated with a START condition (S) from the I²C-bus master, which is followed by the desired slave address and read/write bit. All devices with this slave address acknowledge in parallel. All other devices ignore the bus transfer.

In WRITE mode (indicated by setting the read/write bit LOW) one or more commands follow the slave address acknowledgement. The commands are also acknowledged by all addressed devices on the bus. The last command must clear the continuation bit C. After the last command a series of data bytes may follow. The acknowledgement after each byte is made only by the (A0, A1, A2 and A3) addressed PCF8579 or PCF8578 with its implicit subaddress 0. After the last data byte has been acknowledged, the I²C-bus master issues a STOP condition (P).

In READ mode, indicated by setting the read/write bit HIGH, data bytes may be read from the RAM following the slave address acknowledgement. After this acknowledgement the master transmitter becomes a master receiver and the PCF8579 becomes a slave transmitter. The master receiver must acknowledge the reception of each byte in turn. The master receiver must signal an end of data to the slave transmitter, by not generating an acknowledge on the last byte clocked out of the slave. The slave transmitter then leaves the data line HIGH, enabling the master to generate a STOP condition (P).

Display bytes are written into, or read from the RAM at the address specified by the data pointer and subaddress counter. Both the data pointer and subaddress counter are automatically incremented, enabling a stream of data to be transferred either to, or from the intended devices.

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In multiple device applications, the hardware subaddress pins of the PCF8579s (A0 to A3) are connected to V_{SS} or V_{DD} to represent the desired hardware subaddress code. If two or more devices share the same slave address, then each device **must** be allocated a unique hardware subaddress.



8.7 Display RAM

The PCF8579 contains a 32 × 40-bit static RAM which stores the display data. The RAM is divided into 4 banks of 40 bytes ($4 \times 8 \times 40$ bits). During RAM access, data is transferred to or from the RAM via the I²C-bus.

8.7.1 Data pointer

The addressing mechanism for the display RAM is realized using the data pointer. This allows an individual data byte or a series of data bytes to be written into, or read from, the display RAM, controlled by commands sent on the I²C-bus.

8.7.2 Subaddress counter

The storage and retrieval of display data is dependent on the content of the subaddress counter. Storage and retrieval take place only when the contents of the subaddress counter matches with the hardware subaddress at pins A0, A1, A2 and A3.

8.8 Command decoder

The command decoder identifies command bytes that arrive on the I²C-bus.

The five commands available to the PCF8579 are defined in Table 6.

Command	Oper	Operation code Refer						Reference	
Bit	7	6	5	4	3	2	1	0	
set-mode	С	1	0	Т	E[1:0)]	M[1:0]	Table 8
set-start-bank	С	1	1	1	1	1	B[1:0]	Table 9
device-select	С	1	1	0	A[3:0)]			Table 10
RAM-access	С	1	1	1	G[1:0)]	Y[1:0]	Table 11
load-X-address	С	0	X[5:0	D]					Table 12

Table 6. Definition of PCF8579 commands

The most-significant bit of a command is the continuation bit C (see <u>Table 7</u> and <u>Figure 14</u>). Commands are transferred in WRITE mode only.

Table 7.C bit description

Bit	Symbol	Value	Description
7	С		continue bit
		0	last control byte in the transfer; next byte will be regarded as display data
		1	control bytes continue; next byte will be a command too



Bit	Symbol	Value	Description	
7	С	0, 1	see Table 7	
6, 5	-	10	fixed value	
4	Т		display mode	
		0	PCF8578 row only	
		1	PCF8578 mixed mode	
3, 2 E[1:0]		display status		
		00	blank	
		01	normal	
		10	all segments on	
		11	inverse video	
1, 0	M[1:0]		LCD drive mode	
		01	1:8 MUX (8 rows)	
		10	1:16 MUX (16 rows)	
		11	1:24 MUX (24 rows)	
		00	1:32 MUX (32 rows)	

Table 9. Set-start-bank - command bit description

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Bit	Symbol	Value	Description
7	С	0, 1	see Table 7
6 to 2	-	11111	fixed value
1, 0 B[1:0]		start bank pointer (see Figure 18)[1]	
		00	bank 0
		01	bank 1
		10	bank 2
		11	bank 3

[1] Useful for scrolling, pseudo-motion and background preparation of new display content.

