

MCP4728 Evaluation Board User's Guide

© 2009 Microchip Technology Inc.

Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION. INCLUDING BUT NOT LIMITED TO ITS CONDITION. QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights.

Trademarks

The Microchip name and logo, the Microchip logo, dsPIC, KEELOQ, KEELOQ logo, MPLAB, PIC, PICmicro, PICSTART, rfPIC and UNI/O are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

FilterLab, Hampshire, HI-TECH C, Linear Active Thermistor, MXDEV, MXLAB, SEEVAL and The Embedded Control Solutions Company are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Analog-for-the-Digital Age, Application Maestro, CodeGuard, dsPICDEM, dsPICDEM.net, dsPICworks, dsSPEAK, ECAN, ECONOMONITOR, FanSense, HI-TIDE, In-Circuit Serial Programming, ICSP, ICEPIC, Mindi, MiWi, MPASM, MPLAB Certified logo, MPLIB, MPLINK, mTouch, nanoWatt XLP, Omniscient Code Generation, PICC, PICC-18, PICkit, PICDEM, PICDEM.net, PICtail, PIC³² logo, REAL ICE, rfLAB, Select Mode, Total Endurance, TSHARC, WiperLock and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

 $\ensuremath{\mathsf{SQTP}}$ is a service mark of Microchip Technology Incorporated in the U.S.A.

All other trademarks mentioned herein are property of their respective companies.

© 2009, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.



QUALITY MANAGEMENT SYSTEM CERTIFIED BY DNV ISO/TS 16949:2002

Microchip received ISO/TS-16949:2002 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company's quality system processes and procedures are for its PIC® MCUs and dsPIC® DSCs, KEEL00® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and manufacture of development systems is ISO 9001:2000 certified.



MCP4728 EVALUATION BOARD USER'S GUIDE

Table of Contents

Preface1
Introduction1
Document Layout1
Conventions Used in this Guide2
Recommended Reading2
The Microchip Web Site3
Customer Support3
Document Revision History3
Chapter 1. Quick Start Instructions
1.1 Introduction5
1.2 Description of the MCP4728 Evaluation Board
1.3 Getting Started with PICkit Serial Analyzer7
Appendix A. Schematic and Layouts
A.1 Introduction
A.2 Board – Schematic
A.3 Board – Top Silk, Top Pads and Top Copper
A.4 Board – Top Copper and Pads
A.5 Board – Top Pads and Silk
A.6 Board – Bottom Copper Layer 40
Appendix B. Bill Of Materials (BOM)
Appendix C. MCP4728 Read/Write Commands
C.1 Introduction43
Worldwide Sales and Service46

NOTES:



MCP4728 EVALUATION BOARD USER'S GUIDE

Preface

NOTICE TO CUSTOMERS

All documentation becomes dated, and this manual is no exception. Microchip tools and documentation are constantly evolving to meet customer needs, so some actual dialogs and/or tool descriptions may differ from those in this document. Please refer to our web site (www.microchip.com) to obtain the latest documentation available.

Documents are identified with a "DS" number. This number is located on the bottom of each page, in front of the page number. The numbering convention for the DS number is "DSXXXXA", where "XXXXX" is the document number and "A" is the revision level of the document.

For the most up-to-date information on development tools, see the MPLAB[®] IDE on-line help. Select the Help menu, and then Topics to open a list of available on-line help files.

INTRODUCTION

This chapter contains general information that will be useful to know before using the MCP4728 Evaluation Board. Items discussed in this chapter include:

- Document Layout
- Conventions Used in this Guide
- Recommended Reading
- The Microchip Web Site
- Customer Support

DOCUMENT LAYOUT

This document describes how to use the MCP4728 Evaluation Board with PICkitTM Serial Analyzer. The manual layout is as follows:

- Chapter 1. "Quick Start Instructions" this chapter provides an overview of the MCP4728 Evaluation Board and instructions on how to use the MCP4728 Evaluation Board with the PICkitTM Serial Analyzer.
- Appendix A. "Schematic and Layouts" shows the schematic and layout diagrams for the MCP4728 Evaluation Board.
- Appendix B. "Bill Of Materials (BOM)" lists the parts used to build the MCP4728 Evaluation Board.
- Appendix C. "MCP4728 Read/Write Commands" shows the read/write commands for the MCP4728 Evaluation Board.

CONVENTIONS USED IN THIS GUIDE

This manual uses the following documentation conventions:

DOCUMENTATION CONVENTIONS

Description	Represents	Examples	
Code (Courier font):	<u> </u>		
Plain characters	Sample code Filenames and paths	#define START c:\autoexec.bat	
Angle brackets: < >	Variables	<label>, <exp></exp></label>	
Square brackets []	Optional arguments	MPASMWIN [main.asm]	
Curly brackets and pipe character: { }	Choice of mutually exclusive argu- ments; An OR selection	errorlevel {0 1}	
Lowercase characters in quotes	Type of data	"filename"	
Ellipses	Used to imply (but not show) addi- tional text that is not relevant to the example	list ["list_option, "list_option"]	
0xnnn	A hexadecimal number where n is a hexadecimal digit	0xFFFF, 0x007A	
Italic characters	A variable argument; it can be either a type of data (in lowercase characters) or a specific example (in uppercase characters).	char isascii (char, ch);	
Interface (Arial font):			
Underlined, italic text with right arrow	A menu selection from the menu bar	<u>File > Save</u>	
Bold characters	A window or dialog button to click	OK, Cancel	
Characters in angle brackets < >	A key on the keyboard	<tab>, <ctrl-c></ctrl-c></tab>	
Documents (Arial font):	•		
Italic characters	Referenced books	MPLAB [®] IDE User's Guide	

RECOMMENDED READING

This user's guide describes how to use MCP4728 Evaluation Board. Other useful documents are listed below. The following Microchip documents are available and recommended as supplemental reference resources.

PICkit[™] Serial Analyzer User's Guide, DS51647

Consult this document for instructions on how to use the PICkit Serial Analyzer hardware and software.

MCP4728 Data Sheet, "12-Bit, Quad Digital-to-Analog Converter with EEPROM Memory" DS22187

This data sheet provides detailed information regarding for the MCP4728 Digital-to-Analog Converter.

