

Application Tooling Specification Sheet



Extractor Tool

Order No. 63824-4300

FEATURES

- This Extractor Tool is used for removing the module from a 30-Way or 54-Way MQS Assembly Housings.
- This tool works in conjunction with the extractor tool 63813-4400.

SCOPE

Products: 30 and 54-Way Connectors for MQS Assembly Housings.

Housing Series No.	Housing Connector	Housing Order No.		
98982	30 Way	98982-2231	98982-2237	98982-2238
	54 Way	98982-2251	98982-2257	98982-2258

Tie Wrap

Before removing the module the tie wrap will need to be removed. Cut the tie wrap only in the blue area shown in Figure 1.



WARNING: Do not damage wires and connector.

OPERATION:

Before using the Extractor tool make sure the lever is locked in the open position (delivery position).

Note: Do not manipulate the lever during these operations.



For 30-Way Connector

- 1. Place the extractor tool fingers in the two top slots to open the latches.
- 2. Insert and rotate the extractor tool. See Figure 2.
- 3. Push the extractor tool to release the latches. Do not remove the extractor tool.
- 4. Hold onto the harness and gently pull the housing away from the module.

Note: The module will need to be replaced after removing it three times from the housing.



- 2. Push the extractor tool to release the latches. Do not remove the extractor tool.
- 3. Hold onto the harness and gently pull the housing away from the module. See Figure 3.

Note: The module will need to be replaced after removing it three times from the housing.