Table 10. Device-select - command bit description

Bit	Symbol	Value	Description
ы	Symbol	value	Description
7	С	0, 1	see Table 7
6 to 4	-	110	fixed value
3 to 0	A[3:0]	0 to 15 <u>[1]</u>	hardware subaddress; 4 bit binary value; transferred to the subaddress counter to define one of sixteen hardware subaddresses

[1] Values shown in decimal.

Table 11.	RAM-access	RAM-access - command bit description				
Bit	Symbol	Value	Description			
7	С	0, 1	see Table 7			
6 to 4	-	111	fixed value			
3, 2	G[1:0]		RAM access mode;			
		defines the auto-increment behavior of the address for RAM access (see Figure 17)				
		00	character			
		01	half-graphic			
		10	full-graphic			
		11	not allowed ^[1]			
1, 0	Y[1:0]	0 to 3 ^[2]	RAM row address;			
			two bits of immediate data, transferred to the Y-address pointer to define one of four display RAM rows (see <u>Figure 15</u>)			

[1] See operation code for set-start-bank in Table 9.

[2] Values shown in decimal.

Table 12. Load-X-address - command bit description

Bit	Symbol	Value	Description
7	С	0, 1	see Table 7
6	-	0	fixed value
5 to 0	X[5:0]	0 to 39 <u>[1]</u>	RAM column address; six bits of immediate data, transferred to the X-address pointer to define one of forty display RAM columns (see <u>Figure 15</u>)

[1] Values shown in decimal.

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8.9 RAM access



There are three RAM-access modes:

- Character
- Half-graphic
- Full-graphic

These modes are specified by the bits G[1:0] of the RAM-access command. The RAM-access command controls the order in which data is written to or read from the RAM (see Figure 17).

To store RAM data, the user specifies the location into which the first byte will be loaded (see Figure 16):

- Device subaddress (specified by the device-select command)
- RAM X-address (specified by the bits X[5:0] of the load-X-address command)
- RAM bank (specified by the bits Y[1:0] of the RAM-access command)

Subsequent data bytes will be written or read according to the chosen RAM-access mode. Device subaddresses are automatically incremented between devices until the last device is reached. If the last device has subaddress 15, further display data transfers will lead to a wrap-around of the subaddress to 0.



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8.9.1 Display control

The display is generated by continuously shifting rows of RAM data to the dot matrix LCD via the column outputs. The number of rows scanned depends on the multiplex rate set by bits M[1:0] of the set-mode command.



The display status (all dots on or off and normal or inverse video) is set by the bits E[1:0] of the set-mode command. For bank switching, the RAM bank corresponding to the top of the display is set by the bits B[1:0] of the set-start-bank command. This is shown in Figure 18. This feature is useful when scrolling in alphanumeric applications.

9. Limiting values

Table 13. Limiting values

Symbol	Parameter	Conditions	Min	Max	Unit
V _{DD}	supply voltage		-0.5	+8.0	V
V _{LCD}	LCD supply voltage		$V_{DD} - 11$	+8.0	V
VI	input voltage	V _{DD} related; on pins SDA, SCL, CLK, TEST, SA0 and OSC	-0.5	+8.0	V
		V_{LCD} related; V ₃ and V ₄	V _{DD} – 11	+8.0	V
Vo	output voltage	V _{DD} related; <u> SYNC</u> and CLK	-0.5	+8.0	V
		V _{LCD} related; R0 to R7, R8/C8 to R31/C31 and C32 to C39	V _{DD} – 11	+8.0	V
I	input current		-10	+10	mA
lo	output current		-10	+10	mA
I _{DD}	supply current		-50	+50	mA
I _{DD(LCD)}	LCD supply current		-50	+50	mA
I _{SS}	ground supply current		-50	+50	mA
P _{tot}	total power dissipation	per package	-	400	mW
Po	output power		-	100	mW
T _{stg}	storage temperature		<u>[1]</u> –65	+150	°C

 According to the NXP store and transport conditions (document SNW-SQ-623) the devices have to be stored at a temperature of +5 °C to +45 °C and a humidity of 25 % to 75 %.

