Supplement Accessories

General Specifications

Electrical Capacity (Resistive Load)

Power Level (silver): 6A @ 125V AC & 3A @ 250V AC

4A @ 30V DC for On-None-On & On-None-Off; 3A @ 30V DC for all other circuits

Logic Level (gold): 0.4VA maximum @ 28V AC/DC maximum (Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)

Logic/Power Level (gold over silver): Combines silver & gold ratings

Note: Find additional explanation of dual rating & operating range in Supplement section.

Other Ratings

10 milliohms maximum for silver; 20 milliohms maximum for gold **Contact Resistance:**

Insulation Resistance: 1,000 megohms minimum @ 500V DC

Dielectric Strength: 1,000V AC minimum between contacts for 1 minute minimum;

1,500V AC minimum between contacts and case for 1 minute minimum

Mechanical Life: 100,000 operations minimum; 50,000 operations minimum for flat, locking & splashproof devices

Electrical Life: 25,000 operations minimum for silver; 50,000 operations minimum for gold;

50,000 operations minimum for silver at 3A @ 125V AC

Angle of Throw: 25°

Materials & Finishes

Toggle: Brass with chrome plating Frame: Stainless steel Brass with nickel plating **Support Bracket:** Brass with tin plating Bushing:

Diallyl phthalate resin (UL94V-0)

Phosphor bronze with silver or gold plating Movable Contactor:

Silver alloy (code W); copper with gold plating (code G); or silver alloy with gold plating (code A) Movable Contacts:

Silver with silver plating (code W); copper or brass with gold plating (code G); **Stationary Contacts:**

or silver with gold plating (code A)

Terminals: Copper or brass with silver plating; or copper or brass with gold plating

Environmental Data

Operating Temp Range: -30°C through +85°C (-22°F through +185°F)

90 ~ 95% humidity for 96 hours @ 40°C (104°F) **Humidity:**

10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning

in 1 minute; 3 right angled directions for 2 hours

50G (490m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction) Splashproof bushing options B3, D3, D8, L3, & L8, which have o-rings inside & outside the

bushing, meet IP67 of IEC60529 Standards.

Installation

Mounting Torque: 3.0Nm (26.55 lb•in) double nut for large bushing;

1.5Nm (13 lb•in) double nut & 0.7Nm (6 lb•in) single nut for all other bushings

Processing

Wave Soldering (PC version) for Gold: See Profile A in Supplement section.

Manual Soldering for Gold: See Profile A in Supplement section.

Wave Soldering (PC version) for Silver: See Profile B in Supplement section.

Manual Soldering for Silver: See Profile B in Supplement section. Note: Lever must be in OFF (center) position while soldering.

These devices are not process sealed. Hand clean locally using alcohol based solution.

Standards & Certifications

Flammability Standards: UL94V-0 for case

File No. E44145 - Recognized only when ordered with marking on switch.

Add "/U" or "/CUL" before dash in part number to order UL recognized switch.

All models recognized at 6A @ 125V AC, 3A @ 250V AC or 0.4VA maximum @ 28V DC maximum.

CSA: File No. 023535_0_000 - Certified only when ordered with marking on switch.

Add "/C" before dash in part number to order CSA certified switch.

All models certified at 6A @ 125V AC or 3A @ 250V AC or 0.4VA maximum @ 28V maximum.



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Supplement | Accessories |

A49

Distinctive Characteristics

Antirotation design, standard on noncylindrical levers, mates toggle and bushing; bottom of toggle has two flatted sides which fit into a complementary opening inside bushing.

Antijamming design protects contacts from damage due to excessive downward force on actuator.

High torque bushing construction prevents rotation or separation from frame during installation.

High insulating barriers increase isolation of circuits in multipole devices and provide added protection to contact points.

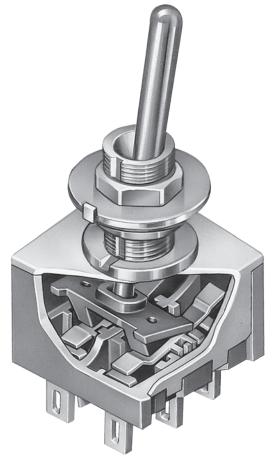
Molded diallyl phthalate case has a UL flammability rating of 94V-0.

Epoxy sealed terminals prevent entry of solder flux and other contaminants.

