

Smart "Compact" range with display CD20 Smart Part number 88974055



- Highly visible blue LCD with 4 lines of 18 characters and configurable backlighting

- Allow the use of the entire library of specific functions blocs of the software workshop
 Extended temperature range (-20 °C →+70 °C)
 Analogue inputs 0-10 VDC, Potentiometer, NTC, LDR (0-20 mA/Pt100 with converters)
- Selective parameter setting : you can choose the parameters that can be adjusted on the front panel

num	

Tuna	Inpute	Outputs	Supply
Type	Inputs	Outputs	Supply
88974055 CD20 Smart	12 digital (including 6 analogue)	8 relays 8 A	12 V DC

General environment	t characteristics	for CB CD XD	YR YP and YI	E product types

General environment characteristics for CB, CD, X	D, XB, XR and XE product types
Certifications	CE, UL, CSA, GL
Conformity to standards (with the low voltage directive and EMC directive)	IEC/EN 61131-2 (Open equipment) IEC/EN 61131-2 (Zone B) IEC/EN 61000-6-2, IEC/EN 61000-6-3 (*) IEC/EN 61000-6-4 (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in a metal enclosure)
Earthing	Not included
Protection rating	In accordance with IEC/EN 60529 : IP40 on front panel IP20 on terminal block
Overvoltage category	3 in accordance with IEC/EN 60664-1
Pollution	Degree : 2 in accordance with IEC/EN 61131-2
Max operating Altitude	Operation : 2000 m Transport : 3048 m
Mechanical resistance	Immunity to vibrations IEC/EN 60068-2-6, test Fc Immunity to shock IEC/EN 60068-2-27, test Ea
Resistance to electrostatic discharge	Immunity to ESD IEC/EN 61000-4-2, level 3
Resistance to HF interference	Immunity to radiated electrostatic fields IEC/EN 61000-4-3 Immunity to fast transients (burst immunity) IEC/EN 61000-4-4, level 3 Immunity to shock waves IEC/EN 61000-4-5 Radio frequency in common mode IEC/EN 61000-4-6, level 3 Voltage dips and breaks (AC) IEC/EN 61000-4-11 Immunity to damped oscillatory waves IEC/EN 61000-4-12
Conducted and radiated emissions	Class B (*) in accordance with EN 55022, EN 55011 (CISPR22, CISPR11) group 1 (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in a metal enclosure)
Operating temperature	-20 →+70 °C except CB and XB versions in VDC : -30 →+70 °C (+40 °C in a non-ventilated enclosure) in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-22
Storage temperature	-40 →+80 °C in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Relative humidity	95 % max. (no condensation or dripping water) in accordance with IEC/EN 60068-2-30
Mounting	On symmetrical DIN rail, 35 x 7.5 mm and 35 x 15 mm, or on panel (2 x Ø 4 mm)
Screw terminals connection capacity	Flexible wire with ferrule = 1 conductor: 0.25 to 2.5 mm ² (AWG 24AWG 14) 2 conductors 0.25 to 0.75 mm ² (AWG 24AWG 18) Semi-rigid wire = 1 conductor: 0.2 to 2.5 mm ² (AWG 25AWG 14) Rigid wire = 1 conductor: 0.2 to 2.5 mm ² (AWG 25AWG 14) 2 conductors 0.2 to 1.5 mm ² (AWG 25AWG 16) Tightening torque = 0.5 N.m (4.5 lb-in) (tighten using screwdriver diam. 3.5 mm) Also valid for spring cage connectors (ref 88 970 313 and 88 970 317 for the RBT range)

