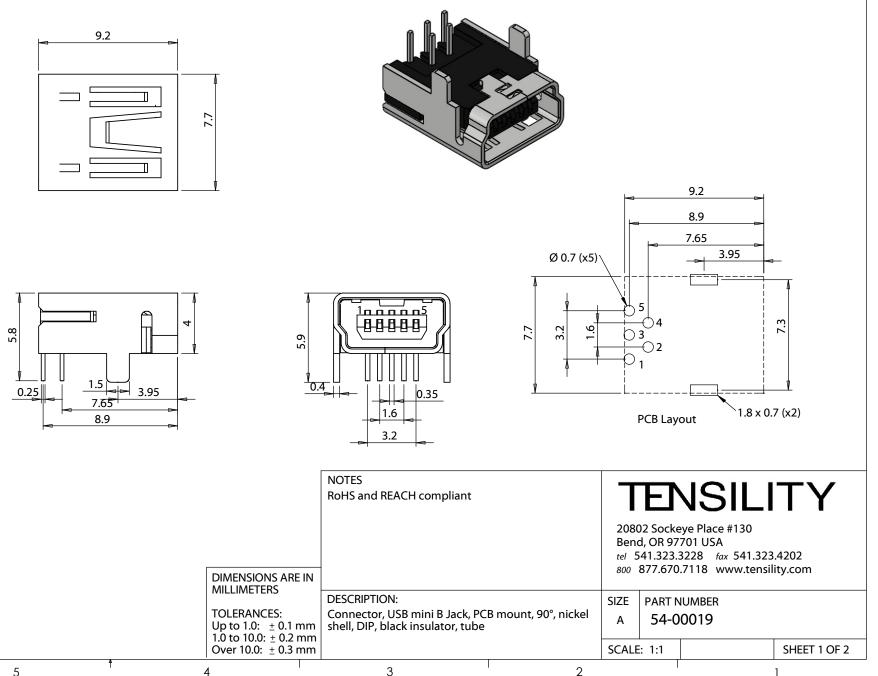
## USB mini B jack 90° PCB mount



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#### Materials

- 1. Shell, phosphor bronze, nickel plated
- 2. Pins, phosphor bronze, 5  $\mu$ " gold and tin plating
- 3. Insulator, Nylon 46, black

### Electrical

Rated voltage: 30 Vdc Rated current: 2 A Dielectric strength: 1 min @ 500 Vac Insulation resistance: 100 MΩ @ 500 Vdc Contact resistance: 50 mQ or less

#### Mechanical

- Insertion force: 3.5 kgf maximum Withdrawal force: 0.7 kgf minimum Durability: 5000 cycle minimum life; less than 100 m $\Omega$ contact resistance, minimum 50 M $\Omega$  insulation resistance Terminal strength: 0.3 kgf in any direction without
- damage or looseness Soldering 9.2 Solderability: 75% minimum coverage when terminals dipped 2 mm in 255 ±5 °C solder bath for 3 ±0.5 8.9 seconds Solder bath durability: no deformation when immersed 7.65 in 260 ±5 °C up to surface of the board for 10 <sup>-</sup>Tin seconds or less 3.95 Ø 0.7 (x5) Solder iron durability: no deformation when exposed to  $350 \pm 10$  °C for  $3 \pm 0.5$  seconds Environmental Gold Cold test: -25 ±3 °C for 48 hours without deformation m Heat test: 70 ±2 °C for 48 hours without deformation  $\sim$ 3.2 Q Humidity test: 40 ±2 °C and humidity between 90 and 3 )2 98 % for 48 hours without deformation Pin plating detail **Operating range**  $-10 \sim 60^{\circ}C$ 1.8 x 0.7 (x2) PCB Lavout **REVISION** DATE DESCRIPTION PREPARED: NOTES TENSILITY **RoHS and REACH compliant** А 9/28/2015 Initial release VERIFIED: 20802 Sockeye Place #130 Bend, OR 97701 USA tel 541.323.3228 fax 541.323.4202 800 877.670.7118 www.tensility.com DIMENSIONS ARE IN MILLIMETERS **DESCRIPTION:** SIZE PART NUMBER TOLERANCES: Connector, USB mini B Jack, PCB mount, 90°, nickel А 54-00019 Up to 1.0: ± 0.1 mm shell, DIP, black insulator, tube 1.0 to 10.0: ± 0.2 mm Over 10.0: ± 0.3 mm SCALE: 1:1 SHEET 2 OF 2 3 2 5 Л

# USB mini B jack 90° PCB mount

