Grayhill

# SERIES 60A Joystick

### **FEATURES**

- Optical Encoder, Pushbutton, and Joystick in One Shaft
- Long Life, High Reliability
- Compatible with CMOS, HCMOS, and TTL Logic
- Choices of Cable Length and Termination
- Customized Solutions Available

### **APPLICATIONS**

- Global Positioning/Driver Information Systems
- Medical Equipment Control
- Radio Control
- Robotics
- Commercial Appliances



# DIMENSIONS in inches (and millimeters)



# CIRCUITRY AND JOYSTICK OPERATION Standard Quadrature 2-Bit Code



### WAVEFORM AND TRUTH TABLE Standard Quadrature 2-Bit Code



# SPECIFICATIONS

# Rotary Electrical and Mechanical Ratings

**Operating Voltage:** 5.00 ± 0.25 Vdc **Supply Current:** 20 mA maximum at 5 Vdc **Output:** Open collector phototransistor. External pull up resistors are required **Output Code:** 2-Bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft

#### Logic Output Characteristics:

High: No less than 3.5 Vdc Low: No greater than 1.0 Vdc **Minimum Sink Current:** 2.0 mA

**Power Consumption:** 100 mW maximum **Mechanical Life:** 1 million rotational cycles of operation (1 cycle is a rotation through all positions and a full return)

Average Rotational Torque:  $2.0 \pm 1.0$  inoz initially, torque shall be within 50% of initial value throughout life

Mounting Torque: 15 in-lbs. maximum Shaft Push-Out Force: 45 lbs minimum Shaft Pull-Out Force: 45 lbs minimum Shaft Side-Load Force: 20 lbs max. Terminal Strength: 15 lbs terminal pull-

out force minimum for cabled and header termination

**Solderability:** 95% free of pin holes and voids

# Pushbutton Electrical and Mechanical Ratings

Rating: 10 mA at 5 Vdc resistive Contact Resistance: less than 10 ohms Life: 1 million actuations minimum Contact Bounce: < 4 mS make, 10 mS break Actuation Force: 400 ± 150 grams force Shaft Travel: 0.020 ± 0.010 inches

# Joystick Electrical and Mechanical Ratings

Supply Current: 5 mA maximum Output Code: 2-Bit Logic Output Characteristics: Neutral: 2.5 ± 0.5 Vdc High: > 4.5 Vdc Low: < 0.5 Vdc Angle of Throw: 8° ± 2° in all directions Life: 500.000 actuations in each direction

### **Environmental Ratings**

**Operating Temperature Range:** -40°C to 85°C

Storage Temperature Range: -55°C to 100°C

Relative Humidity: 96 hours at 90-85% humidity at 40°C

**Vibration:** Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours

#### Mechanical Shock:

Test 1: 100g for 6ms half-sine wave with a velocity change of 12.3 ft/s Test 2: 100g for 6ms sawtooth wave with a

velocity change of 9.7 ft/s

#### **Materials and Finishes**

Assembly Studs: 305 Stainless steel Detent Housing: Polyamide polymer (nylon 6/10 allov)

Printed Circuit Boards: Glass cloth epoxy double clad with copper gold over nickel plated

# Infrared Emitting Diode Chips: Gallium aluminum arsenide

Silicon Phototransistor Chips: Gold and aluminum alloys

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**Resistors:** Metal oxide on ceramic substrate **Solder Pins:** Brass, Plated with tin

**Shaft:** Polyamide polymer (nylon 6/10 alloy) with stainless steel insert

Detent Balls: Carbon steel plated with nickel Detent Springs: Music wire plated with tin Code Rotor: 33% Glass reinforced nylon 66 Pushbutton Dome: Stainless steel

Pushbutton Dome Retainer: Polycarbonate Joystick Housing: Polyamide polymer

(nylon 6/10 alloy) Joystick Contact: Stainless steel, silicone rubber, brass with silver cladding, high-temp thermoplastic, phosphor bronze with silver cladding

**Cable:** Copper stranded with plating in PVC insulation

**Connector:** PA 4.6 with tin over nickel plated phosphor bronze

Lockwashers: Stainless steel with passivate finish

Hex Nuts: 303 Stainless steel

Label: TT406 Thermal transfer cast film Solder: Sn/Ag/Cu, Lead-Free, No Clean

Mounting Nut: Polyurethane

Lubricating Grease: Nye nyogel 774L

### OPTIONS

Contact Grayhill for custom terminations, rotational torque, number of positions, shaft configurations, and resolutions. Control knobs are also available.

# **ORDERING INFORMATION**