General characteristics

Operating temperature -20 →+70 °C

12/11/2015			www.crouzet.com		
Operating factor	100 % (6 A relays)				
Storage temperature	66 % (8 A relays) -40 →+80 °C				
LCD display	Display with 4 lines of 18 characters, white characters	on a blue b	ackground		
Processing characteristics of CB, CD, XD & XB pro	nduct types		•		
LCD display	CD, XD : Display with 4 lines of 18 characters				
Programming method	Function blocks / SCF (Grafcet) or Ladder				
Program size	8 Kb : 350 typical blocks, 64 macros maximum, 256 blocks maximum per macro				
	Or 120 lines in Ladder				
Program memory	120 lines in Ladder Flash EEPROM				
Removable memory	EEPROM				
Data memory	368 bit/200 words				
Back-up time in the event of power failure	Program and settings in the controller : 10 years				
	Program and settings in the plug-in memory : 10 years				
Cycle time	Data memory : 10 years FBD : 6 →90 ms (typically 20 ms)				
Cycle unic	Ladder : typically 20 ms				
Response time	Input acquisition time: 1 to 2 cycle times				
Clock data retention	10 years (lithium battery) at 25 °C				
Clock drift	Drift < 12 min/year (at 25 °C)				
Timer block accuracy	6 s/month (at 25 °C with user-definable correction of dri 1 % ± 2 cycle times	itt)			
Start up time on power up	< 1,2 s				
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Characteristics of products with AC power supplied	eu .				
Supply	0.000	105	21/42		
Nominal voltage	24 V AC	100 →240			
Operating limits	-15 % / +20 % or 20.4 V AC→28.8 V AC	-15 % / +1 or 85 V A	10 % C→264 V AC		
Supply frequency range	50/60 Hz (+4 % / -6 %)				
	or 47 →53 Hz/57 →63 Hz	50/60 Hz	(+ 4 % / - 6 %) or 47 →53 Hz/57 →63 Hz		
Immunity from micro power cuts	10 ms (repetition 20 times)		petition 20 times)		
Max. absorbed power	CB12-CD12-XD10-XB10 : 4 VA		12-XD10-XB10 : 7 VA		
	CB20-CD20 : 6 VA XD10-XB10 with extension : 7.5 VA		20 : 11 VA 10 with extension : 12 VA		
	XD26-XB26 : 7.5 VA		26 : 12 VA		
	XD26-XB26 with extension : 10 VA	XD26-XB2	26 with extension : 17 VA		
Isolation voltage	1780 V AC	1780 V A	C		
Inputs					
Input voltage	24 V AC (-15 % / +20 %)		100 →240 V AC (-15 % / +10 %)		
Input current	4.4 mA @ 20.4 V AC 5.2 mA @ 24.0 V AC		0.24 mA @ 85 V AC		
	6.3 mA @ 28.8 V AC		0.75 mA @ 264 V AC		
Input impedance	4.6 kΩ		350 kΩ		
Logic 1 voltage threshold	≥ 14 V AC		≥ 79 V AC		
Making current at logic state 1	> 2 mA		> 0.17 mA		
Logic 0 voltage threshold	≤5 V AC		≤ 20 V AC (≤ 28 V AC : XE10, XR06, XR10, XR14)		
Release current at logic state 0 Response time with LADDER programming	< 0.5 mA		< 0.5 mA		
Response time with LADDER programming	50 ms State 0 →1 (50/60 Hz)		50 ms State 0 →1 (50/60 Hz)		
Response time with function blocks programming	Configurable in increments of 10 ms		Configurable in increments of 10 ms		
	50 ms min. up to 255 ms		50 ms min. up to 255 ms		
Market and a state of the first and a	State 0 →1 (50/60 Hz)	· · · · (T.)	State 0 →1 (50/60 Hz)		
Maximum counting frequency	In accordance with cycle time (Tc) and input response ti 1/((2 x Tc) + Tr)	me (Tr):	In accordance with cycle time (Tc) and input response time (Tr): 1/ ((2 x Tc) + Tr)		
Sensor type	Contact or 3-wire PNP		Contact or 3-wire PNP		
Input type	Resistive		Resistive		
Isolation between power supply and inputs	None		None		
Isolation between inputs	None		None		
Protection against polarity inversions	Yes		Yes		
Status indicator	On LCD screen for CD and XD		On LCD screen for CD and XD		
Characteristics of relay outputs common to the en					
Max. breaking voltage	5 →30 V DC 24 →250 V AC				
Breaking current					
Broaking darrone	CB-CD-XD10-XB10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays				
	XE10 : 4 x 5 A relays				
	XR14 : 4 x 8 A relays, 2 x 5 A relays RBT (Removable Terminal Blocks) versions : verify the r	maximum o	surrent according to the type of connection used		
		maximum C	anon assorbing to the type of confidential asea		
Electrical durability for 500 000 operating cycles	Utilization category DC-12: 24 V, 1.5 A Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A				
Electrical durability for 500 000 operating cycles	· · · · · · · · · · · · · · · · · · ·		Utilization category AC-12: 230 V, 1.5 A		
Electrical durability for 500 000 operating cycles	Utilization category DC-13 : 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12 : 230 V, 1.5 A				
	Utilization category DC-13 : 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12 : 230 V, 1.5 A Utilization category AC-15 : 230 V, 0.9 A				
Max. Output Common Current	Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A 12 A for O8, O9, OA				
Max. Output Common Current Minimum switching capacity	Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A 12 A for O8, O9, OA 10 mA (at minimum voltage of 12 V)				
Max. Output Common Current	Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A 12 A for O8, O9, OA				
Max. Output Common Current Minimum switching capacity Minimum load	Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A 12 A for O8, O9, OA 10 mA (at minimum voltage of 12 V) 12 V, 10 mA				
Max. Output Common Current Minimum switching capacity Minimum load	Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A 12 A for O8, O9, OA 10 mA (at minimum voltage of 12 V) 12 V, 10 mA Off load: 10 Hz				