THE MICROCHIP WEB SITE

Microchip provides online support via our web site at www.microchip.com. This web site is used as a means to make files and information easily available to customers. Accessible by using your favorite Internet browser, the web site contains the following information:

- **Product Support** Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- General Technical Support Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip consultant program member listing
- Business of Microchip Product Selector Guide, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

CUSTOMER SUPPORT

Users of Microchip products can receive assistance through several channels:

- Distributor or Representative
- Local Sales Office
- Field Application Engineer (FAE)
- Technical Support
- Development Systems Information Line

Customers should contact their distributor, representative or field application engineer (FAE) for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in the back of this document.

Technical support is available through the web site at: http://support.microchip.com

DOCUMENT REVISION HISTORY

Revision A (June 2009)

• Initial Release of this Document.

NOTES:



MCP4728 EVALUATION BOARD USER'S GUIDE

Chapter 1. Quick Start Instructions

1.1 INTRODUCTION

The following sections provide an overview of the MCP4728 Evaluation Board and instructions on how to program the DAC register and the EEPROM of the MCP4728 using the PICkitTM Serial Analyzer. The following sections cover the topics:

- Description of the MCP4728 Evaluation Board
- How to use the MCP4728 Evaluation Board with the PICkit Serial Analyzer

1.2 DESCRIPTION OF THE MCP4728 EVALUATION BOARD

The purpose of the MCP4728 Evaluation Board is to provide an easy way of evaluating the MCP4728's performance and functionality with a minimum of work.

The MCP4728 Evaluation Board contains a MCP4728 (which is a 4-channel, 12-bit Digital-to-Analog Converter), an interface connector for the PICkit Serial Analyzer, and I^2C test point terminals. The user can evaluate this board by using the PICkit Serial Analyzer or by providing the I^2C serial communication signals through the I^2C test terminals.

Using the MCP4728 Evaluation Board, the user can evaluate the functionality of the MCP4728 device, such as: (a) Writing and reading the DAC registers and EEPROM of each channel, (b) Selecting the reference voltage, (c) Measuring the DAC output voltage, (d) Checking the LDAC pin feature, etc.

The MCP4728 Evaluation Board is designed to work friendly with the PICkit Serial Analyzer (DV164122). The PICkit Serial Analyzer (P/N: DV164122) is used for writing and reading the DAC configuration and register data. The PICkit Serial Analyzer consists of hardware and PC GUI. It is highly recommended that the users order this MCP4728 Evaluation Board and the PICkit Serial Analyzer at same time.

• The MCP4728 supports standard mode (100 kHz), fast mode (400 kHz), and high speed mode (3.4 MHz) of the l²C serial communications. This evaluation board has 5 k Ω for the l²C pull-up resistors and supports up to the fast mode. If the user needs to evaluate the device with high speed mode (3.4 MHz), please replace the R1 and R2 with lower values (less than 1 k Ω).

Note: The MCP4728 Evaluation Board can be used without the PICkit Serial Analyzer as long as the V_{DD}, SCL, and SDA are provided through the J1 connector. This board does not include MCU.

The MCP4728 Evaluation Board has test points for SDL, SDA, and DAC outputs. By connecting an oscilloscope to these I²C test points, the user can examine the data communications through the I²CTM bus line and observe the resulting analog output (at V_{OUT} terminals) using a multimeter. Refer to **Appendix A. "Schematic and Layouts**".



FIGURE 1-1: Front View of the MCP4728 Evaluation Board.

Test Terminals	Description
V _{OUT} A	DAC channel A output
V _{OUT} B	DAC channel B output
V _{OUT} C	DAC channel C output
V _{OUT} D	DAC channel D output
SCL	This terminal is connected to the I ² C SCL pin of the MCP4728. (See Note 1).
SDA	This terminal is connected to the I ² C SDA pin of the MCP4728. (See Note 1).
RDY/BUSY	This terminal is used to monitor the RDY/BUSY pin of the MCP4728 device.
LDAC	Access terminal to the LDAC pin of the MCP4728.
S1	Switch to change the logic input to the LDAC input pin. It provides logic "low" when pressed.
JP1	Jumper to select the V_{DD} source to the MCP4728 Evaluation Board. If it is connected, the V_{DD} from the J1 connector is connected. If disconnected, it selects the V_{DD} source from VDD1 terminal.
JP2	Jumper to connect the LDAC pin to V _{SS} . (You can disconnect this jumper when S1 is used.)
VDD1	$\label{eq:VDD} \begin{array}{c} V_{DD} \mbox{ monitoring or connection pin.} \\ \mbox{If the } V_{DD} \mbox{ is provided from J1 connector (PICkit Serial Analyzer), then this test point monitors the } V_{DD} \mbox{ voltage. You can also connect a new } V_{DD} \mbox{ to this test terminal.} \\ \end{array}$
GND	Connected to common ground plane of the PC Board.
Note 1: This	terminal is used to monitor the SCL or SDA signals. You can also provide the

Note 1: This terminal is used to monitor the SCL or SDA signals. You can also provide the SCL or SDA signals through these pins.

1.3 GETTING STARTED WITH PICKIT SERIAL ANALYZER

Figure 1-1 shows the MCP4728 Evaluation Board, and Figure 1-2 shows the connection of the MCP4728 Evaluation Board and PICkit Serial Analyzer.

The following steps describe how to use them together:

- 1. Connect the MCP4728 Evaluation Board's 6-pin socket to the PICkit Serial Analyzer as shown in Figure 1-2.
- 2. Connect the oscilloscope probes to the SCL and SDA test terminals (optional).
- 3. Connect a multimeter to one of the DAC's output test terminal.
- V_{DD} Selection: You can use the V_{DD} from the PICkit Serial Analyzer or use your own external V_{DD}. The JP1 connector selects the V_{DD} path.
 - (a) Connect JP1, if using V_{DD} from PICkit Serial Analyzer,
 - (b) Disconnect JP1 and apply V_{DD} at V_{DD} 1 pin, if you are using an external V_{DD} .
- I²C device code of MCP4728: `1100'
- A2, A1, A0 Address Bits: Pre-programmed to `000'.
- Connecting V_{DD}: LED D1 turns on when V_{DD} is applied. The PICkit Serial Analyzer will provide V_{DD} automatically, if it is connected to the PC. Make sure LED D1 turns on.
- 6. Use the PICkit Serial Analyzer PC GUI to send I^2C write and read commands.



FIGURE 1-2: MCP4728 Evaluation Board with the PICkit Serial Analyzer.

1.3.1 PICkit Serial Analyzer PC Software Setup for the MCP4728 Evaluation Board

The following steps describe how to set up and use the PICkit Serial Analyzer PC Graphic User Interface (GUI).