10. Static characteristics

Table 14. Static characteristics

 $V_{DD} = 2.5 V$ to 6 V; $V_{SS} = 0 V$; $V_{LCD} = V_{DD} - 3.5 V$ to $V_{DD} - 9 V$; $T_{amb} = -40 \degree C$ to +85 $\degree C$; unless otherwise specified.

Symbol	Parameter	Conditions		Min	Тур	Max	Unit
Supplies							
V _{DD}	supply voltage			2.5	-	6.0	V
V _{LCD}	LCD supply voltage			$V_{DD} - 9$	-	V _{DD} – 3.5	V
I _{DD}	supply current	f _{clk} = 2 kHz	<u>[1]</u>	-	9	20	μΑ
V _{POR}	power-on reset voltage		[2]	-	1.3	1.8	V
Logic							
VIL	LOW-level input voltage			V _{SS}	-	$0.3V_{DD}$	V
V _{IH}	HIGH-level input voltage			$0.7 V_{DD}$	-	V _{DD}	V
ΙL	leakage current	at pins SDA, SCL, SYNC, CLK, TEST and SA0, A0 to A3; $V_i = V_{DD}$ or V_{SS}		-1	-	+1	mA
I _{OL}	LOW-level output current	at pin SDA; V _{OL} = 0.4 V; V _{DD} = 5 V		3	-	-	mA
Ci	input capacitance	at pin SCL and SDA	<u>[3]</u>	-	-	5	pF
LCD outpu	uts						
lL	leakage current	at pins V_3 and V_4 ; $V_i = V_{DD}$ or V_{LCD}		-2	-	+2	μA
V _{offset(DC)}	DC offset voltage	on pins C0 to C39		-	±20	-	mV
Ro	output resistance	on pins at C0 to C39	[4]	-	3	6	kΩ

[1] Outputs are open; inputs at V_{DD} or V_{SS} ; I²C-bus inactive; external clock with 50 % duty factor.

[2] Resets all logic when $V_{DD} < V_{POR}$.

[3] Periodically sampled; not 100 % tested.

[4] Resistance measured between output terminal (C0 to C39) and bias input (V₃, V₄, V_{DD} and V_{LCD}) when the specified current flows through one output under the following conditions (see <u>Table 4</u>):
 a) V_{oper} = V_{DD} - V_{LCD} = 9 V.

b) $V_3 - V_{LCD} \ge 4.70$ V; $V_4 - V_{LCD} \le 4.30$ V; $I_{load} = 100 \ \mu A$.

11. Dynamic characteristics

Table 15. Dynamic characteristics

All timing values are referenced to V_{IH} and V_{IL} levels with an input voltage swing of V_{SS} to V_{DD} . $V_{DD} = 2.5 V$ to 6 V; $V_{SS} = 0 V$; $V_{LCD} = V_{DD} - 3.5 V$ to $V_{DD} - 9 V$; $T_{amb} = -40 \degree C$ to $+85 \degree C$; unless otherwise specified.

Symbol	Parameter	Conditions		Min	Тур	Max	Unit
f _{clk}	clock frequency	50 % duty factor	<u>[1]</u>	-	-	10	kHz
t _{PD(drv)}	driver propagation delay	$V_{DD} - V_{LCD} = 9 V;$ with test load of 45 pF		-	-	100	μs
l ² C-bus							
f _{SCL}	SCL clock frequency			-	-	100	kHz
t _{w(spike)}	spike pulse width			-	-	100	ns
t _{BUF}	bus free time between a STOP and START condition			4.7	-	-	μs
t _{SU;STA}	set-up time for a repeated START condition			4.7	-	-	μs
t _{HD;STA}	hold time (repeated) START condition			4.0	-	-	μs
t _{LOW}	LOW period of the SCL clock			4.7	-	-	μs
t _{HIGH}	HIGH period of the SCL clock			4.0	-	-	μs
t _r	rise time of both SDA and SCL signals			-	-	1	μs
t _f	fall time of both SDA and SCL signals			-	-	0.3	μs
t _{SU;DAT}	data set-up time			250	-	-	ns
t _{HD;DAT}	data hold time			0	-	-	ns
t _{SU;STO}	set-up time for STOP condition			4.0	-	-	μs

[1] Typically 0.9 kHz to 3.3 kHz.