2/11/2015 Off-cycle response time	Make 10 ms		www.crouzet.co	
Duilt in protections	Release 5 ms			
Built-in protections	Against overvoltages and overloads : None			
Status indicator	On LCD screen for CD and XD			
Characteristics of product with DC power su	upplied			
Supply				
Nominal voltage	12 V DC	24 V DC		
Operating limits	-13 % / +20 % or 10.4 V DC→14.4 V DC (including ripple)	-20 % / +25 % or 19.2 V DC→30 V	DC (including ripple)	
mmunity from micro power cuts	≤ 1 ms (repetition 20 times)	≤ 1 ms (repetition 20	· · · · · · · · · · · · · · · · · · ·	
Max. absorbed power	CB12 with solid state outputs: 1.5 W CD12: 1.5 W CD20: 2.5 W XD26-XB26: 3 W XD26-XB26 with extension: 5 W XD26 with solid state outputs: 2.5 W	CB12-CD12-CD20 with solid state outputs - XD10-XB10 with solid state outputs : 3 \ XD10-XB10 with relay outputs : 4 \ W \ XD26-XB26 with solid state outputs : 5 \ W \ CB20-CD20 with relay outputs : 6 \ W \ XD26 with relay outputs : 6 \ W \ XD10-XB10 with extension : 8 \ W \ XD26-XB26 with extension : 8 \ W \ XD26-XB26 with extension : 10 \ W		
Protection against polarity inversions	Yes	Yes		
igital inputs (I1 to IA and IH to IY)				
nput voltage	12 V DC (-13 % / +20 %)		24 V DC (-20 % / +25 %)	
nput current	3.9 mA @ 10.44 V DC		2.6 mA @ 19.2 V DC	
	4.4 mA @ 12.0 V DC		3.2 mA @ 24 V DC	
	5.3 mA @ 14.4 VDC		4.0 mA @ 30.0 VDC	
nput impedance	2.7 kΩ		7.4 kΩ	
ogic 1 voltage threshold	≥ 7 V DC ≥ 2 mA		≥ 15 V DC ≥ 2.2 mA	
Making current at logic state 1 ogic 0 voltage threshold	≥2 mA ≤3 V DC		≥ 2.2 mA ≤ 5 V DC	
Logic 0 voltage threshold Release current at logic state 0	< 0.9 mA		< 0.75 mA	
Response time	1 →2 cycle times + 6 ms		1 →2 cycle times + 6 ms	
Maximum counting frequency	Inputs I1 & I2 : FBD (up to 6 k Hz) & Ladder (Inputs I3 to IA & IH to IY : In accordance with input response time (Tr) : 1/ ((2 x Tc) + Tr)		Inputs I1 & I2 : FBD (up to 6 k Hz) & Ladder (1 k Hz) Inputs I3 to IA & IH to IY : In accordance with cycle time (Tc) and input response time (Tr) : 1/ ((2 x Tc) + Tr)	
Sensor type	Contact or 3-wire PNP		Contact or 3-wire PNP	
Conforming to IEC/EN 61131-2	Type 1		Type 1	
nput type	Resistive		Resistive	
solation between power supply and inputs	None		None	
solation between inputs	None		None	
Protection against polarity inversions	Yes		Yes	
Status indicator	On LCD screen for CD and XD		On LCD screen for CD and XD	
analogue or digital inputs (IB to IG)				
CB12-CD12-XD10-XB10	4 inputs IB →IE		4 inputs IB →IE	
CB20-CD20-XB26-XD26	6 inputs IB →IG		6 inputs IB →IG	
nputs used as analogue inputsonly in FBD				
Measurement range	$(0 \rightarrow 10 \text{ V}) \text{ or } (0 \rightarrow \text{V power supply})$		$(0 \rightarrow 10 \text{ V}) \text{ or } (0 \rightarrow \text{V power supply})$	
nput impedance	14 kΩ		12 kΩ	
nput voltage	14.4 V DC max.		30 V DC max.	
/alue of LSB	14 mV		29 mV	
nput type	Common mode		Common mode	
Resolution	10 bit at max. input voltage		10 bit at max. input voltage	
Conversion time	Controller cycle time		Controller cycle time	
Accuracy at 25 °C Accuracy at 55 °C	± 5 % ± 6.2 %		± 5 % ± 6.2 %	
Repeat accuracy at 55 °C	± 0.2 % ± 2 %		± 0.2 %	
solation between analogue channel and power su			None	
Cable length	10 m maximum, with shielded cable (sensor	not isolated)	10 m maximum, with shielded cable (sensor not isolated)	
Protection against polarity inversions	Yes		Yes	
Potentiometer control	2.2 kΩ/0.5 W (recommended) 10 kΩ max.		2.2 kΩ/0.5 W (recommended) 10 kΩ max.	
apute used so digital invests	TO NAZ TIMAN		TO THE THAT	
nputs used as digital inputs	12 V DC (42 % () 20 %)		24 \ \ DC \ \ 20 0 \ \ \ \ .25 0 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
nput voltage	12 V DC (-13 % / +20 %)		24 V DC (-20 % / +25 %)	
nput current	0.7 mA @ 10.44 VDC 0.9 mA @ 12.0 VDC		1.6 mA @ 19.2 VDC 2.0 mA @ 24.0 V DC	
	1.0 mA @ 14.4VDC		2.5 mA @ 30.0 VDC	
nput impedance	14 kΩ		12 kΩ	
ogic 1 voltage threshold	≥7 V DC		≥ 15 VDC	
Making current at logic state 1	≥ 0.5 mA		≥ 1.2 mA	
ogic 0 voltage threshold	≤3 V DC		≤5 V DC	
Release current at logic state 0	≤ 0.2 mA		≤ 0.5 mA	
Response time	1 →2 cycle times		1 →2 cycle times	
Maximum counting frequency in FBD	In accordance with cycle time (Tc) and input	t response time (Tr):	In accordance with cycle time (Tc) and input response time (Tr)	
Pangar typa	1/ ((2 x Tc) + Tr)		1/ ((2 x Tc) + Tr)	
Sensor type	Contact or 3-wire PNP		Contact or 3-wire PNP	
Conforming to IEC/EN 61131-2 Input type	Type 1 Resistive		Type 1 Resistive	
Input type Isolation between power supply and inputs	None		None	
Isolation between power supply and inputs	None		None	
Protection against polarity inversions	Yes		Yes	