- 1. Install the PICkit Serial Analyzer software onto your personal computer (PC).
- 2. Connect the USB cable between the PICkit Serial Analyzer and the PC.
- 3. Run the PICkit Serial PC Software: It will open to the following GUI. Click the **Next** button and follow the instructions.



FIGURE 1-3: PICkit Serial Analyzer Configuration Wizard Welcome Window.

4. Select the Communication Mode type: **I²C Master**, and click the **Next** button.

Communication Mode - Pa Choose which mode of communication	-	
I2C Master		
SPI Master		
🔘 USART Asyn	c	
O USART Sync	Master	
	< Back Next >	Cancel

FIGURE 1-4: Step 1 - Communication Mode Selection.



5. Select 100 kHz or 400 kHz. Either one will be fine. Click the **Next** button.

FIGURE 1-5: Step 2 - I²C Communication Speed Selection.

Note: The MCP4728 device supports the I²C bus data rate up to 3.4 MHz, but the current version of the PICkit Serial Analyzer supports the I²C bus data rate up to 400 kHz only.

6. Select No on Enable Pull-ups and click the Next button.

Note: The MCP4728 Evaluation Board has its own pull-up resistors.

Device Pullups - Page 3 of 4 Do you need to enable pullups for your device?	
Enable Pullups C Yes ⓒ No	
< Back	Next > Cancel

FIGURE 1-6: Step 3 - Device Pull-Ups Window.

7. Select the V_{DD} voltage of the MCP4728 Evaluation Board and click the Next button.

Case 1: When you use V_{DD} from the PICkit Serial Analyzer:

If you choose **PICkit Serial will power your device** and **5 Volts** as shown below, the MCP4728 Evaluation Board is powered by the 5V DC from the PICkit Serial Analyzer through the JP1 jumper. In this case, make sure that the JP1 jumper on the MCP4728 Evaluation Board is connected.

Case 2: When you use your own V_{DD}:

You can also provide your own V_{DD} voltage by applying a V_{DD} voltage at VD1 test point. In this case, make sure that the JP1 jumper is disconnected.

FIGURE 1-7: Step 4 - Voltage Source Selection Window.

 Click the **OK** button. You have made all of the PICkit Serial Analyzer Configuration Setups. You are now ready to read/write MCP4728 registers and EEPROM.

Pickit Serial	You're Done! Press '0K' to complete the Configuration Wizard. Do not show this wizard on startup again Wizard may be accessed anytime from menu dropdown PICkit Serial Analyzer -> Run Configuration Wizard.
	< Back Next > OK

FIGURE 1-8:

Configuration Wizard - Finishing Step.

1.3.2 Creating Script Files:

A script file that is running on the PICkit Serial PC GUI is needed for the communications between the PICkit Serial Analyzer and the MCP4728 Evaluation Board. The following steps show how to create script files and how to use them. Refer to the PICkit Serial Analyzer User's Guide (DS51647) for creating the Script file.

• Select Communication ----> Script ---> Script Builder



FIGURE 1-9: Creating a Script File with Script Builder.

1.3.2.1 CREATING SCRIPT FILE FOR CONFIGURATION BYTE WRITING

1. Click on WriteBlockAddrA8 in "Example I²C Scripts" column.

This will result in filling in the spaces under the **Script Detail** column. You can now modify the **Script Detail** column parameters by clicking with the right mouse button.

How to modify the parameters box in Script Details:

- 1. Under the **Script Detail** box, select the item in the parameter box.
- 2. Right click the mouse button. An option box will appear to the right of your selection. These are the options available for the parameter selected.
- 3. Select the desired option and delete or insert the parameter box.
- 4. Keep the parameters in order as shown in the next examples.

Note: The following examples need knowledge on the MCP4728 Registers and Command protocols. Please refer to the Appendix C. "MCP4728 Read/Write Commands" and the MCP4728 Data Sheet for more details.

1.3.2.2 **EXAMPLE 1:** SELECTING VOLTAGE REFERENCE OF EACH DAC CHANNEL

You can select the voltage reference of each channel individually. The choices are: external (V_{DD}) or internal reference voltage (V_{REF} = 2.048V). Figure 1-10 shows an example of writing a script file on the PICkit Serial PC GUI.



FIGURE 1-10: Creating a new Script file to select V_{REF} of each DAC channel. In this example, external V_{REF} ($V_{REF} = V_{DD}$) is selected for all DAC channels.

• Modify the parameters in the Script Detail column as below:

Script Detail]	
I2CSTART I2CWRTBYT 02	*	This means there are two bytes to send.
C0 80	>	Address byte = 1100-0000 (See Note). 1'st byte (000-0000) selecting external V_{RFF} .
I2CSTOP	*	

Note: All 6 parameters above must be listed in order. The parameters with * are not modifiable. The MCP4728 device on the evaluation board has I^2C address bits (A2, A1, A0) = (0,0,0).

- 1.3.2.3 SAVE THE SCRIPT FILE AND PROGRAMMING THE MCP4728 DAC REGISTERS
- 1. Type in a script file name (i.e., MCP4728_W_VrfSel) in the space below the **Script Name** menu.
- 2. Click Save Script button.
- 3. Click **Execute Script** button.

Note: At this point, the PICkit Serial Analyzer transmits the I²C Write Command to the MCP4728 device. The saved file name will appear in the **Users I2C Scripts** column, and can be re-used any time by selecting the file name.

- 4. You can also see the SCL and SDA waveforms using an Oscilloscope.
 - **Note:** When you click on the "Execute Script" menu, the "Busy" LED on the PICkit Serial Analyzer will momentarily turn on and then turn off. If the LED remains ON, a communications problem has occurred. Remove the PICkit Serial Analyzer from your computer and recheck the parameter values, including the order of parameters under the "Script Detail" column including the I²C address of the device, and try again until the "Busy" LED turns OFF immediately after sending the I²C command.

1.3.2.4 EXAMPLE 2: SELECTING GAIN OF EACH DAC CHANNEL

You can select the Gain of each channel individually. Figure 1-11 shows an example of writing a new script file on the PICkit Serial PC GUI for selecting the gain option. In this example, Gain of 1 is selected.



FIGURE 1-11: Writing Script file to select V_{REF} of each DAC channel. In this example, Gain of 1 is selected for all DAC channels.

