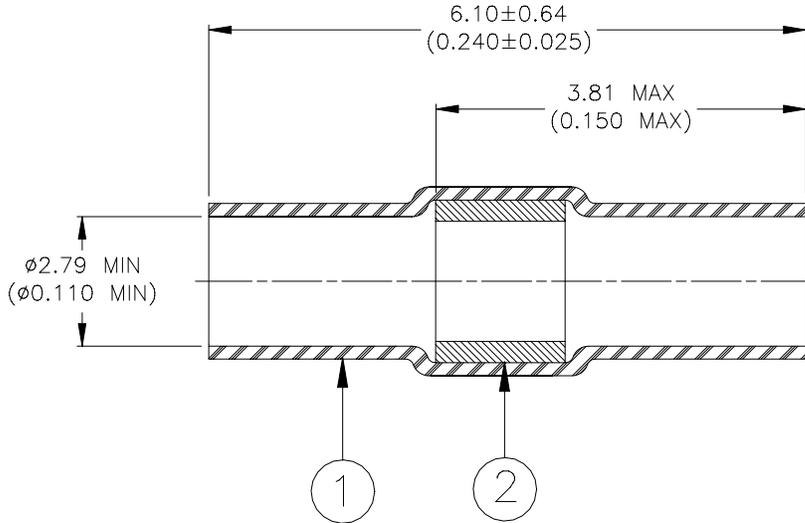


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI J-STD-006.
 FLUX: TYPE ROL1 per ANSI J-STD-004.

APPLICATION

1. This part is designed to attach a 20 AWG or 18 AWG wire to a 1.40 (0.055) diameter pin having a minimum height of 3.56 (0.140).
2. Sleeve will recover to 1.27 (0.050) max. I.D.
3. Part may be installed with convection heaters.

tyco / Electronics / Raychem <small>307 Constitution Drive Menlo Park, CA 94025, USA</small>		Wire and Harnessing Products	TITLE : SOLDERSLEEVE WIRE TERMINATOR				
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.			DOCUMENT NO.: D-110-0068				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	DCR NUMBER: D010027	REPLACES: N/A			
DRAWN BY: M. FORONDA	DATE: 08-Feb.-01	PROD. REV. A	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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