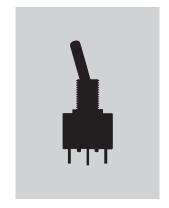
Prominent external insulating barriers increase insulation resistance and dielectric strenath.

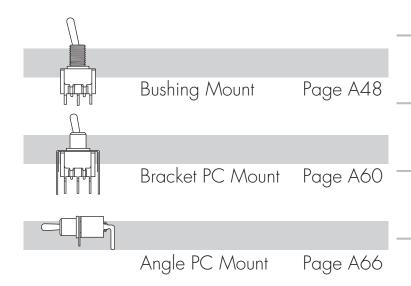
Interlocked actuator block, lever, and interior guide prevent switch failure due to biased lever movement.

Clinching of frame to case well above base and terminals provides 1,500V dielectric strength.



Actual Size







TYPICAL SWITCH

M20			1		3	S		S	51		
		_									
-	Poles				Small	Toggles				Bushings	
1	SPST			S	.413" (10.5mi	n) Bat		S 1	.350" (8.9mm)	Threaded with Keyway	
	SPDT			S2	.200" (5.08mr	m) Bat	_	S4		mm) Threaded with	
- 2	DPST DPDT				.256" (6.5mm) Bat	-	60	Keyway	C	
	SP3T			E	.450" (11.4mi	m) Flatted		S2		Smooth with Keyway	
3	3PDT			* E2	.256" (6.5mm) Flatted		A1		Threaded with Keyway	
4	4PDT			_ E4	.840" (21.3mi	m) Flatted		A2		Smooth with Keyway	
	DP3T			* Q	.550" (14.0mi	m) Cone		D1		Threaded with D Flat	
				* Q2	* Q2 .640" (16.26mm) Cone			D4	6mm .350" (8.9mm) Threaded with D Flat		
				* Q4	.840" (21.3mi	m) Cone	_			Threaded Splashproof	
-	*			* C	.571" (14.5mm) Color Tipped Cone			D3	with D Flat (com	bines only with S, S2	
				D	.840" (21.3mm) Color Capped Cone				& S3)		
					Specify cap color for toggles C & D at the end of the part number. * Available on 1- and 2-pole only.			D8	6mm .350" (8.9mm) Threaded Splash proof with D Flat (combines only with S, S2 & S3)		
	Ci	rcuits					-				
* 1	ON	NONE	OFF								
2	ON	NONE	ON		larae '	∣ Toggles			Large P	l Bushings	
3	ON	OFF	ON	В	.453" (11.5mn				Large .472" (12mm) Threaded with Keyway		
5	ON	NONE	(ON)	B2	.489" (17.5mm	· · · · · · · · · · · · · · · · · · ·	-	В1			
8	(ON)	OFF	(ON)	R		n) Large Flatted	- '	В3	Large .472" (12		
9	ON	OFF	(ON)		.010 (13.31111	Tri Large Flatied		БЭ	Splashproof with	h D Flat	
**4	ON	ON	ON								
**6	(ON)	ON	(ON)								
**7	ON	ON	(ON)		Locking	g Lever			Bushings For	Locking Levers	
	() = /	Momentar	У	L	.201" (5.1mm)	Dia. Locking Lever	_	L1	l - ' . '	Threaded with Keyway	
		OFF circu					-		for Lever Lock	ملائين لو مام در مراح المسجود	
ak -		and 2-pol N circuits	•					6mm .291" (7.4mm) Threaded with Keyway for Lever Lock			
	3-0	Circons					-	L2	Smooth with Keyway for Lever Lock		
			IMPO	DTA A IT.			-	L3	.295" (7.5mm) with D Flat for Le	Threaded Splashproof ever Lock	
-			itches are		without UL,		-	L8	6mm .295" (7.5 proof with D Fla	imm) Threaded Splash- t for Lever Lock	
		UL,	, cULus & C	SA recogni	less specified. zed only when n the switch.		-				



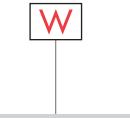
ordered with marking on the switch. Specific models, ratings, & ordering instructions are noted on General Specifi-

cations page.