• Parameters in the Script Detail column:

Script Detail	
I2CSTART I2CWRTBYT 02 C0 C0 I2CSTOP	* *> This means there are two bytes to send> Address byte = 1100-0000 (See Note)> Selecting the gain of each channel (0: Gain of 1, 1: gain of 2) *

Note:	All parameters above must be listed in order. The parameter above with * are not modifiable. The MCP4728 device on the evaluation board has l^2C
	are not modifiable. The MCP4728 device on the evaluation board has I ² C
	address bits $(A2, A1, A0) = (0,0,0)$.

- 1.3.2.5 SAVE THE SCRIPT FILE AND PROGRAMMING THE MCP4728 DAC REGISTERS
- 1. Type in any script name (i.e., MCP4728_W_GainSI) in the space below the **Script Name** menu.
- 2. Click Save Script button.
- 3. Click Execute Script button.

Note: At this point, the PICkit Serial transmits the I²C Write Command to the MCP4728 device. The saved file name will appear in **Users I2C Scripts** column, and can be re-used any time by selecting the file name.

4. You can also see the SCL and SDA waveforms using the Oscilloscope.

```
Note: When you click on the "Execute Script" menu, the "Busy" LED on the PICkit Serial Analyzer will momentarily turn on and then turn off. If the LED remains ON, a communications problem has occurred. Remove the PICkit Serial Analyzer from your computer and recheck the parameter values including the order of parameters under the "Script Detail" column including the I2C address of the device, and try again until the "Busy" LED turns OFF immediately after sending the I<sup>2</sup>C command.
```

1.3.2.6 **EXAMPLE 3:** WRITING DAC REGISTERS WITH A FAST WRITE COMMAND

Note: Please refer to the MCP4728 data sheet for the Fast Write Command structure before excising this example.

Figure 1-12 shows an example of writing a script file on PICkit Serial PC GUI for a Fast Write Command. This command writes to the DAC input registers and power-down selection bits. The data are sent sequentially from channel A to the channel D. <u>EEPROM</u> is not affected. This device updates the DAC output registers (V_{OUT}) when LDAC pin is low.



FIGURE 1-12: Writing Script File to Write Each DAC Register with a Fast Write Command Using the PICkit Serial Analyzer.

• Parameters in the Script Detail column:

Script Detail]
I2CSTART I2CWRTBYT 09 C0 0F FF 07 FF 03 FF 03 FF 01 FF I2CSTOP	* * *> This means there are nine bytes to send> Address byte = 1100-0000 (See Note)> 1st byte of DAC A Register (Channel A) = 0000-1111> 2nd byte of DAC A Register (Channel A) = 1111-1111> 1st byte of DAC B Register (Channel B) = 0000-0111> 2nd byte of DAC B Register (Channel B) = 1111-1111> 1st byte of DAC C Register (Channel C) = 0000-0011> 2nd byte of DAC C Register (Channel C) = 1111-1111> 1st byte of DAC D Register (Channel D) = 0000 -0001> 2nd byte of DAC D Register (Channel D) = 1111-1111> 2nd byte of DAC D Register (Channel D) = 1111-1111> 2nd byte of DAC D Register (Channel D) = 1111-1111> 2nd byte of DAC D Register (Channel D) = 1111-1111

Note: All parameters above must be listed in order. The parameter above with * are not modifiable. The MCP4728 device on the evaluation board has I^2C address bits (A2, A1, A0) = (0,0,0).

1.3.2.7 SAVE THE SCRIPT FILE AND PROGRAMMING THE MCP4728 DAC REGISTERS

- 1. Type in any script name (i.e., MCP4728_W_Fast) in the space below the **Script Name** menu.
- 2. Click Save Script button.
- 3. Click Execute Script button.

Note: At this point, the PICkit Serial transmits the I²C Write Command to the MCP4728 device. The saved file name will appear in **Users I2C Scripts** column, and can be re-used any time by selecting the file name.

- 4. You can also see the SCL and SDA waveforms using the Oscilloscope.
 - **Note:** When you click on the "Execute Script" menu, the "Busy" LED on the PICkit Serial Analyzer will momentarily turn on and then turn off. If the LED remains ON, a communications problem has occurred. Remove the PICkit Serial Analyzer from your computer and recheck the parameter values including the order of parameters under the "Script Detail" column including the I²C address of the device, and try again until the "Busy" LED turns OFF immediately after sending the I²C command.
- 5. Read the V_{OUT} voltage at the V_{OUT} test pads:

In order to update the DAC output register, the $\overline{\text{LDAC}}$ pin must be "Low".

• Press "S1" button in the MCP4728 Evaluation Board.

The device will update the V_{OUT} as soon as the LDAC pin switch S1 is pressed.

You can now measure the DAC output voltages (V_{OUT} A, V_{OUT} B, V_{OUT} C, V_{OUT} D) using a voltmeter. When Examples 1, 2, and 3 are executed sequentially, all channels use an internal reference. Figure 1-13 shows the expectation of each DAC channel outputs.

MCP4728 Evaluation Board User's Guide



Gain = 1 for All Channels.

1.3.2.8 **EXAMPLE 4:** MULTI-WRITE COMMAND FOR DAC INPUT REGISTERS

This command writes to the multiple DAC input registers, one register at a time. The writing channel register is defined by the DAC selection bits (DAC1, DAC0). EEPROM is not affected by this command.

Figure 1-14 shows an example of creating the PICkit Script file. In this example, the the PICkit Serial Analyzer sends a write command to the DAC input registers A and B.



FIGURE 1-14: Writing Script file to Write Channel A for FFFh and Channel B for 800h Using a Multi-write Command.

• Parameters in the Script Detail column:

Script Detail]
I2CSTART I2CWRTBYT 07 C0 40 0F FF 02 08 00 I2CSTOP	* * *> This means there are seven bytes to send> Address byte = 1100-0000 (See Note)> Command Type and Selecting Channel A DAC> Configuration register bits and data nibble> Data byte> Selecting Channel B DAC> Configuration register bits and data nibble> Data byte *

Note: All parameters above must be listed in order. The parameters above with * are not modifiable. The MCP4728 device on the evaluation board has I^2C address bits (A2, A1, A0) = (0,0,0).

1.3.2.9 SAVE THE SCRIPT FILE AND PROGRAMMING THE MCP4728 DAC REGISTERS

- 1. Type in any script name (i.e., MCP4728_W_MDAC) in the space below the **Script Name** menu.
- 2. Click Save Script button.
- 3. Click Execute Script button.

