## **COILTRONICS**<sup>®</sup>

# **High Current, High Frequency, Power Inductors**

### **HCP0805** Series



#### **Description:**

- · Halogen free
- 125°C maximum total temperature operation
- 7.6 x 7.9 x 5.0mm surface mount package
- Powder iron core material
- · Magnetically shielded, low EMI
- · High current carrying capacity, Low core losses
- Controlled DCR tolerance for sensing circuits
- Inductance range from 0.40µH to 2.2µH
- Current range from 10.0 to 32 amps
- Frequency range up to 2MHz
- · RoHS compliant

#### **Applications:**

- Voltage Regulator Module (VRM)
- Multi-phase regulators
- · Desktop and servers
- Base station equipment
- Notebook regulators
- · Data networking and storage systems
- Point-of-load modules
- Battery power systems
- DCR sensing

#### **Environmental Data:**

- Storage temperature range: -40°C to +125°C
- Operating temperature range: -40°C to +125°C (Range is application specific)
- Solder reflow temperature: J-STD-020D compliant

#### **Packaging:**

• Supplied in tape-and-reel packaging, 700 parts per reel, 13" diameter reel

Product Specifications								
Part Number <sup>6</sup>	0CL <sup>1</sup> ± 20% (μH)	FLL <sup>2</sup> Min. (µH)	I <sub>rms</sub> ³ (Amps)	I <sub>sat</sub> ₄ @ 25°C (Amps)	DCR (mΩ) @ 20°C	K-factor <sup>5</sup>		
HCP0805-R40-R	0.40	0.26	20	32	3.1 ±6.0%	376.0		
HCP0805-R68-R	0.68	0.44	17.5	25	4.5 ±6.0%	292.0		
HCP0805-1R0-R	1.00	0.64	14.5	22	5.8 ±6.0%	239.0		
HCP0805-1R5-R	1.50	0.96	13.3	18	6.8 ±6.0%	202.0		
HCP0805-2R2-R	2.20	1.41	10	14	11.2 ±6.0%	175.0		

1 Open Circuit Inductance (OCL) Test Parameters: 100kHz, 0.10V<sub>rms</sub>, 0.0Adc

2 Full Load Inductance (FLL) Test Parameters: 100kHz,  $0.1V_{rms}$ ,  $I_{sat}1$ 

3 Irms: DC current for an approximate temperature rise of 40°C without core loss. Derating is

necessary for AC currents. PCB pad layout, trace thickness and width, air-flow and proximity of other heat generating components will affect the temperature rise. It is recommended the part temperature not exceed 125°C under worst case operating conditions verified in the end application.

4 Isat: Peak current for approximately 20% rolloff at +25°C.

- 5 K-factor: Used to determine  $B_{p-p}$  for core loss (see graph).  $B_{p-p} = K \star L \star \Delta I. B_{p-p}$ : (Gauss), K: (K-factor from table), L: (inductance in μH), ΔI (peak-to-peak ripple current in amps).
- 6 Part Number Definition: HCP0805-xxx-R
  - HCP0805 = Product code and size
- xxx= Inductance value in  $\mu$ H, R = decimal point. If no "R" is present, then third character = # of zeros.
- "-R" suffix = RoHS compliant



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Part Marking: HCP0805

xxx = Inductance value in  $\mu$ H. (R = Decimal point). If no "R" is present, then last character is # 0f zeros wwllyy = Date code R





#### **Temperature Rise vs.Total Loss**



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**Core Loss** 

Core Loss vs. B<sub>p-p</sub> 100-1 MHz 10 -500kHz 300kHz Core Loss (W) 200kHz 1 100kHz 0.1 0.01 0.001-1000 100 10000 B<sub>p-p</sub> (Guass)

#### **Inductance Characteristics**

% of OCL vs. % of Isat



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#### **Solder Reflow Profile**



Table 1 - Standard SnPb Solder (T <sub>C</sub> )					
Package	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>			
Thickness	<350	≥350			
<2.5mm	235°C	220°C			
≥2.5mm	220°C	220°C			

Table 2 - Lead (Pb) Free Solder (T<sub>c</sub>)

Package Thickness	Volume mm <sup>3</sup> <350	Volume mm³ 350 - 2000	Volume mm <sup>3</sup> >2000
<1.6mm	260°C	260°C	260°C
1.6 – 2.5mm	260°C	250°C	245°C
>2.5mm	250°C	245°C	245°C

#### **Reference JDEC J-STD-020D**

Profile Feature		Standard SnPb Solder	Lead (Pb) Free Solder
Preheat and Soak	<ul> <li>Temperature min. (T<sub>smin</sub>)</li> </ul>	100°C	150°C
	<ul> <li>Temperature max. (T<sub>smax</sub>)</li> </ul>	150°C	200°C
	<ul> <li>Time (T<sub>smin</sub> to T<sub>smax</sub>) (t<sub>s</sub>)</li> </ul>	60-120 Seconds	60-120 Seconds
Average ramp up rate T <sub>smax</sub> to T <sub>p</sub>		3°C/ Second Max.	3°C/ Second Max.
Liquidous temperature (TL)		183°C	217°C
Time at liquidous (t <sub>L</sub> )		60-150 Seconds	60-150 Seconds
Peak package body temperature (TP)*		Table 1	Table 2
Time $(t_p)^{**}$ within 5 °C of the specified classification temperature $(T_c)$		20 Seconds**	30 Seconds**
Average ramp-down rate (Tp to T <sub>smax</sub> )		6°C/ Second Max.	6°C/ Second Max.
Time 25°C to Peak Temperature		6 Minutes Max.	8 Minutes Max.

 $^{*}$  Tolerance for peak profile temperature (T<sub>p</sub>) is defined as a supplier minimum and a user maximum.

\*\* Tolerance for time at peak profile temperature  $(t_p)$  is defined as a supplier minimum and a user maximum.

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