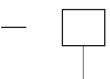
Keylocks Programmable Illuminated PB Pushbuttons

Indicators

ORDERING EXAMPLE



ΟI	Ω 1
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C	Contact Materials & Ratings									
W	Silver; Rated 6A @ 125V AC & 3A @ 250V AC									
G	Gold; Rated 0.4VA max @ 28V AC/DC max									
A	Gold over Silver; Rated 6A @ 125V AC & 0.4VA max @ 28V AC/DC max									

Optional Caps											
For Small Bat Toggles											
B For S Bat Toggle											
С	C Conical Cap for S Bat Toggle										
	For Large Bat Toggles										
R	For B Toggle										
V For B2 Toggle											

•	Cap Colors								
A Black									
B White C Red									
							F Green		
G	Blue								
Н	Gray (for K1 & K2 paddles)								

Terminals										
01	Solder Lug*									
02	Quick Connect									
03	.250" (6.35mm) Straight PC									
05	.425" (10.8mm) Wirewrap									
06	.750" (19.05mm) Wirewrap									
07	.964" (24.5mm) Wirewrap									
08	1.062" (27.0mm) Wirewrap									

Cap for Locking Lever										
No Code	Nickel Plated Supplied with Switch									
Α	Black									
С	Red									
G	Blue									

DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

M2013SS1W01



^{*} Wire harness & cable assemblies offered only in Americas

POLES	&	CIRCUITS	

POLES & CIRCUITS											
		()	eggle Positi = Mome	Position Momentary Connected Termi			inals		Throw & Schematics		
Pole	Model	Down Keyway	Center	Up	Down Keyway-	Center	Up	Note:	Terminal numbers are not actually on the switch.		
SP	M2011	ON	NONE	OFF	2-3	OPEN	OPEN	SPST	2 (COM)		
SP	M2012 M2013 M2015 M2018 M2019	ON ON ON (ON)	NONE OFF NONE OFF	ON ON (ON) (ON)	2-3	OPEN	2-1	SPDT	2 (COM) 3 • 1		
DP	M2021	ON	NONE	OFF	2-3 5-6	OPEN	OPEN	DPST	2 (COM) 5 • 6 • 6 • 6 • 6		
DP	M2022 M2023 M2025 M2028 M2029	ON ON ON (ON)	NONE OFF NONE OFF	ON ON (ON) (ON)	2-3 5-6	OPEN	2-1 5-4	DPDT	2 (COM) 5 • 3 • 1 6 • 4		
3P	M2032 M2033 M2035 M2038 M2039	ON ON ON (ON)	NONE OFF NONE OFF	ON ON (ON) (ON)	2-3 5-6 8-9	OPEN	2-1 5-4 8-7	3PDT	3 • 1 6 • 4 9 • 7		
4P	M2042 M2043 M2045 M2048 M2049	ON ON ON (ON)	NONE OFF NONE OFF	ON ON (ON) (ON) (ON)	2-3 5-6 8-9 11-12	OPEN	2-1 5-4 8-7 11-10	4PDT	3 • 1 6 • 4 9 • 7 12 • 1		

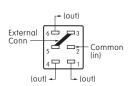
For 3 Throw (3-On)

Connected Terminals & Schematic

Ī	Pole	Model	Down	Center	Up	Down	Center	Up	
	SP	M2024 M2026 M2027	ON (ON) ON	0	ON (ON) (ON)	External Connection 2 (in) 5 1 (out) 3 4 (out) 6 (out) 2-3 5-6	External Connection 7 2 (in) 5 5 1 (out) 3 4 (out) 6 (out) 2-3 5-4	External Connection 7 2 (in) 5 1 (out) 3 4 (out) 6 (out) 2-1 5-4	
	DP	M2044 M2046 M2047	OX (OX) OX	0 0 0 0 7	OX (OX) (OX)	External Connection 2 (in) 5 8 (in) 11 (out) 3 4 (out) 6 (out) 7 (out) 9 10 (out) 12 (out) 2-3 5-6 8-9 11-12	External Connection 7 Connection 7 Connection 7 Connection 7 S (in) 11 1 (out) 3 4 (out) 6 (out) 7 (out) 9 10 (out) 12 (out) 2-3 5-4 8-9 11-10	External Connection 2 (in) 5 8 (in) 11 1 (out) 3 4 (out) 6 (out) 7 (out) 9 10 (out) 12 (out) 2-1 5-4 8-7 11-10	

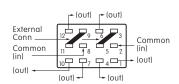
The SP3T model utilizes a double pole base.

External connection must be made during field installation.



The DP3T model utilizes a four pole base.

External connection must be made during field installation.





