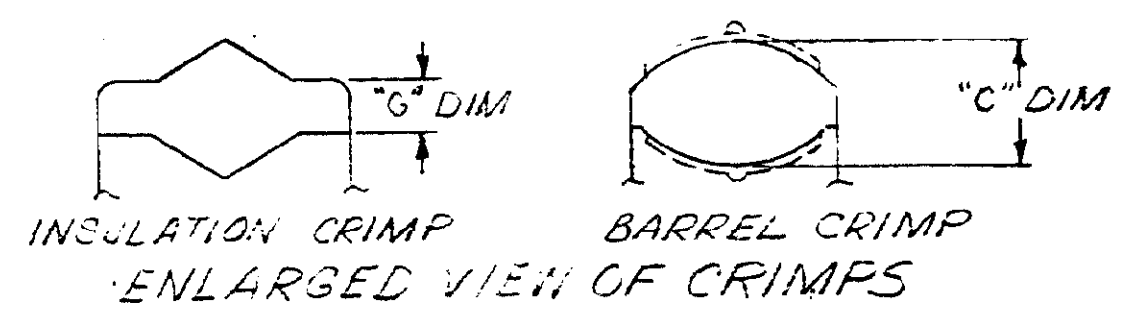
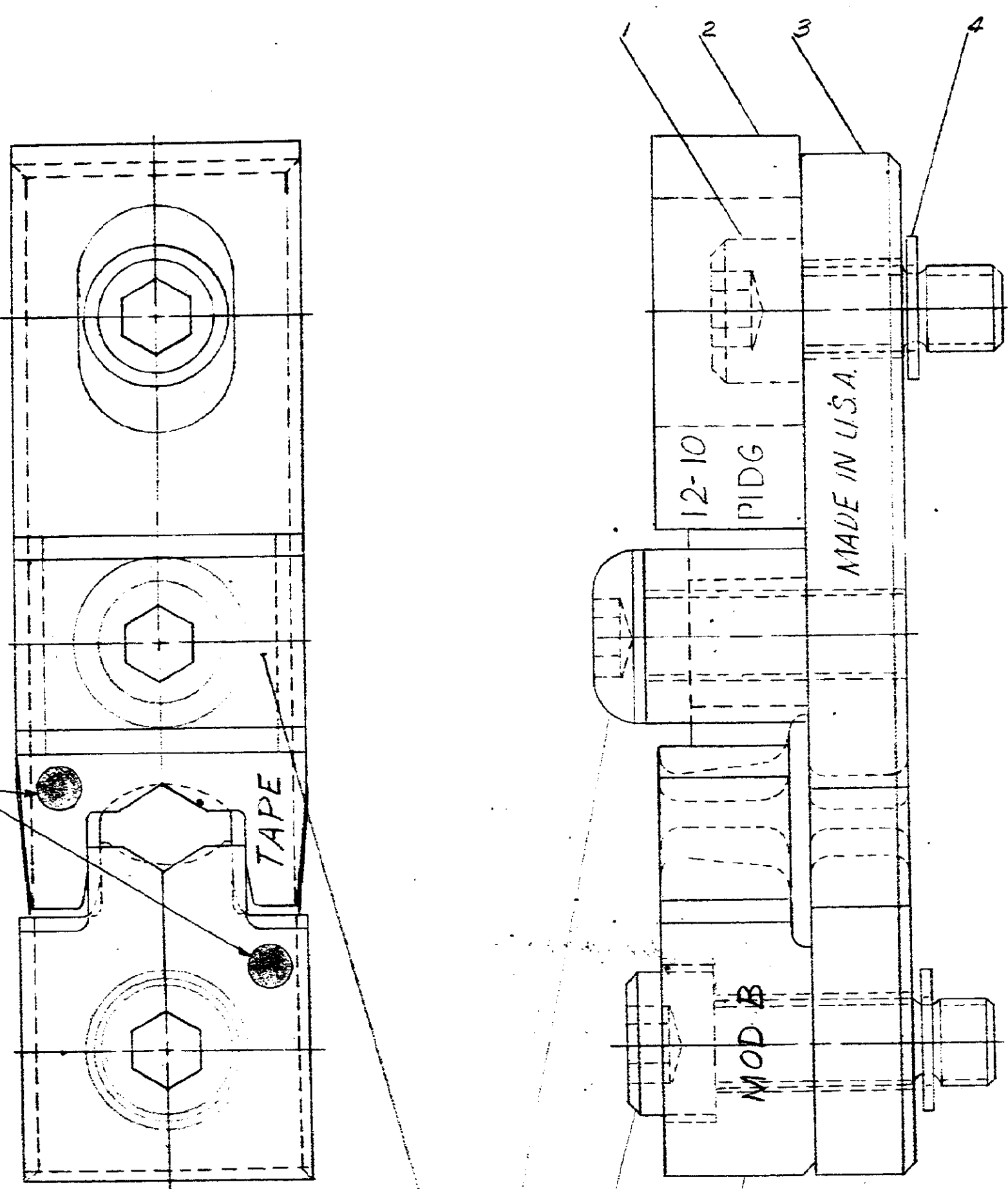