Characteristics of relay outputs common to the	entire range		
Max. breaking voltage	5 →30 V DC 24 →250 V AC		
Max. Output Common Current	12A (10A UL) for O8, O9, OA		
Breaking current	CB-CD-XD10-XB10-XR06-XR10 : 8 A XD26-XB26 : 8 x 8 A relays, 2 x 5 A relays XE10 : 4 x 5 A relays XR14 : 4 x 8 A relays, 2 x 5 A relays		
Electrical durability for 500 000 operating cycles	Utilization category DC-12: 24 V, 1.5 A Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A		
Minimum switching capacity	10 mA (at minimum voltage of 12 V)		
Minimum load	12 V, 10 mA		
Maximum rate	Off load : 10 Hz At operating current : 0.1 Hz		
Mechanical life	10,000,000 (operations)		
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1 : 4 kV		
Off-cycle response time	Make 10 ms Release 5 ms		
Built-in protections	Against short-circuits : None Against overvoltages and overloads : None		
Status indicator	On LCD screen for CD and XD		
Digital / PWM solid state output			
PWM solid state output*	CB12: O4	CD12-XD10-XB10 : O4	
1 WW 30114 State Output	XD26 : O4 →O7	CD20-XD26-XB26 : O4 →O7	
* Only available with "FBD" programming language	* Only available with "FBD" programming language		
Breaking voltage	10.4 →30 V DC	19.2 →30 V DC	
Nominal voltage	12-24 VDC	24 V DC	
Nominal current	0.5 A	0.5 A	
Max. breaking current	0,625 A	0,625 A	
Voltage drop	≤ 2 V for I = 0.5 A (at state 1)	≤ 2 V for I = 0.5 A (at state 1)	
Response time	Make ≤ 1 ms Release ≤ 1 ms	Make ≤ 1 ms Release ≤ 1 ms	
Operating frequency	1 Maximum on inductive load	1 Maximum on inductive load	
Built-in protections	Against overloads and short-circuits: Yes Against overvoltages (*): Yes Against inversions of power supply: Yes (*) In the absence of a volt-free contact between the logic controller output and the load	Against overloads and short-circuits: Yes Against overvoltages (*): Yes Against inversions of power supply: Yes (*) In the absence of a volt-free contact between the logic controller output and the load	
Min. load	1 mA	1 mA	
Maximum incandescent load	0,2 A / 12 V DC 0,1 A / 24 V DC	0,1 A / 24 V DC	
Galvanic isolation	No	No	
PWM frequency	14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz	14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz	