SMALL TOGGLES



.413" (10.5mm) Bat



.200" (5.08mm) Bat



.256" (6.5mm)



Toggle length changes based on bushing selected. All illustrations are shown with .350" long bushing. When using a .280" long bushing, toggle length increases .070".







Standard Material & Finish: Brass with Bright Chrome Contact factory for optional finishes.



.450" (11.4mm) **Flatted**



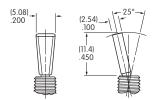
.256" (6.5mm) Flatted

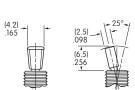


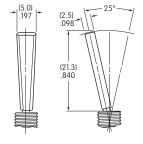
.840" (21.3mm) **Flatted**

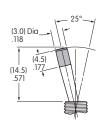


Material: Polycarbonate



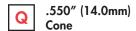






Only Available in 1- & 2-Pole

Only Available in 1- & 2-Pole

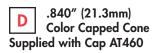




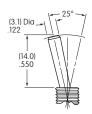
.640" (16.26mm) Cone

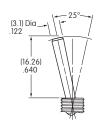


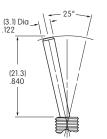
.840" (21.3mm) Cone

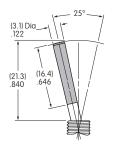


Material: Polyethylene









Only Available in 1- & 2-Pole

Only Available in 1- & 2-Pole

Only Available in 1- & 2-Pole

Cap Colors Available:

















Gray (For K1 & K2 only)



SMALL BUSHINGS

1/4-40 .350" (8.9mm) **S1** Threaded with Keyway





Maximum Panel Thickness with Standard Hardware: .102" (2.6mm)

6mm/.350" (8.9mm) Threaded with Keyway





Maximum Panel Thickness with Standard Hardware: .102" (2.6mm)

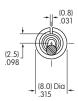
S2

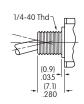
.350" (8.9mm) Smooth with Keyway





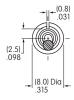
1/4-40 .280" (7.1mm) Threaded with Keyway

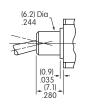




When using this bushing, toggle length is increased by .070". Maximum Panel Thickness with Standard Hardware: .031" (0.8mm)

.280" (7.1mm) Smooth with Keyway





When using this bushing, toggle length is increased by .070".

D1

1/4-40 .350" (8.9mm) Threaded with D Flat







6mm/.350" (8.9mm) Threaded with D Flat





Maximum Panel Thickness with Standard Hardware: .102" (2.6mm)

1/4-40 .350" (8.9mm) Threaded Splashproof with D Flat





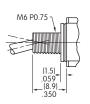
D3 combines only with S, S2 & S3 toggles. Maximum Panel Thickness with Standard Hardware: .193" (4.9mm)

6mm/.350" (8.9mm) **D8** Threaded Splashproof with D Flat

Maximum Panel Thickness with

Standard Hardware: .102" (2.6mm)





D8 combines only with S, S2 & S3 toggles. Maximum Panel Thickness with Standard Hardware: .193" (4.9mm)

Standard Hardware Supplied for Small Bushings

	Bushing Codes	\$1/\$4	A1	D1/D4	D3/D8	L1/L4	L3/L8
	Hex Nut	2	2	2	1	2	1
Hardware and	Locking Ring	1	1	0	0	1	0
Quantity	Lockwasher	1	1	1	0	1	0
	O-ring	0	0	0	1	0	1

For \$1, \$2, A1, A2 or S4 Bushing with Keyway & for L1 or L4 Bushing



For \$1, A1 or S4 Bushing with **Locking Ring & for** L1 or L4 Bushing



For D1, D4, D3 or **D8 Bushing with** D Flat & for L3 or L8 Bushing





A55

LARGE TOGGLES

Toggle & Bushing Combinations: These toggles combine with the 12mm bushings B1 & B3.



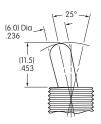
.453" (11.5mm) Large Bat

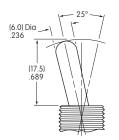


.689" (17.5mm) Large Bat

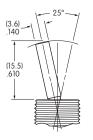


.610" (15.5mm) Large Flatted









Standard Material & Finish: Brass with Bright Chrome Optional Finishes: Contact factory for satin chrome or black.

