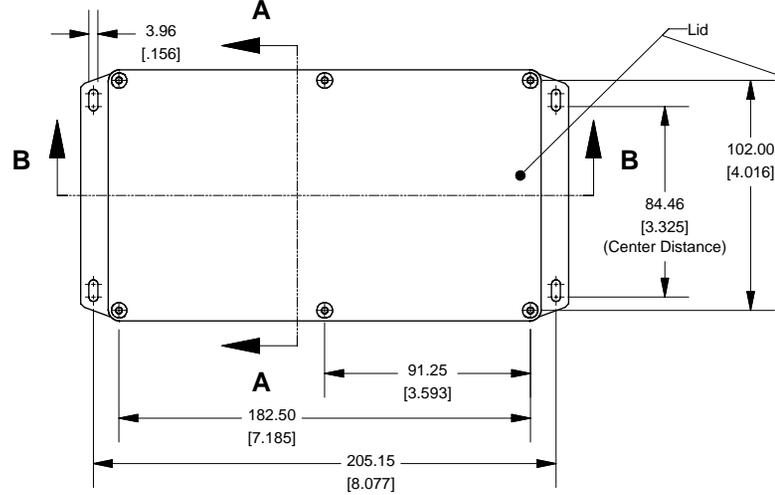
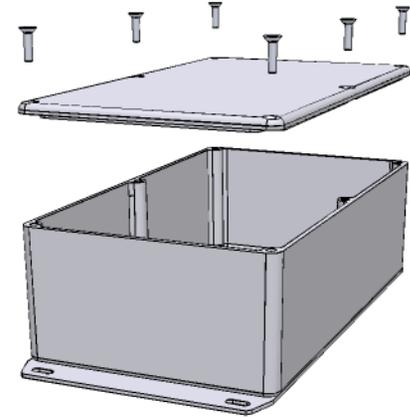
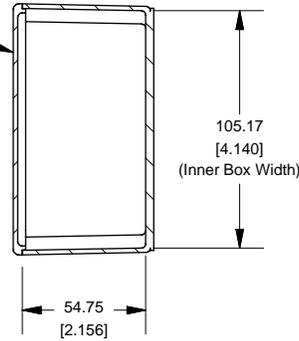


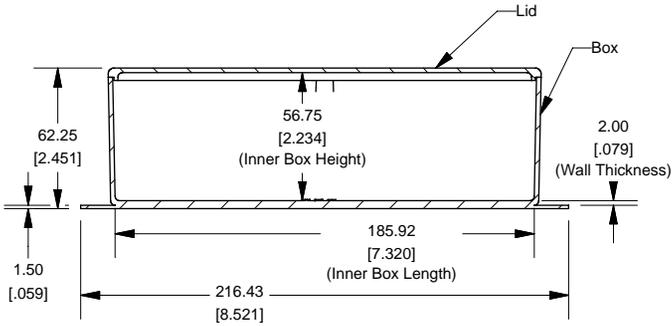
### Top View of Assembly



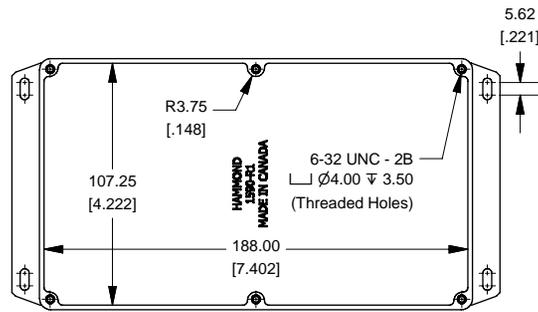
### SECTION A-A End View of Assembly



### SECTION B-B Side View of Assembly



### Top View Looking Inside Box



Enclosures can be Factory Modified ( Milling, Drilling, Printing etc.)  
 Contact Factory [mjm@hammondmfg.com](mailto:mjm@hammondmfg.com) for quotes  
 Solid models of this enclosure available in STEP or IGES.

#### NOTE

Purchased assembly includes box, lid and 6 cover screws.  
 Box and lid are made from Diecast Aluminum Alloy (alloy type 380).  
 Silicone Gasket Loctite #5950  
 Bottom Flange is Welded

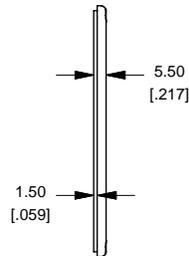
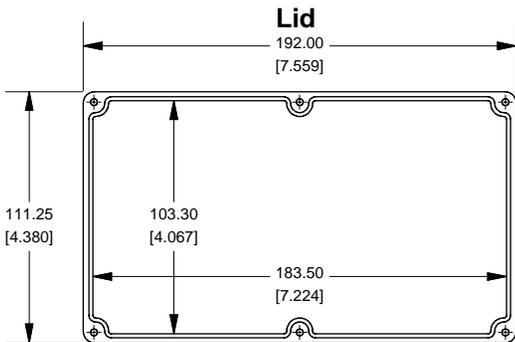
#### PART NUMBERS

| 1590R1F Enclosure   |            |
|---|------------|
| Unfinished  | 1590R1F    |
| Grey Textured Polyester Powder Paint - RAL 7038                       | 1590R1FGY  |
| Black Textured Polyester Powder Paint - RAL 9011                      | 1590R1FBK  |
| 1590R1F Liquid Resistant Enclosure (Silicon Factory Installed Gasket) |            |
| Unfinished  | 1590WR1F   |
| Black Textured Powder Paint   | 1590WR1FBK |

#### ACCESSORIES

Recommended Torque: 75 ozf.in / 55 cN.m

| Black Textured Cover Screws (Pkg 50)<br>[6-32 x 1/2" SS Type 304]       | 1590WMS100BK |
|---|--------------|
| Unfinished Cover Screws (Pkg 100)<br>[6-32 x 1/2" Nickel Plated Screws] | 1590WMS100   |
| Standard Cover Screws   |              |
| Unfinished Cover Screws (Pkg 100)<br>[6-32 x 1/2" Nickel Plated Screws] | 1590MS100    |
| Black Textured Cover Screws (Pkg 50)<br>[6-32 x 1/2" SS Type 304]       | 1590MS100BK  |




**HAMMOND  
MANUFACTURING™**

**1590R1F**

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