Accessories

PWM cyclic ratio

Max. Breaking current PWM

Max. cable length PWM

PWM accuracy at 120 Hz

PWM accuracy at 500 Hz

Туре	Description	Code
M3 Soft	Multilingual programming software containing specific library functions (CD-ROM)	88970111
PA	EEPROM memory cartridge	88970108
PA	3 m serial link cable : PC →Millenium 3	88970102
PA	USB cable 3 m : PC →Millenium 3	88970109
PA	Millenium 3 interface →Bluetooth® (class A 10 m)	88970104

 $0 \rightarrow 100$ % (256 steps for CD, XD and 1024 steps for XA)

< 5 % (20 % \rightarrow 80 %) load at 10 mA

< 10 % (20 % \rightarrow 80 %) load at 10 mA

On LCD screen for XD

451.59 Hz

1806.37 Hz

50 mA

20 m

 $0 \rightarrow 100 \%$ (256 steps for CD, XD and 1024 steps for XA)

< 5 % (20 % \rightarrow 80 %) load at 10 mA

On LCD screen for CD and XD

< 10 % (20 % \rightarrow 80 %) load at 10 mA

Comments

* to be marketed 1st quarter 2006

Dimensions (mm)

CD20 Smart

451.59 Hz

1806.37 Hz

50 mA

20 m