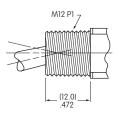
LARGE BUSHINGS

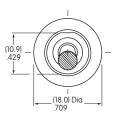
Large .472" (12.0mm) Threaded with Keyway

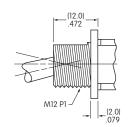


Large .472" (12.0mm) Threaded Splashproof with D Flat









Maximum Panel Thickness with Standard Hardware: .216" (5.5mm)

Maximum Panel Thickness with Standard Hardware: .256" (6.5mm)

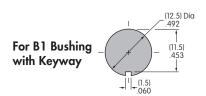
Standard Hardware for B1:

1 hex face nut AT503M, 1 locking ring AT506M, 1 lockwasher AT508, and 1 hex backup nut AT527M

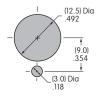
Standard Hardware for B3:

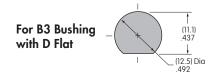
1 hex face nut AT503M and 1 o-ring AT401P

Panel Cutouts



For B1 Bushing with Locking Ring



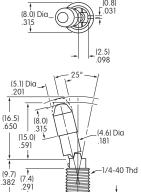




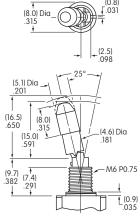
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LOCKING LEVER & BUSHINGS

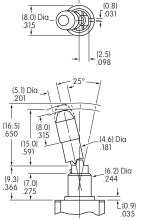
1/4-40 .291" (7.4mm) Threaded with Keyway



6mm/.291" (7.4mm) Threaded with Keyway

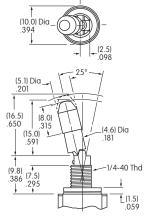


Smooth with Keyway



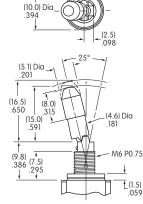
Maximum Panel Thickness with Standard Hardware: .047" (1.2mm) Standard Hardware for L1 & L4: 2 hex nuts AT513H or AT513M, 1 locking ring AT507H or AT507M, and 1 lockwasher AT509

1/4-40 .295" (7.5mm) Threaded Splashproof with D Flat



LL8

6mm/.295" (7.5mm) Threaded Splashproof with D Flat



Maximum Panel Thickness with Standard Hardware: .047" (1.2mm) Standard Hardware for L3 and L8: 1 hex nut AT513H or AT513M and 1 o-ring AT516

Lever Material & Finish: Brass with Chrome Plating

Locking Mechanism



2 positions lock

on-none-(on)



1 position locks

on-off-(on) on-on-(on)



2 positions lock

on-off-on on-on-on



3 positions lock



1 position locks

No Code

Supplied with Cap AT427

Cap Material: Brass with Nickel Plating



Lever

Color Codes for Optional Anodized Aluminum Caps









Supplement

CONTACT MATERIALS & RATINGS



Silver over Silver

Power Level

6A @ 125V AC & 3A @ 250V AC



Gold over Brass or Copper

Logic Level

6A @ 125V AC & 3A @ 250V AC

Note: See Supplement section to find complete explanation of operating range.



Gold over Silver

Power Level or Logic Level

6A @ 125V AC

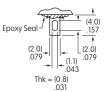
or 0.4VA maximum @ 28V AC/DC maximum

Note: This dual rated option is suitable when two or more identical switches are used in logic and in power circuits within the same application. See Supplement section to find complete explanation of dual rating and operating range.

TERMINALS

01

Solder Lug



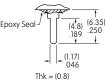
02

.062" (1.57mm) Wide **Quick Connect**



03

.250" (6.35mm) Straight PC

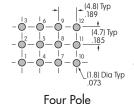


_ (1.8) Dia Typ

Double Pole

(1.8) Dia Typ .073

Three Pole



05

.425" (10.8mm) Wirewrap or Extended PC

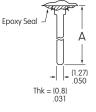
Single Pole

.964" (24.5mm) Wirewrap or Extended PC

06

.750" (19.05mm) Wirewrap or Extended PC 08

1.062" (27.0mm) Wirewrap or Extended PC



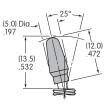
Dimension A =terminal lengths as shown beside the terminal codes at the left.

If using as extended PC terminal, refer to the above footprints.

