

57889-5000 1.0mm PITCH I/O 128P(B) IDT TOOL PRODUCT SPECIFICATION

ATP-57889-5000E 2005/06/28, Rev.- C Molex Japan Co., Ltd.

1. Description

This tool is a manual IDT (termination) tool that is used to terminate the wire arranged upper cover (B) to a plug sub-assembly in the 1.0mm pitch 128P I/O cable assembly process of Molex. Another 120P(A) termination tool is also necessary for the termination of 128P connector. After the upper cover that has been arranged the wire is pre-locked to the plug sub-assembly, it terminates with this tool.

2. Specifications

1)	Tool name:	1.0 I/O 128P(B) IDT Tool
2)	Tool number:	57889-5000
3)	Applicable connector:	Molex 1.0 I/O 128P connector 55302-1281: Plug Assembly Kit (Plug + Upper cover)
4)	Applicable cable:	UL2552 AWG#30 Polyethylene foam shielded cable with 4 wires, Insulation outer diameter = phi0.80mm, Cable outer diameter = phi2.5mm
5)	Termination method:	The termination method is that bumps the platen to the set guide on the tool base with a toggle system hand press.
6)	Productivity (reference):	Approx. 40 seconds per B-side (Excluding any cable processing)
7)	Outer dimensions and weight:	$180 (width) x \ 380 (depth) x \ 440 (height) mm, \ Approx. \ 16 kgf$

3. Tool Appearance