Note: At this point, the PICkit Serial transmits the I²C Write Command to the MCP4728 device. The saved file name will appear in **Users I2C Scripts** column, and can be re-used any time by selecting the file name.

4. You can also see the SCL and SDA waveforms using the Oscilloscope.

Note: When you click on the "Execute Script" menu, the "Busy" LED on the PICkit Serial Analyzer will momentarily turn on and then turn off. If the LED remains ON, a communications problem has occurred. Remove the PICkit Serial Analyzer from your computer and recheck the parameter values including the order of parameters under the "Script Detail" column including the I²C address of the device, and try again until the "Busy" LED turns OFF immediately after sending the I²C command.

5. Read the V_{OUT} voltage at the V_{OUT} test pins:

Since the UDAC bit is set to "0" in the command, the device will update the V_{OUT} A and V_{OUT} B as soon as the command is executed regardless of the condition of the LDAC pin switch S1.

$V_{OUT} = \frac{(V_{REF} \times D_n)}{4096} G_x$		
(A) Channel A Output:		
In Script file, Dn for Channel A = 0FFF (hex) = 4095 (decimal)		
$V_{OUT}A = \frac{(V_{DD} \times 4095)}{4096} = V_{DD} \left(\frac{4096 - I}{4096}\right) = V_{DD} \left(I - \frac{I}{4096}\right) = V_{DD} - LSB$		
(B) Channel B Output:		
In Script file, Dn for Channel B = 0800 (hex) = 2048 (decimal)		
$V_{OUT}B = \frac{(V_{DD} \times 2048)}{4096} = \frac{V_{DD}}{2}$		
(C) Channel C Output:		
No change. The device maintains its output with previous settings.		
(D) Channel D Output:		
No change. The device maintains its output with previous settings.		
Where:		
$V_{REF} = V_{DD}$ if external VREF is selected		
= 2.048V if internal VREF is selected.		
$D_n = Input code$		
LSB = VREF/4096		
Note that Dn and Gain (G_x) must be selected with the following conditions:		
$V_{OUT} = \frac{(V_{REF} \times D_n)}{4096} G_x \leq V_{DD}$		

Figure 1-15: and Gain = 1. V_{OUT} for Example 4: Multi-Write Command for Channels A and B with $V_{REF} = V_{DD}$

1.3.2.10 **EXAMPLE 5:** SINGLE WRITE COMMAND FOR DAC INPUT REGISTER AND EEPROM

This command writes to a single DAC input register and its EEPROM. Both input register and EEPROM are written at the acknowledge pulse of the input data byte. The EEPROM program activity can be monitored through the RDY/BSY bit and pin. See the MCP4728 data sheet for details.

Figure 1-16 shows an example of writing a script file. In this example, the PICkit Serial Analyzer sends a single write command to the MCP4728 for the DAC A (Channel A) input register.



FIGURE 1-16: Writing Script File to Write the Channel A Register and its EEPROM with FFFh Using a Single Write Command. The Channel A output is updated immediately with the ACK Pulse. This example uses UDAC Bit, instead of using LDAC pin, to update the DAC output.

• Parameters in the Script Detail column:

Script Detail	
I2CSTART I2CWRTBYT 04 C0 58 0F FF I2CSTOP	* * * * * * * * * * * * * * * * * * *

Note: All parameters above must be listed in order. The parameter above with * are not modifiable. The MCP4728 device on the evaluation board has I^2C address bits (A2, A1, A0) = (0,0,0).

1.3.2.11 SAVE THE SCRIPT FILE AND PROGRAMMING THE MCP4728 DAC REGISTERS

- 1. Type in any script name (i.e., MCP4728_W_SingEE) in the space below the **Script Name** menu.
- 2. Click Save Script button.
- 3. Click Execute Script button.

Note: At this point, the PICkit Serial transmits the I²C Write Command to the MCP4728 device. The saved file name will appear in **Users I2C Scripts** column, and can be re-used any time by selecting the file name.

4. You can also see the SCL and SDA waveforms using the Oscilloscope.

Note: When you click on the "Execute Script" menu, the "Busy" LED on the PICkit Serial Analyzer will momentarily turn on and then turn off. If the LED remains ON, a communications problem has occurred. Remove the PICkit Serial Analyzer from your computer and recheck the parameter values including the order of parameters under the "Script Detail" column including the I2C address of the device, and try again until the "Busy" LED turns OFF immediately after sending the I²C command.

5. Read the V_{OUT} voltage at the V_{OUT} test pins:

Since the $\overline{\text{UDAC}}$ bit is set to "0" in the command, the device will update the channel A $(V_{OUT} A)$ output as soon as the command is executed regardless of the condition of the LDAC pin switch S1.

$$V_{OUT} = \frac{(V_{REF} \times D_n)}{4096} G_x$$

(A) Channel A Output:

In Script file, Dn for Channel A = 0FFF (hex) = 4095 (decimal)

$$V_{OUT}A = \frac{(V_{DD} \times 4095)}{4096} = V_{DD} \left(\frac{4096 - I}{4096}\right) = V_{DD} \left(1 - \frac{I}{4096}\right) = V_{DD} - LSB$$

(B) Channel B Output:

No change. Keep its output with previous settings.

(C) Channel C Output:

No change. Keep its output with previous settings.

(D) Channel D Output:

No change. Keep its output with previous settings.

Where:

V_{REF}	=	V_{DD} if external V_{REF} is selected
	=	2.048V if internal V_{REF} is selected.
D _n	=	Input code
LSB	=	V _{REF} /4096

Note that Dn and Gain (G_x) must be selected with the following conditions:

$$V_{OUT} = \frac{(V_{REF} \times D_n)}{4096} \quad G_x \leq V_{DD}$$



 V_{OUT} for Example 5: Single Write Command for Channel A: $V_{REF} = V_{DD}$ and Gain = 1.

1.3.2.12 **EXAMPLE 6:** SEQUENTIAL WRITE FOR DAC INPUT REGISTERS AND EEPROM

This command writes to the DAC input registers and EEPROM sequentially from a start channel to the channel D. The input register is written at the ACK pulse of the input data byte of each register. However, the EEPROM are written altogether at the same time sequentially at the end of the last byte. The EEPROM writing activity can be monitored through the RDY/BSY bit and pin. See the MCP4728 data sheet for details.

Figure 1-18 shows an example of writing a script file on PICkit Serial PC GUI for this command.



