ANP FOR EX	ACTION TOOL P/N72 TRACTING POSITIVE CONNECTOR CONTACTS INSTRUCTION SHEET Tool-Contact-Hou	LOCK (V Rele Rev	11-5106 Was IS-106J) Based 11-22-79 B1 3-29-95 J00-2262-95 Mart:
	Tool Part No. & Contact Series	Contact Part	No. Housing P/N
187 Series & 250 Series	724659-1 for 187 Series	170324 17033 170325 17033 170326 1703	1/20/4 31 172075
	724659-2 for 250 Series	170327 17033 170328 1703 170329 1703	3 <u>4</u> 172076 35
		170452 17045   170454 17045   170456 17045	5 <u>5</u> 172320 ·
	724659-5 for 187 Series	178324 178325 175179	179 182 <b>1</b> 7644 <b>8</b> 179 183 173974
Select correct combination of part number appli- cation from the above chart. Extraction Tool			
Fig.		$\sum$	



## INTRODUCTION:

This tool has been designed to extract contacts from AMP Positive Lock Connector Housing. Read this instruction sheet carefully before you start operation.

- 2. EXTRACTION PROCEDURE:
- (a) Insert tip ends of the tool into housing from the wire side of housing, until they reach the contact feeling lightly. At this moment, the tip ends must rest on the transition area of contact. Refer to Fig. 1 and Fig. 2.
- (b) With the tip ends resting on the transition of the contact, move up to release housing lance, so that the contact can be pulled out as you withdraw the tool with the contact. Refer to Fig. 3.
- (c) When the contact can not be pulled out, avoid pulling back forcingly. Repeat the procedure (a) and (b), and make sure that the housing lance is unlocked, then you can remove contact from housing.

3. <u>REMARKS:</u> Do not use the tool for the purpose other than designated.