Convergent Reflective Micro Photoelectric Sensor Amplifier Built-in SERIES







AREA SENSORS

LIGHT CURTAINS / SAFETY PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS
SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS MEASUREMENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

Stable detection

characteristics are

obtained since it is

type and senses a

limited area.

convergent reflective

FA COMPONENTS

MACHINE VISION SYSTEMS UV CURING SYSTEMS

Selection Guide
U-shaped
Convergent Reflective

PM2



General terms and conditions...... F-13

Convergent reflection sensing ensures stable detection

Stable detection by convergent reflective mode



Cable type is also available

Cumbersome soldering is not required. It saves space and improves reliability.



Hardly affected by background

Sensor selection guide P.427~

CE

Conforming to EMC Directive

S)

Certified



copper wire can be detected at a distance of 5 mm 0.197 in under the optimum condition.



Cable type

SENSOR OPTIONS

APPLICATIONS FIBER SENSORS Positioning and passage confirmation of a printed circuit board Sensing capacitors in a tray LASER SENSORS PHOTO-ELECTRIC SENSORS AREA SENSORS 0 LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS

ORDER GUIDE

Туре		Appearance	Sensing range	Model No.	Output	Output operation	
Connector type	sensing		-	PM2-LH10		Light-ON	
	Top se			PM2-LH10B		Dark-ON	
	Front sensing	Ale II		PM2-LF10		Light-ON	
	Front s			PM2-LF10B		Dark-ON	
	sensing)			PM2-LL10		Light-ON	
	L type (Top sensing)		2.5 to 8 mm	PM2-LL10B		Dark-ON	
-	Top sensing	SP P	0.098 to 0.315 in (Convergent point: 5 mm 0.197 in)		NPN open-collector transistor	Light-ON	
				PM2-LH10B-C1		Dark-ON	
	Front sensing			PM2-LF10-C1		Light-ON	
	Front s			PM2-LF10B-C1		Dark-ON	
	type (Top sensing)			PM2-LL10-C1		Light-ON	
	L type (Top			PM2-LL10B-C1		Dark-ON	

OPTIONS

Designation Model No.		Description	Connector • CN-13
Connector	CN-13	Dedicated connector	
Connector	CN-13-C1	0.2 mm ² 3-core cabtyre cable, 1 m 3.281 ft long	Connector att
attached cable	CN-13-C3	0.2 mm ² 3-core cabtyre cable, 3 m 9.843 ft long	• CN-13-C1 • CN-13-C3







PM2

FIBER SENSORS

SPECIFICATIONS

LASER SENSORS	- I		Connector type			Cable type			
PHOTO- ELECTRIC SENSORS			Туре	Top sensing	Front sensing	L type (Top sensing)	Top sensing	Front sensing	L type (Top sensing)
		<u>Ś</u>	Light-ON	PM2-LH10	PM2-LF10	PM2-LL10	PM2-LH10-C1	PM2-LF10-C1	PM2-LL10-C1
MICRO PHOTO- ELECTRIC SENSORS	Iten	Model	Dark-ON	PM2-LH10B	PM2-LF10B	PM2-LL10B	PM2-LH10B-C1	PM2-LF10B-C1	PM2-LL10B-C1
AREA SENSORS	Sensing range		2.5 to 8 mm 0.098 to 0.315 in (Conv. point: 5 mm 0.197 in) with white non-glossy paper (15 × 15 mm 0.591 × 0.591 in) (Note 2)						
LIGHT	Min. sensing object			Ø0.05 mm Ø0.002 in copper wire (Setting distance: 5 mm 0.197 in)					
CURTAINS / SAFETY	Hys	eresis		20 % or less of operation distance with white non-glossy paper (15 × 15 mm 0.591 × 0.591 in)					
COMPONENTS PRESSURE / FLOW	Repeatability (perpendicular to sensing axis) Supply voltage Current consumption		0.08 mm 0.003 in or less (Note 3)						
FLOW SENSORS			5 to 24 V DC ±10 % Ripple P-P 5 % or less						
INDUCTIVE PROXIMITY			Average: 25 mA or less, Peak: 80 mA or less						
SENSORS				NPN open-collector transistor					
PARTICULAR USE SENSORS	Output		 Maximum sink current: 100 mA Applied voltage: 30 V DC or less (between output and 0 V) 						
	ouq	Output		 Residual voltage: 1 V or less (at 100 mA sink current) 					
SENSOR OPTIONS			0.4 V or less (at 16 mA sink current)						
SIMPLE WIRE-SAVING		Utilization category		DC-12 or DC-13					
UNITS	Overcurrent protection			Incorporated					
WIRE-SAVING SYSTEMS	Response time		0.8 ms or less						
MEASURE-	Operation indicator		Red LED (lights up when the output is ON)						
MEASORE- MENT SENSORS	ance	8 Pollution degree		3 (Industrial environment)					
STATIC ELECTRICITY PREVENTION	esist	Ambient temperature		-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +80 °C -13 to +176 °F					
PREVENTION DEVICES	Pollution degree Ambient temperature Ambient humidity Ambient illuminance EMC Vibration resistance		45 to 85 % RH, Storage: 45 to 85 % RH Incandescent light: 3,500 tx at the light-receiving face						
LASER MARKERS			EN 60947-5						
WARKERS	Vibration resistance		10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each						
PLC	Shock resistance		500 m/s ² acceleration (50 G approx.) in X, Y and Z directions for three times each						
HUMAN	Emitting element		Infrared LED (Peak emission wavelength: 880 nm 0.035 mil, modulated)						
MACHINE	Material			Enclosure: Polycarbor					
ENERGY CONSUMPTION VISUALIZATION	Cable		0.			0.2 mm ² 3-core cabtyre cable, 1 m 3.281 ft long (Note 4)			
COMPONENTS	Wiring length		Total length up to 2 m 6.562 ft is possible with 0.3 mm ² , or more, cable.						
FA COMPONENTS			(If the cable is extended for 2 m 6.562 ft, or more, a capacitor)						
MACHINE				\ of 10 µF must be connected between +V and 0 V terminals. /					
MACHINE VISION SYSTEMS	10/5	v h t		Net weight: 4.5 g		Net weight: 4 g approx.		eight: 25 g approx	
UV CURING	Weight		Gross weight: 85 (10	g approx. piece package)					
CURING SYSTEMS	Note	: 1) Where	measurement c	onditions have not be	en specified precisely	the conditions used	were an ambient tem	perature of +23 °C +7	'3.4 °F