FIGURE 1-18: Writing Script file to write the Channel B to Channel D. This command writes to both the input registers and EEPROM: (a) Channel B Settings: $V_{REF} = V_{DD}$ and Gain = 1. (b) Channel C Settings: $V_{REF} =$ Internal (2.048V), Gain = 1. (c) Channel D Settings: $V_{REF} =$ Internal (2.048V), Gain = 2. The DAC outputs are updated immediately with the ACK pulse. This example uses the UDAC bit to update the DAC outputs.

• Parameters in the Script Detail column:

Script Detail]
I2CSTART I2CWRTBYT 08 C0 52 0F FF 8F FF 90 FF I2CSTOP	* * *> This means there are eight bytes to send> Address byte = 1100-0000 (See Note)> Command Type and Ch. B is a starting channel> Configuration register bits and data nibble for Ch. B> Data byte for Ch. B> Data byte for Ch. C> Data byte for Ch. C> Configuration register bits and data nibble for Ch. D> Data byte for Ch. D *

Note: All parameters above must be listed in order. The parameter above with * are not modifiable. The MCP4728 device on the evaluation board has I^2C address bits (A2, A1, A0) = (0,0,0).

1.3.2.13 SAVE THE SCRIPT FILE AND PROGRAMMING THE MCP4728 DAC REGISTERS

- 1. Type in any script name (i.e., MCP4728_W_SeqB) in the space below the **Script Name** menu.
- 2. Click Save Script button.
- 3. Click Execute Script button.

Note: At this point, the PICkit Serial transmits the I²C Write Command to the MCP4728 device. The saved file name will appear in **Users I2C Scripts** column, and can be re-used any time by selecting the file name.

4. You can also see the SCL and SDA waveforms using the Oscilloscope.

Note: When you click on the "Execute Script" menu, the "Busy" LED on the PICkit Serial Analyzer will momentarily turn on and then turn off. If the LED remains ON, a communications problem has occurred. Remove the PICkit Serial Analyzer from your computer and recheck the parameter values including the order of parameters under the "Script Detail" column including the I²C address of the device, and try again until the "Busy" LED turns OFF immediately after sending the I²C command.

5. Read the V_{OUT} voltage at the V_{OUT} test terminals:

Since the $\overline{\text{UDAC}}$ bit is set to "0" in the command, the device will update the V_{OUT} B, C, and D outputs as soon as the command is executed regardless of the condition of the LDAC pin switch S1.

 $V_{OUT} = \frac{(V_{REF} \times D_n)}{4096} \ G_x$ (A) DAC A Output: No change. Keep its output with previous settings. (B) DAC B Output: In Script file, V_{REF} = V_{DD}, Gain (G_X) = 1, Dn for Channel B = 0FFF (hex) = 4095 (decimal) $V_{OUT}B = \frac{(V_{DD} \times 4095)}{4096} G_x = V_{DD} \left(\frac{4096 - I}{4096}\right) = V_{DD} \left(1 - \frac{1}{4096}\right) = V_{DD} - LSB$ (C) DAC C Output: In Script file, V_{REF} = Internal, Gain (G_x) = 1, Dn for Channel C = 0FFF (hex) = 4095 (decimal) $V_{OUT}C = \frac{(V_{REF} \times 4095)}{4096} G_x = V_{REF} \left(\frac{4096 - I}{4096}\right) = V_{REF} \left(1 - \frac{1}{4096}\right) = V_{REF} - LSB$ = 2.0475where V_{REF} = internal = 2.048V, LSB =0.5 mV (D) DAC D Output: In Script file, V_{RFF} = Internal, Gain = 2, Dn for Channel D = 00FF (hex) = 255 (decimal) $V_{OUT}D = \frac{V_{REF} \times 255}{4096}G_x = V_{REF} \left(\frac{255}{4096}\right) 2 = V_{REF}(0.06226)(2) = 0.255V$ where V_{REF} = internal = 2.048V Where: V_{REF} = V_{DD} if external V_{REF} is selected 2.048V if internal V_{REF} is selected. Dn Input code = LSB V_{REF}/4096 = Note that Dn and Gain (Gx) must be selected with the following conditions:

$$V_{OUT} = \frac{(V_{REF} \times D_n)}{4096} \quad G_x \leq V_{DD}$$



 V_{OUT} for Example 6: V_{OUT} after Sequential Write Command.

1.3.2.14 **EXAMPLE 7:** TESTING EEPROM FEATURES

The device will upload the EEPROM data to both input and output DAC registers (a) during power-up sequence or (b) when it receives the General Call Reset command. One of these conditions makes the analog outputs available immediately with their current EEPROM settings. Note that the Power-Down bit must be cleared for the output.

- Testing Procedure:
- a. Write to the EEPROM with one of the examples shown earlier (i.e., Section 1.3.2.12 "Example 6: Sequential Write for DAC Input Registers and EEPROM").
- b. Measure and record the analog voltage of each channel (V_{OUT}) using a multimeter.
- c. Turn-off the V_{DD} of the device. If you are using the V_{DD} from the PICkit Serial Analyzer, disconnect JP1 connect.
- d. Turn-back on the V_{DD} again and measure the analog voltage (V_{OUT}) of each channel again. Confirm the V_{OUT} is the same as in Step (b).

1.3.2.15 **EXAMPLE 8:** READING DAC REGISTERS AND EEPROM

This example shows how to read back the DAC input registers and EEPROM data.

Figure 1-20 shows the PICkit Serial script file to read all DAC input registers and EEPROM data. Once this file is executed, the PC GUI will show you the contents of the registers and EEPROM.



FIGURE 1-20: Reading the DAC Registers and its EEPROM with a Read Command. See Figure 1-21 for Details in Reading Data.





FIGURE 1-21: The contents of the Registers and EEPROM. The order of the contents: Channel A Register and EEPROM, and Channel B Register and EEPROM, and so on sequentially. See the Read Command and Device Output details in MCP4728 Data Sheet.

1.3.2.16 **EXAMPLE 9:** WRITE POWER-DOWN SELECTION BITS IN DAC INPUT REGISTER

This command writes power-down bits to the DAC input registers. Figure 1-22 shows an example of writing a new script file for Power-Down mode.



FIGURE 1-22: Writing Script file to write the power-down bits. The channel outputs are updated immediately with the ACK pulse. This command does not require UDAC bit or LDAC pin change.