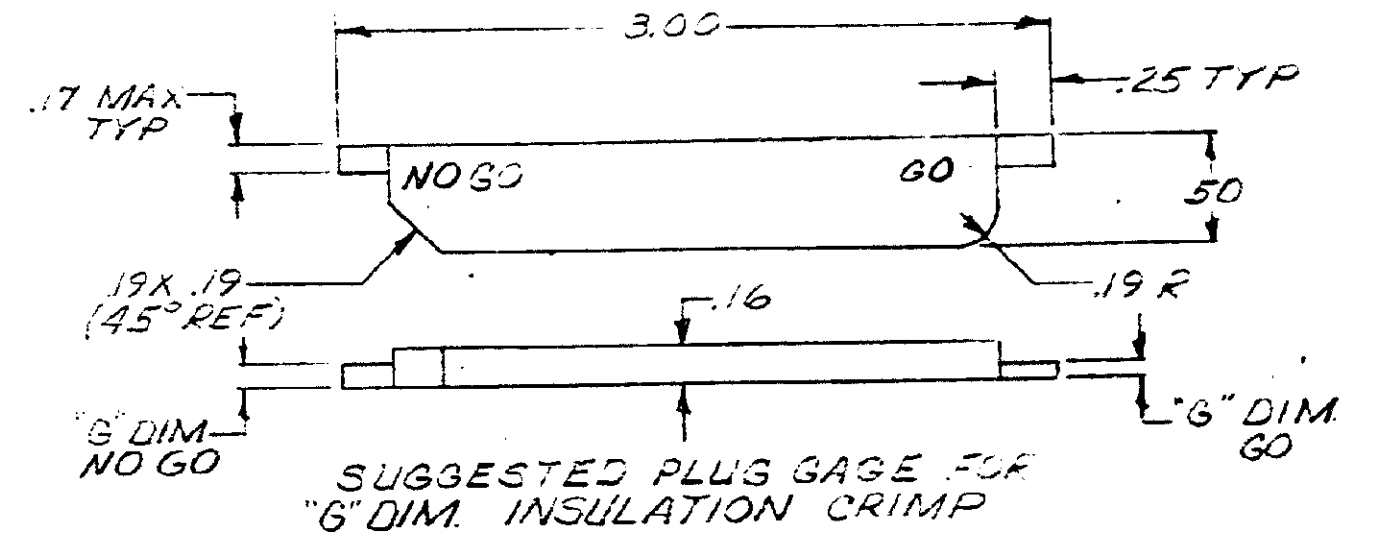
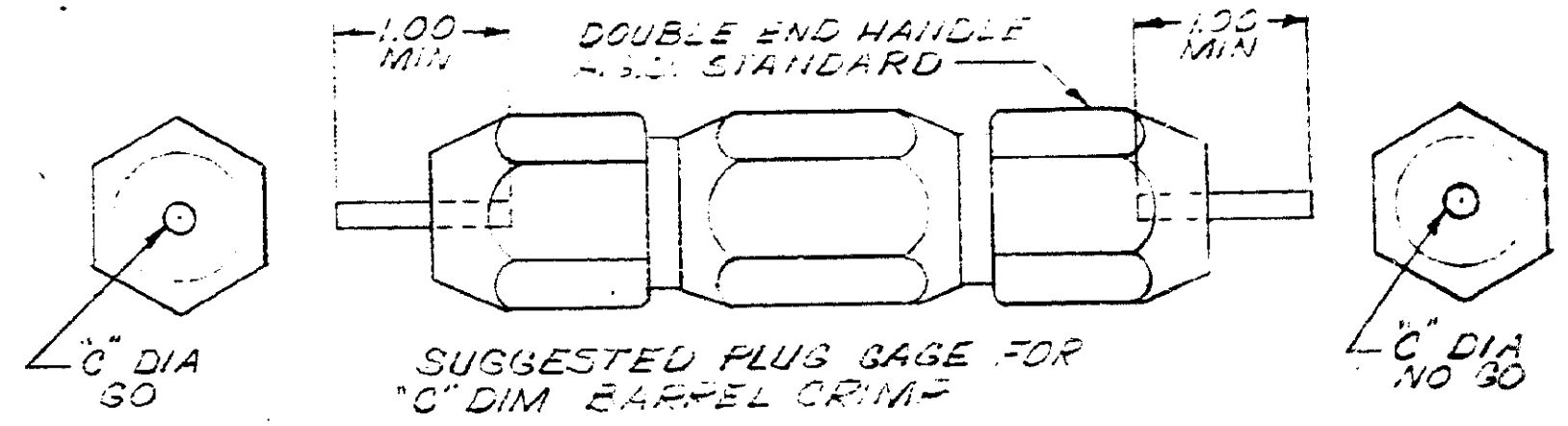