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12. Application information

Large display configurations of one PCF8578 and up to 32 PCF8579 can be recognized on the same I^2 C-bus by using the 4-bit hardware subaddress A[3:0] and the I^2 C-bus slave address SA0.

luster	SA0	A3	A2	A1	A0	Device
CF8578						
	0	-	-	-	-	0
CF8579						
	0	0	0	0	0	0
		0	0	0	1	1
		0	0	1	0	2
		0	0	1	1	3
		0	1	0	0	4
		0	1	0	1	5
		0	1	1	0	6
		0	1	1	1	7
		1	0	0	0	8
		1	0	0	1	9
		1	0	1	0	10
		1	0	1	1	11
		1	1	0	0	12
		1	1	0	1	13
		1	1	1	0	14
		1	1	1	1	15
	1	0	0	0	0	16
		0	0	0	1	17
		0	0	1	0	18
		0	0	1	1	19
		0	1	0	0	20
		0	1	0	1	21
		0	1	1	0	22
		0	1	1	1	23
		1	0	0	0	24
		1	0	0	1	25
		1	0	1	0	26
		1	0	1	1	27
		1	1	0	0	28
		1	1	0	1	29
		1	1	1	0	30
		1	1	1	1	31

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13. Package outline



Fig 25. Package outline of PCF8579T/1 (VSO56)

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Fig 26. Package outline PCF8579H/1 (LQFP64)

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Fig 27. Package outline PCF8579HT/1 (TQFP64)

14. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

14.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

14.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- · Package footprints, including solder thieves and orientation
- · The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

14.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- · Solder bath specifications, including temperature and impurities

14.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 28</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 17 and 18

Table 17. SnPb eutectic process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C	Package reflow temperature (°C)		
	Volume (mm ³)			
	< 350	≥ 350		
< 2.5	235	220		
≥ 2.5	220	220		

Table 18. Lead-free process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C)				
	Volume (mm ³)				
	< 350	350 to 2000	> 2000		
< 1.6	260	260	260		
1.6 to 2.5	260	250	245		
> 2.5	250	245	245		

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 28.

LCD column driver for dot matrix graphic displays



For further information on temperature profiles, refer to Application Note AN10365 "Surface mount reflow soldering description".

15. Abbreviations

Table 19.	Abbreviations
Acronym	Description
CMOS	Complementary Metal Oxide Semiconductor
DC	Direct Current
l ² C	Inter-Integrated Circuit
IC	Integrated Circuit
LCD	Liquid Crystal Display
LSB	Least Significant Bit
MSB	Most Significant Bit
MSL	Moisture Sensitivity Level
PCB	Printed-Circuit Board
POR	Power-On Reset
RC	Resistance-Capacitance
RAM	Random Access Memory
RMS	Root Mean Square
SCL	Serial Clock Line
SDA	Serial Data Line
SMD	Surface Mount Device

16. Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes			
PCF8579_5	20090511	Product data sheet	-	PCF8579_4			
Modifications:		of this data sheet has beer of NXP Semiconductors.	n redesigned to comply v	with the new identit			
	 Legal texts 	 Legal texts have been adapted to the new company name where appropriate. 					
	 Added package type TQFP64 						
	Removed bare die types						
	 Rearranged information in data sheet 						
	 Changed letter symbols to NXP approved symbols 						
	 Added RAM 	1 addressing scheme (<mark>Figu</mark>	<u>re 15</u>)				
	 Added addi 	essing example (<u>Table 16</u>)					
PCF8579_4	20030901	Product data sheet	-	PCF8579_3			
PCF8579_3	19970401	Product data sheet	-	PCF8579_2			
PCF8579_2	19961025	Product data sheet	-	PCF8579_1			
PCF8579 1	19940125	Product data sheet					

17. Legal information

17.1 Data sheet status

Document status ^{[1][2]}	Product status ^[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

[1] Please consult the most recently issued document before initiating or completing a design.

[2] The term 'short data sheet' is explained in section "Definitions".

[3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL http://www.nxp.com.

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NXP Semiconductors

PCF8579

LCD column driver for dot matrix graphic displays

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