• Parameters in the Script Detail column:

Script Detail]
I2CSTART I2CWRTBYT 03 C0 AF FF I2CSTOP	* *> This means there are three bytes to send> Address byte = 1100-0000 (See Note)> Command Type and Power-Down bits for Chs. A and B> Power-Down bits for Channels C and D. *

Note:	All parameters above must be listed in order. The parameter above with *
	are not modifiable. The MCP4728 device on the evaluation board has I^2C
	address bits $(A2, A1, A0) = (0,0,0)$.
1.3.2.17 SAVE THE SCRIPT FILE AND PROGRAMMING THE MCP4728 DAC REGISTERS

- 1. Type in any script name (i.e., MCP4728_W_PDown) in the space below the **Script Name** menu.
- 2. Click **Save Script** button.
- 3. Click Execute Script button.

Note: At this point, the PICkit Serial transmits the I²C Write Command to the MCP4728 device. The saved file name will appear in **Users I2C Scripts** column, and can be re-used any time by selecting the file name.

4. You can also see the SCL and SDA waveforms using the Oscilloscope.

Note: When you click on the "Execute Script" menu, the "Busy" LED on the PICkit Serial Analyzer will momentarily turn on and then turn off. If the LED remains ON, a communications problem has occurred. Remove the PICkit Serial Analyzer from your computer and re-check the parameter values including the order of parameters under the "Script Detail" column including the I²C address of the device, and try again until the "Busy" LED turns OFF immediately after sending the I²C command.

5. Read the V_{OUT} voltage at the V_{OUT} test pins:

Once this command is executed, all analog voltage outputs (V_{OUT}) will be "zero", and the analog output pins (V_{OUT}) are internally connected with about 500 k Ω .

NOTES:



MCP4728 EVALUATION BOARD USER'S GUIDE

Appendix A. Schematic and Layouts

A.1 INTRODUCTION

This appendix contains the following schematics and layouts for the MCP4728 Evaluation Board:

- Board Schematic
- Board Top Silk, Top Pads, and Top Copper Layer
- Board Top Copper and Pads Layer
- Board Top Pads and Silk Layer
- Board Bottom Copper Layer

A.2 BOARD – SCHEMATIC







A.4 BOARD – TOP COPPER AND PADS







A.6 BOARD – BOTTOM COPPER LAYER





MCP4728 EVALUATION BOARD USER'S GUIDE

Appendix B. Bill Of Materials (BOM)

Qty	Reference	Description	Manufacturer	Part Number	
4	C1, C3, C4, C5	CAP 1000PF 50V CERAMIC X7R 0603	Panasonic [®] - ECG	ECJ-1VB1H102K	
1	C2	CAP CERAMIC 10UF 6.3V X5R 0603	Panasonic - ECG	ECJ-1VB0J106M	
1	D1	LED RED CLEAR 0805 SMD	Lite-On Inc	LTST-C170CKT	
1	J1	CONN HEADER 6POS .100 R/A TIN	Molex [®] /Waldom [®] Electron- ics Corp	22-05-2061	
2	JP1, JP2	CONN HEADER 2POS .100 VERT TIN	Molex/Waldom Electronics Corp	22-03-2021	
1	РСВ	RoHS Compliant Bare PCB, MCP4728 Evaluation board	Microchip Technology Inc.	104-00229	
4	R1, R2, R4, R5	RES 4.99K OHM 1/10W 1% 0603 SMD	Panasonic - ECG	ERJ-3EKF4991V	
1	R3	RES 470 OHM 1/8W 5% 0805 SMD	Panasonic - ECG	ERJ-6GEYJ471V	
13	RDY/~BSY, SCL, SDA, VDDA, VOUTA, VOUTB, VOUTC, VOUTD, LDAC, GND	TEST POINT PC COMPACT SMT	Keystone Electronics [®]	5016	
1	S1	SWITCH LIGHT TOUCH 160GF SMD	Panasonic - ECG	EVQ-PPBA25	
1	U1		Microchip Technology Inc.	MCP4728-E/UN	

TABLE B-1:BILL OF MATERIALS

Note 1: The components listed in this Bill of Materials are representative of the PCB assembly. The released BOM used in manufacturing uses all RoHS-compliant components.

NOTES:



MCP4728 EVALUATION BOARD USER'S GUIDE

Appendix C. MCP4728 Read/Write Commands

C.1 INTRODUCTION

Table summarizes the write command types and their functions. The write command is defined by using three write command type bits (C2, C1, C0) and two write function bits (W1, W0). Writing and reading the I^2C address bits are not demonstrated with the PICKit Serial Analyzer. Please see the MCP4728 data sheet for more details on the commands.

Command Field		Write Function		Command Name	Function			
C2	C1	C0	W1	W0				
Fast	Fast Mode Write							
0	0	Х	Not Used		Fast Write for DAC Input Registers	This command writes to the DAC input registers sequentially with limited configuration bits. The data is sent sequentially from channels A to D. The input register is written at the acknowledge clock pulse of the channel's last input data byte. EEPROM is not affected. (Note 1)		
Write	Write DAC Input Register and EEPROM							
0	1	0	0	0	Multi-Write for DAC Input Registers	This command writes to multiple DAC input registers, one DAC input register at a time. The writing channel register is defined by the DAC selection bits (DAC1, DAC0). EEPROM is not affected. (Note 2)		
			1	0	Sequential Write for DAC Input Regis- ters and EEPROM	This command writes to both the DAC input registers and EEPROM sequentially. The sequential writing is carried out from a starting channel to channel D. The starting channel is defined by the DAC selection bits (DAC1 and DAC0). The input register is written at the acknowledge clock pulse of the last input data byte of each register. However, the EEPROM data is written altogether at the same time sequen- tially at the end of the last byte. (Note 2),(Note 3)		
			1	1	Single Write for DAC Input Register and EEPROM	This command writes to a single selected DAC input register and its EEPROM. Both the input register and EEPROM are written at the acknowledge clock pulse of the last input data byte. The writing channel is defined by the DAC selection bits (DAC1 and DAC0). (Note 2),(Note 3)		
Write	I ² C A	ddres	s Bits	(A2, A	1, A0)			
0	1	1	Not l	Jsed	Write I ² C Address Bits	This command writes new I ² C address bits (A2, A1, A0) to the DAC input register and EEPROM.		
Note	Note 1: The analog output is updated when LDAC pin is (or changes to) "Low". UDAC bit is not used for this							

TABLE C-1: WRITE COMMAND TYPES

Note 1: The analog output is updated when LDAC pin is (or changes to) "Low". UDAC bit is not used for this command.