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F. 2) The sensing range may extend up to 12.5 mm 0.492 in with white non-glossy paper due to product variation.

3) The repeatability is specified for white non-glossy paper (15 × 15 mm 0.591 × 0.591 in) at a setting distance of 5 mm 0.197 in.

4) Cable cannot be extended.

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I/O CIRCUIT AND WIRING DIAGRAMS





Symbols ... ZD: Surge absorption zener diode Tr: NPN output transistor

Wiring diagram



FIBER SENSORS

SENSING CHARACTERISTICS (TYPICAL)

Sensing fields



Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.



Correlation between material (15 × 15 mm 0.591 × 0.591 in) and sensing range



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyer, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

Refer to p.1458~ for general precautions.

FA COMPONENTS MACHINE VISION SYSTEMS

WIRE-SAVING SYSTEMS

MEASURE-

MENT SENSORS

STATIC ELECTRICITY PREVENTION

LASER MARKERS

DEVICES

PLC

HUMAN

ENERG

MACHINE INTERFACES

CONSUMPTIO VISUALIZATIO COMPONENTS

UV CURING SYSTEMS

Selection Guide U-shaped

PM₂

PRECAUTIONS FOR PROPER USE

All models

· Never use this product as a sensing device for personnel protection.



In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

Mounting

· When fixing the sensor with screws, use M3 screws and the tightening torque should be 0.49 N m or less. Further, use small, round type plain washers (ø6 mm ø0.236 in).



Others

- · Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Take care that the product does not come in direct contact with oil, grease, or organic solvents, such as, thinner, etc.

Wiring

- Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.
- · If the sensor is being used in a noisy environment, examine the extent of noise. Further, if equipment, such as motor, solenoid or electromagnetic valve, which generates a large surge, is present near the sensor, connect a surge absorber to the equipment.

Setting

· The optimum setting distance (distance to convergent point) is 5 mm 0.197 in. The sensor is not affected

even by a specular background if it is located 30 mm 1.181 in, or more, away from the sensor.



However, the specular background should be a plane surface, directly facing the sensor. A spherical or curved background may be detected.

Selection Guide

U-shaped

PM2

PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions.

Connector type

Cautions in plugging or unplugging a connector

- · Do not plug or unplug a connector more than 10 times.
- · Be sure not to give stress more than 5 N to a terminal of both a connector and a sensor. If you do not follow the above cautions, it will cause a poor contact.

Procedures of plugging or unplugging a connector

①Insert a connector straight into a sensor until the connector lug is locked by the sensor hook.



5 N or less

- ⁽²⁾When unplugging, give as much stress as a connector lug can be relieved from a hook. Then unplug it.
- Caution: Be sure to hold a connector when plugging or unplugging it. Do not hold a terminal or a cable when plugging or unplugging the connector. Otherwise, it will cause a poor contact.





DIMENSIONS (Unit: mm in)



Soldering (Both connector CN-13 and sensor)

• If soldering is done directly on the terminals, strictly adhere to the conditions given below.

Soldering temperature	260 °C 500 °F or less			
Soldering time	10 sec. or less			
Soldering position	Refer to the below figure			

Sensor

Connector



Wiring

· The cable length must be 2 m 6.562 ft, or less, with 0.3 mm², or more, cable. If the cable is extended for more than 2 m 6.562 ft, connect a capacitor of 10 µF approx. between +V and 0 V terminals.



The CAD data in the dimensions can be downloaded from our website.



FIBER SENSORS

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.





PM2-LF10-C1 PM2-LF10B-C1 Sensor ⊕¦⊕ 26 Sensing surface - 20 0.787 14 Operation indicator (Red) 8.4).331 ->| 3.3 0.130 |**∢** ►| 4 - 0.157 10 2-mounting **1**5 0.197 4 0.157 oblong holes 15 0 13 25 0.512 Đ 15 0.591 7.2 0.283 Ì П 4 **4**−3.2 0.126 2 0.079 14 0. ø3.7 ø0.146 cable, 1 m 3.281 ft long ł ø5.2 ø0.205 -- 5.4 -- <mark>0.213</mark> | 7 12.4