NUMBER 69874

PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.



| "G" DIM AT POS #1 |       | "C" DIM. |       |
|-------------------|-------|----------|-------|
| GO                | NO GO | GO       | NO GO |
| .064              | .084  | .169     | .175  |



SUPERSEDED BY 15-2423

| QTY | NUMBER    | NAME                             | REMARKS | ITEM NO. |
|-----|-----------|----------------------------------|---------|----------|
| 1   | 307275-2  | SADDLE                           |         | 9        |
| 1   | 2-57377-8 | SCREW (10-32 UNF-3A X .562 LONG) |         | 8        |
| 1   | 59781-5   | SCREEN-SPECIAL                   |         | 7        |
| 1   | 1-59619-2 | ANVIL-INSULATION                 |         | 6        |
| 1   | 59623-4   | ANVIL                            |         | 5        |
| 2   | 1-21046-3 | PINS-RETAINING                   |         | 4        |
| 1   | 59779-1   | INDENTER                         |         | 3        |
| 1   | 307276-1  | INDENTER-INSULATION              |         | 2        |
| 1   | 59781-1   | SCREW-SPECIAL                    |         | 1        |

|  |        |      |   |          |
|--|--------|------|---|----------|
| REQUIRED PER ASSEMBLY  | NUMBER | NAME | REMARKS   | ITEM NO. |
|  |        |      |   |          |
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| DATE: E. Shenfeld 11-24-69<br>BY: J.P. Jurgens 12-1-69<br>DE: J.P. Jurgens 12-1-69                         |        |      | MATERIAL AND FINISH<br>WIRE - RANGE - INSULATION<br>12-10<br>TOLERANCE EXCEPT AS NOTED ± .010<br>SCALE 4-1<br>LDC NO. 69874<br>NAME: DIE ASSEMBLY MOD B |          |
| USED ON 69875<br>PRE-INSUL DIAMOND GRIP<br>CONFINED-CRESCENT   |        |      | AMP INCORPORATED<br>HARRISBURG, PENNA.  |          |

| REVISION | REVISION RECORD | DATE    |
|----------|-----------------|---------|
| 1        |                 | 7-28    |
| 2        |                 | 12-1-69 |



DIMENSIONS IN INCHES DO NOT SCALE PRINT