### **Axial Lead & Cartridge Fuses**

5×20 mm > Time-Lag > 219XA Series



## 219XA Series, 5×20mm, Time-Lag Fuse



### **Agency Approvals**

Agency	Agency File Number	Ampere Range				
AS A A A A A A A A A A A A A A A A A A	Cartridge: NBK220604-E10480A NBK120802-E10480C Leaded: NBK220604-E10480B NBK120802-E10480D	1A – 5A 6.3A 1A – 5A 6.3A				
	2004010207110266 2003010207079982	0.125A – 0.800A 1A – 6.3A				
c <b>RL</b> <sup>®</sup> us	E10480	0.040A – 6.3A				
SP .	29862	0.125A – 6.3A				
	1402844	0.040A – 6.3A				
	40016080	0.040A – 6.3A				
$\forall$	KM41462	0.125A – 6.3A				
Œ	N/A	0.040A – 6.3A				

### Description

 $5 \times 20$ mm time-Lag glass body cartridge fuse designed to IEC specification.

RoHS 🔞 🛱 🖄 🖘 🔊 🕅 US 🚱 🔘 (€ 🔍

#### Features

- Designed to International IEC Standards for use globally
- Meets the IEC 60127-2, Sheet 6 specification for time-Lag fuses
- Available in cartridge and axial lead form
- RoHS compliant and lead-free

### Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

### **Electrical Characteristics for Series**

% of Ampere Rating	Ampere Rating	OpeningTime
150%	0.04A - 0.1A	1 hours, Minimum
150 %	0.125A – 6.3A	1 hours, Minimum
210%	0.04A - 0.1A	2 minutes, Maximum
210%	0.125A – 6.3A	2 minutes, Maximum
275%	0.04A - 0.1A	0.2 sec., Min; 10 sec. Max
27570	0.125A – 6.3A	0.6 sec., Min; 10 sec. Max
400%	0.04A - 0.1A	0.04 sec., Min; 3 sec. Max
400%	0.125A – 6.3A	.15 sec., Min; 3 sec. Max
1000%	0.04A - 0.1A	.01 sec., Min; 0.3 sec. Max
1000%	0.125A – 6.3A	.02 sec., Min; 0.3 sec. Max

### **Additional Information**







For recommended fuse accessories for this product series, see '<u>Recommended Accessories</u>' section.



# Axial Lead & Cartridge Fuses

5×20 mm > Time-Lag > 219XA Series

			Nominal	Nominal	Maximum	Maximum	Agency Approvals								
Amp Code	Amp Rating (A)	Voltage Rating (V)	Interrupting Cold Melting at Rated Dissipa	Power Dissipation at 1.5In (W)	Ŷ	PS	c <b>FL</b> us	<b>(}</b>	$\bigcirc$		Œ				
.040	0.040	250		31.8620	0.01640	4000	1.6			х		x		x	
.050	0.050	250		21.2920	0.01700	3500	1.6			х		x		x	
.063	0.063	250		14.2685	0.03800	3000	1.6			х		x		x	
.100	0.100	250		6.0180	0.07900	2500	1.6			х		x		x	
.125	0.125	250		4.2000	0.13000	2000	1.6	x		х	x	x	x	x	x
.160	0.160	250		2.5500	0.31000	1900	1.6	x		х	x	x	x	x	x
.200	0.200	250		1.6000	0.32000	1500	1.6	x		х	x	x	x	x	x
.250	0.250	250		1.0495	0.54000	1300	1.6	x		х	x	x	x	x	x
.315	0.315	250		0.8475	1.23000	1100	1.6	x		х	x	x	x	x	x
.400	0.400	250		0.5350	1.40000	1000	1.6	x		х	x	x	x	x	x
.500	0.500	250	150A @	0.3700	3.00000	900	1.6	x		х	x	x	x	x	x
.630	0.630	250	250VAC	0.2750	4.82000	300	1.6	х		х	x	x	x	x	x
.800	0.800	250		0.1635	9.35000	250	1.6	x		х	x	x	x	x	x
001.	1.00	250		0.1165	19.20000	150	1.6	х	x	х	x	x	x	x	x
1.25	1.25	250		0.0817	27.15000	150	1.6	х	x	х	x	x	x	x	x
01.6	1.60	250		0.0551	44.20000	150	1.6	х	x	х	x	x	x	x	x
002.	2.00	250		0.0452	92.70500	150	1.6	x	х	х	x	x	x	x	x
02.5	2.50	250		0.0305	138.00000	120	1.6	х	x	х	x	x	x	x	x
3.15	3.15	250		0.0231	202.00000	100	1.6	х	x	х	x	x	x	x	x
004.	4.00	250		0.0158	330.00000	100	1.6	х	х	х	x	x	x	x	x
005.	5.00	250		0.0117	544.00000	100	1.6	х	х	х	x	x	x	x	x
06.3	6.3	250		0.0107	1093.03500	100	1.6	x	х	х	x	x	x	x	x

\*4A-6.3A have an Interrupting rating 100A@350Vac.

### **Axial Lead & Cartridge Fuses**

5×20 mm > Time-Lag > 219XA Series





Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.





### **Soldering Parameters - Wave Soldering**



#### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation		
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100°C		
Temperature Maximum:	150°C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260°C Maximum		
Solder Dwell Time:	2-5 seconds		

#### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or **Convection Reflow process.** 



### **Axial Lead & Cartridge Fuses** 5×20 mm > Time-Lag > 219XA Series

### **Product Characteristics**

Materials	Body: Glass Cap: Nickel Plated Brass Leads: Tin Plated Copper
Terminal Strength	MIL-STD-202, Method 211. Test Condition A
Solderability	MIL-STD-202 Method 208
Product Marking	Cap 1: Brand logo, current and voltage rating Cap 2: Agency approval markings Series
Packaging	Available in Bulk (M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)

Operating Temperature	-55°C to +125°C
Shock	MIL-STD-202, Method 107, Test Condition B: (5 cycles $-65^{\circ}$ C to $+125^{\circ}$ C)
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A high RH (95%) and elevated temperature (40° C) for 240 hours.
Salt Spray	MIL-STD-202 Method 101, Test Condition B

### **Part Numbering System**





Packaging

i uokuging								
Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width				
219XA Series								
Bulk	N/A	1000	MXA	N/A				
Bulk	N/A	1000	MXAE	N/A				
Reel and Tape	EIA 296-E	1000	MRAET1	T1=53mm (2.087")				
Bulk	N/A	1000	MXG	N/A				

#### **Recommended Accessories** Max Max Accessory Series Description Application Application Туре Voltage Amperage 345\_ISF Panel Mount Shock-Safe Fuseholder 10 Holder 345 Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options 20 PC Mount Shock-Safe Miniature Fuseholder 16 <u>830</u> Metric OMNI-BLOK® Fuse Block <u>520</u> 10 PC Mount Miniature Fuse Block 250 Block 646 6.3 <u>658</u> Surface Mount Miniature Fuse Block 10 PC Mount Miniature Fuse Clip 6.3 520 W Clip <u>111</u> PC Board Mount Fuse Clip 10 445 PC Board Mount Fuse Clip 10

Notes: 1. Do not use in applications above rating.

2. Please refer to fuseholder data sheet for specific re-rating information.

3. Please contact factory for applications greater than the max voltage and amperage shown.