OPTIONAL CAPS & CAP COLORS

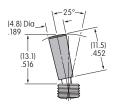
AT415 Lever Cap for S Bat Toggle

Material: Polyethylene



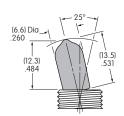
AT444 Conical Cap for S Bat Toggle

Material: Polyethylene

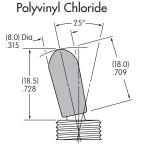


AT434 Lever Cap for B Toggle

Material: Polyvinyl Chloride



AT406 Lever Cap for B2 Toggle Material:



Cap Colors Available:



Black







Yellow



Green



Blue

Supplement Accessories

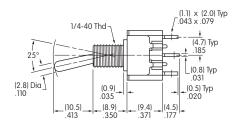
TYPICAL SWITCH DIMENSIONS

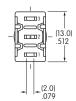
Solder Lug



Kevway

Single Pole



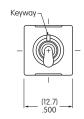


M2012SS1W01

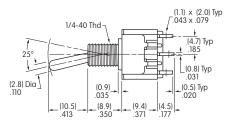
M2011 model does not have terminal 1.

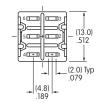
Solder Lug





Double Pole



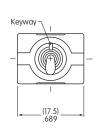


M2022SS1W01

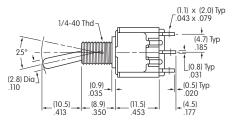
M2021 model does not have terminals 1 & 4.

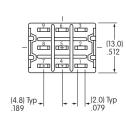
Solder Lug





Three Pole



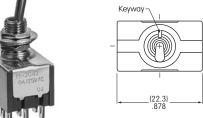


M2032SS1W01

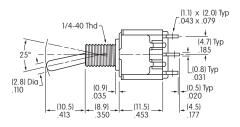
Solder Lug

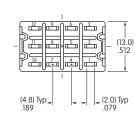


M2042SS1W01



Four Pole







Supplement

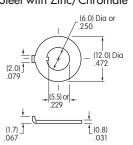
STANDARD HARDWARE FOR SMALL & LARGE BUSHINGS

AT513H for Inch AT513M for Metric Hex Nut Brass/Nickel

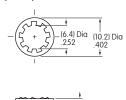




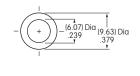
AT507H for Inch AT507M for Metric **Locking Ring** Steel with Zinc/Chromate



AT509 Lockwasher Steel with Zinc/Chromate (not supplied with splashproof models)



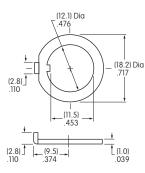
AT516 O-ring for Splashproof Models Nitrile Butadiene Rubber



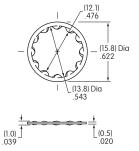


AT503M Hex Face Nut Brass/Chrome

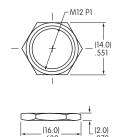




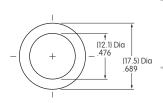
AT508 Lockwasher Steel with Zinc/Chromate (not supplied with splashproof models)



AT527M Hex Nut Steel with Nickel Plating



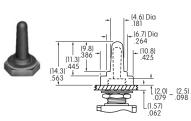
AT401P O-ring for Splashproof Models Nitrile butadiene rubber



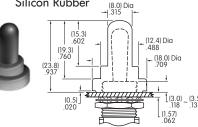
OPTIONAL SPLASHPROOF BOOTS

Various optional nuts and ON-OFF plates are available; dimensions are shown in the Accessories & Hardware section.

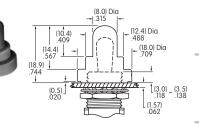
AT428 (M-metric H-Inch) .445" (11.3mm) **Boot for S Toggle** Silicon Rubber



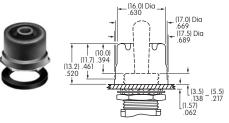
AT402 .760" (19.3mm) **Boot for B2 Toggle** Silicon Rubber



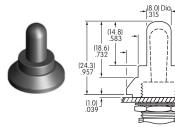
AT402S .567" (14.4mm) **Boot for B Toggle** Silicon Rubber



AT401A/H/S .461" (11.7mm) Boot, Nut and O-ring for B2 Toggle More details in Accessories section



NEW AT4181 .732" (18.6mm) Boot, Nut and O-ring for B2 Toggle More details in Accessories section





.(13.8) Dia .543

←(21.5) Dia .846

(4.57) ~ (6.3) .180 ~ .248