AM-60026-G 11-20-1169

- H. Assembling 5320 Connectors AM-60567 (11-31-2335) Change Part Kit
  - 1. Place AM-60552-2 (11-31-2183) housing insert into large slot in fixturee plate.
  - Place AM-60561-2 (11-31-2178) cable stop onto housing insert. Locate in dowel holes.
  - 3. Place AM-60566-1 (11-31-2188) fixture rail on fixture plate with narrow slot facing operator.

(NOTE: There are 5 sets of (2) dowel holes. First set closest to operator is for 10 - 14 - 16 ckt. connectors. Second set back is for 20 - 24 - 26 ckt. connectors. Third set back is for 30 - 34 - 36 ckt. connectors. Fourth back is for 40 - 50 ckt. connectors. Fifth back is for 60 ckt. connectors. Locate this fixture rail according to the circuit size connector you are running.)

- 4. Slide connector (5320) into slot on housing insert, cover side down and into slot on fixture rail. The polarizing "V" on the lower housing is on the same end as the polarizing stripe on the edge of the cable.
- 5. Place cable on approx. centerline of cable insert and slide cable and insert toward connector. Insert should butt up against connector and cable should then pass through slot in connector and stop against cable stop. The fixture rail will square off the cable with the connector. (NOTE: Cable will not touch fixture rail - there will be a .010 clearance.)
- 6. Slide fixture plate into press under the platen and press until platen touches fixture rail.
- 7. Fixture plate is adjustable from 10 60 circuits.

	•
20	22 23
	20 21

• ·

	_ <u></u> -					•																			
	HR ROUTE								İ		i									İ					
	R RC		$\frac{1}{1}$		+									+	+-		<u> </u>	$\frac{1}{1}$	<u> </u>				$\frac{1}{1}$		1
<u>ц</u> >			+		┼	+	+							+	+		+-	+	+	+	+-		+	$\frac{1}{1}$	
ENG* 1/11/6002 661 00 REV	2																								
SHEET 26610	NOTES																								
1200	Ź																								
9 1060					-	-		_		_	-			-		-	-						_	+	
DATE 1-6-89 ENG*19/1	ITEM TYPE																								
EN.	e Ω Ψ	-   ·	Ì		T	Ť	T		Ť	1					T				$\top$			Í	Ì	T	
DA	OTY. GROUP CODE																								
Nev S 3	01Υ.	1~	~	-	•		.																		
ENGR.D.A. DE		700			Ι		.	Τ	T			.				·							.		
V.C.		000	, S S																						
ENGR.D.A EDP*://-2/		9	8																		1.0				
	DESCRIPTION	RISBON (A. TODIA. ADADTAD	ADAPTOR PLATE ASS V	CHANGE PART KIT																					
10-87	SCRIF	8	ð	20C													. 								
2	DES	2 %	106	<u>ب</u>	1			-																	
		38	000	IAN6											.	·									
		Rev 1	Ŷ	$\mathcal{S}$		<u> </u>			·	1								<u> </u>		1		<u> </u>		-	
- 3	SIZ																		<u> </u>		<u> </u>				
SI	REV DWG SIZ																								
				2								Τ													
PARTS [	*	27	561	56																					
Hall	ENG	600	60	60																					<u>``</u>
25		AM-60042	AM-60561	AM-6056																					,
니카			$\cdot$	2				<u> </u>		╀		+	-						<u> </u>						•
		272	32	35																					
- 12		0.0	12.	.23																					
	-	1120-0942	11-31-2176	11-3-2335																					
				7						$\frac{1}{1}$			$\dagger$												
MULEX ATD. PARTS LIS	LV" SHI OR DET		-+	-+	-+					+-	+	+	+	-+											
	<u>ب</u>								8	<u> </u>	<u> </u>	2 =	1		<u></u>	Ξ	15	16	=	8	61	20	21	22	23

· \_ \_)

•

Ľ				LIST	Sheet 1 Of 1					
TI	TITLE: Chang	e Part	Kit fo	r 5320 Qik-Flecs Connector	main asser	m.	majn assen ed.p. nc.			
L					AM-60567		11-31-2335			
Ľ	ENG. NO.	owg. Size	QTY.	DESCRIPTION		*	EDP NO.			
Γ										
	AM-60566-1	В	1	Fixture Rail			11-31-2188			
	AM-60555-2	В	1	Housing Insert			11-31-2183			
L						<u> </u>				
					<u></u>					
						ļ				
-		_				ļ	<b></b>			
						<b> </b>				
				·		ļ				
						Ļ				
	·					 	·····			
						ļ				
)L					······································	ļ				
·		_		· · · · · · · · · · · · · · · · · · ·		ļ				
					· <u>····································</u>	ļ				
				· · ·		ļ				
					······································	 				
<b>_</b>										
-										
					······································		· · · · · · · · · · · · · · · · · · ·			
	· · · · · · · · · · · · · · · · · · ·									
				·						
		+		<u> </u>			· · · · · · · · · · · · · · · · · · ·			
-		+								
┝		+								
-		+		<u></u>						
$\vdash$		+								
$\vdash$										
′┣-		┼──┼					<u></u>			
	*=MANUFACTURING C									
	C=COMMERCIAL PART		СМ	=COMMERCIAL PART MODIFIED	C0=(	USTO	MER ORDER			