2: The DAC output is updated when LDAC pin or UDAC bit is "Low".

3: The device starts writing to the EEPROM on the acknowledge clock pulse of the last channel. The device does not execute any command until RDY/BSY bit comes back to "High".

4: The input and output registers are updated at the acknowledge clock pulse of the last byte. The update does not require LDAC pin or UDAC bit conditions. EEPROM is not affected.

Command Field		Write Function		Command Name	Function				
C2	C1	C0	W1	WO					
Write	Write V _{REF} , Gain, and Power-Down Select Bits (Note 4)								
1	0	0	Not I	Used	Write Reference (V _{REF}) selection bits to Input Regis- ters	This command writes reference (V _{REF}) selection bits of each channel.			
1	1	0	Not Used		Write Gain selec- tion bit to Input Registers	This command writes Gain selection bits of each channel.			
1	0	1	Not	Used	Write Power-Down bits to Input Regis- ters	This command writes Power-Down bits of each channel.			
Note	Note 1: The analog output is updated when LDAC pin is (or changes to) "Low". UDAC bit is not used for this								

TABLE C-1: WRITE COMMAND TYPES (CONTINUED)

command.

2: The DAC output is updated when <u>LDAC</u> pin or <u>UDAC</u> bit is "Low".

3: The device starts writing to the EEPROM on the acknowledge clock pulse of the last channel. The device does not execute any command until RDY/BSY bit comes back to "High".

4: The input and output registers are updated at the acknowledge clock pulse of the last byte. The update does not require LDAC pin or UDAC bit conditions. EEPROM is not affected.

NOTES:



WORLDWIDE SALES AND SERVICE

AMERICAS

Corporate Office 2355 West Chandler Blvd. Chandler, AZ 85224-6199 Tel: 480-792-7200 Fax: 480-792-7277 Technical Support: http://support.microchip.com Web Address: www.microchip.com

Atlanta Duluth, GA Tel: 678-957-9614 Fax: 678-957-1455

Boston Westborough, MA Tel: 774-760-0087 Fax: 774-760-0088

Chicago Itasca, IL Tel: 630-285-0071 Fax: 630-285-0075

Cleveland Independence, OH Tel: 216-447-0464 Fax: 216-447-0643

Dallas Addison, TX Tel: 972-818-7423 Fax: 972-818-2924

Detroit Farmington Hills, MI Tel: 248-538-2250 Fax: 248-538-2260

Kokomo Kokomo, IN Tel: 765-864-8360 Fax: 765-864-8387

Los Angeles Mission Viejo, CA Tel: 949-462-9523 Fax: 949-462-9608

Santa Clara Santa Clara, CA Tel: 408-961-6444 Fax: 408-961-6445

Toronto Mississauga, Ontario, Canada Tel: 905-673-0699 Fax: 905-673-6509

ASIA/PACIFIC

Asia Pacific Office Suites 3707-14, 37th Floor Tower 6, The Gateway Harbour City, Kowloon Hong Kong Tel: 852-2401-1200 Fax: 852-2401-3431 Australia - Sydney

Tel: 61-2-9868-6733 Fax: 61-2-9868-6755

China - Beijing Tel: 86-10-8528-2100 Fax: 86-10-8528-2104

China - Chengdu Tel: 86-28-8665-5511 Fax: 86-28-8665-7889

China - Hong Kong SAR Tel: 852-2401-1200 Fax: 852-2401-3431

China - Nanjing

Tel: 86-25-8473-2460 Fax: 86-25-8473-2470

China - Qingdao Tel: 86-532-8502-7355 Fax: 86-532-8502-7205

China - Shanghai Tel: 86-21-5407-5533 Fax: 86-21-5407-5066

China - Shenyang Tel: 86-24-2334-2829 Fax: 86-24-2334-2393

China - Shenzhen Tel: 86-755-8203-2660 Fax: 86-755-8203-1760

China - Wuhan Tel: 86-27-5980-5300 Fax: 86-27-5980-5118

China - Xiamen Tel: 86-592-2388138 Fax: 86-592-2388130

China - Xian Tel: 86-29-8833-7252 Fax: 86-29-8833-7256

China - Zhuhai Tel: 86-756-3210040 Fax: 86-756-3210049

ASIA/PACIFIC

India - Bangalore Tel: 91-80-3090-4444 Fax: 91-80-3090-4080

India - New Delhi Tel: 91-11-4160-8631 Fax: 91-11-4160-8632

India - Pune Tel: 91-20-2566-1512 Fax: 91-20-2566-1513

Japan - Yokohama Tel: 81-45-471- 6166 Fax: 81-45-471-6122

Korea - Daegu Tel: 82-53-744-4301 Fax: 82-53-744-4302

Korea - Seoul Tel: 82-2-554-7200 Fax: 82-2-558-5932 or 82-2-558-5934

Malaysia - Kuala Lumpur Tel: 60-3-6201-9857 Fax: 60-3-6201-9859

Malaysia - Penang Tel: 60-4-227-8870 Fax: 60-4-227-4068

Philippines - Manila Tel: 63-2-634-9065 Fax: 63-2-634-9069

Singapore Tel: 65-6334-8870 Fax: 65-6334-8850

Taiwan - Hsin Chu Tel: 886-3-6578-300 Fax: 886-3-6578-370

Taiwan - Kaohsiung Tel: 886-7-536-4818 Fax: 886-7-536-4803

Taiwan - Taipei Tel: 886-2-2500-6610 Fax: 886-2-2508-0102

Thailand - Bangkok Tel: 66-2-694-1351 Fax: 66-2-694-1350

EUROPE

Austria - Wels Tel: 43-7242-2244-39 Fax: 43-7242-2244-393 Denmark - Copenhagen Tel: 45-4450-2828 Fax: 45-4485-2829

France - Paris Tel: 33-1-69-53-63-20 Fax: 33-1-69-30-90-79

Germany - Munich Tel: 49-89-627-144-0 Fax: 49-89-627-144-44

Italy - Milan Tel: 39-0331-742611 Fax: 39-0331-466781

Netherlands - Drunen Tel: 31-416-690399 Fax: 31-416-690340

Spain - Madrid Tel: 34-91-708-08-90 Fax: 34-91-708-08-91

UK - Wokingham Tel: 44-118-921-5869 Fax: 44-118-921-5820