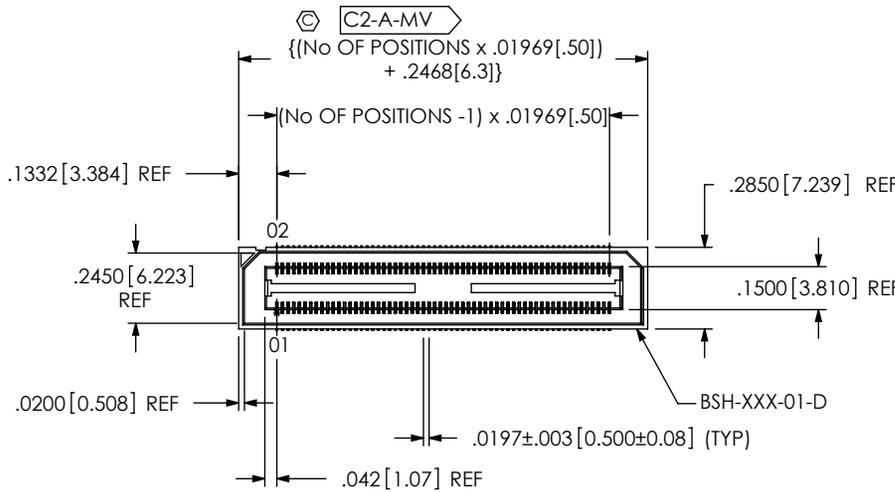


DO NOT SCALE FROM THIS PRINT

BSH-XXX-01-X-D-XX-XX



No OF POSITIONS
-030, -40, -050, -060, -090,
**-120, **-150, *-180
(PER ROW)
**= SEE NOTE 10

LEAD STYLE
-01: .1280 [3.25]

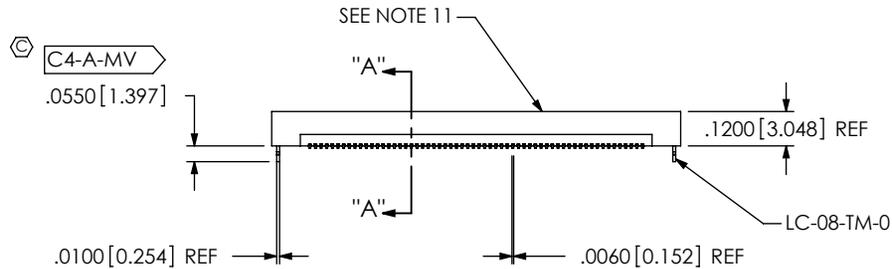
OPTION
-TR: TAPE & REEL
(120 POSITION MAX)

OPTION
-A: ALIGNMENT PINS
(USE BSH-XXX-01-D-A)
-LC: LOCKING CLIPS
(USE LC-08-TM-01) (SEE NOTE 13)

ROW SPECIFICATION
-D: DOUBLE (USE BSH-XXX-01-D)

PLATING SPECIFICATION
-F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAILS
(SEE NOTES 7, 9 & 12)
-L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAILS
(SEE NOTE 9 & 12)
-H: 30μ" HEAVY GOLD IN CONTACT AREA, 3μ" ON TAILS
(SEE NOTE 9 & 12)
-C: 50μ" ELECTRO-POLISHED SELECTIVE IN CONTACT AREA,
MATTE TIN ON TAILS
(SEE NOTE 9 & 12)

* = NOT RELEASED FOR PRODUCTION

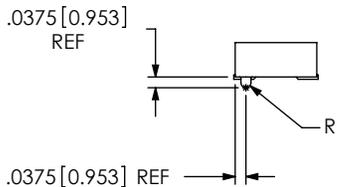


-LC: LOCKING CLIP OPTION SHOWN

SEE NOTE 11

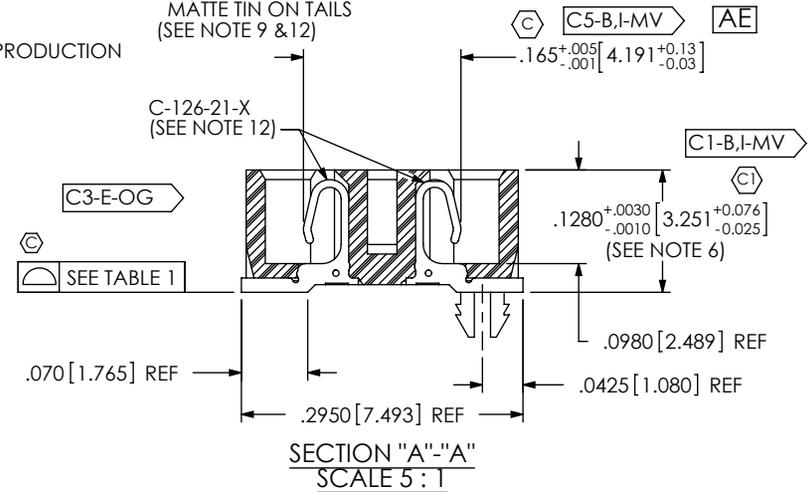
BSH-XXX-01-D-A

-A: ALIGNMENT PIN OPTION SHOWN



NOTES:

1. **XXX-XX** REPRESENTS A CRITICAL DIMENSION.
2. NOTE DELETED.
3. BURR ALLOWANCE: .0015 [.038] MAX.
4. MINIMUM PUSHOUT FORCE: 6 OZ.
5. MAXIMUM ALLOWABLE BOW: .002 [.051] INCH/INCH AFTER ASSEMBLY.
6. MAX VARIANCE OF .002 [.051]
7. -L PLATING CAN BE SUBSTITUTED FOR -F PLATING.
8. ASP-65067-01 IS A BSH-050-01-L-D-A. WITH OR WITHOUT -TR.
9. MAY SUBSTITUTE C-126-01-X FOR C-126-21-X.
10. FOR NEWAPPLICATIONS REQUIRING THESE POSITIONS, PLEASE CONTACT SAMTEC INTERCONNECT PROCESSING GROUP.
11. SIDE WALLS MAY BE RIBBED TO AVOID BOW
12. -090, -120, -150 & *-180 POSITION PARTS USE C-269-11-X. DO NOT SUB C-126-XX-X.
13. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.



SECTION "A"- "A"
SCALE 5 : 1

TABLE 1	
NO OF POSITIONS	COPLANARITY
-030 THRU -060	.004 [.10]
-090	.0055 [.14]
-120 THRU -180	.006 [.15]

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION INSPECT CODE B
FILL C-126-21-X	C1, C2, C5
ADD -LC OPTION	C4

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.25] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.050]

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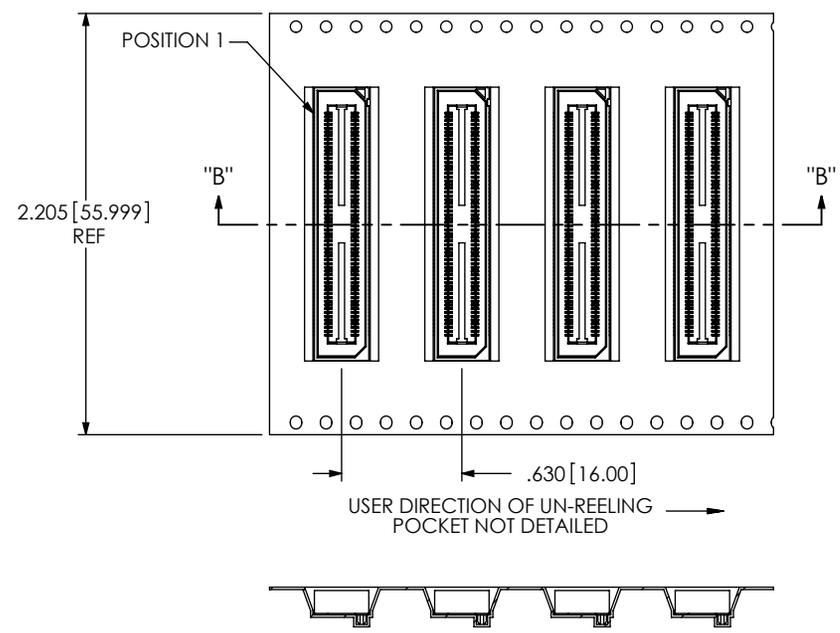
520 PARK EAST BLVD. NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING
FLAMMABILITY RATING: UL 94V-O
INSULATOR: BLACK LCP
CONTACT: PHOS BRONZE

SHEET SCALE: 1:0.6646 DESCRIPTION:
.75mm DOUBLE ROW SOCKET ASSEMBLY

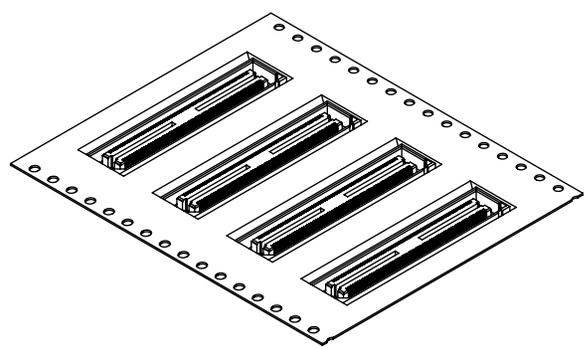
DWG. NO. **BSH-XXX-01-X-D-XX-XX**

BY: DEAN P 06/08/1999 SHEET 1 OF 2

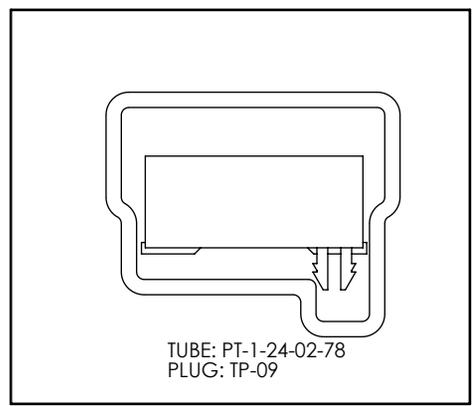


SECTION "B"- "B"
SCALE 1 : 1

TAPE AND REEL PACKAGING VIEW



TUBE PACKAGING VIEW
[PARTS TO HAVE POSITION #1 LOADED
IN SAME DIRECTION AS ARROW]



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SHEET SCALE: 1.5:1

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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
.5mm DOUBLE ROW SOCKET ASSEMBLY

DWG. NO.
BSH-XXX-01-X-D-XX-XX