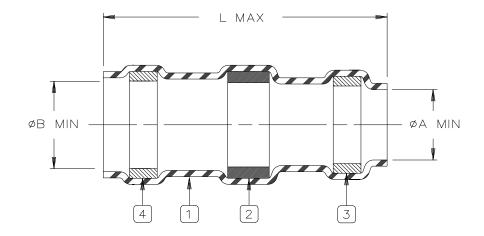
## **CUSTOMER DRAWING**



Product	Product Dimensions			Cable Dimensions			
Name	L	øΑ	øΒ	øD	øΕ	øG	J±0.5
	max	min	min	max	min	max	(J±0.02)
D-101-31	17.25	4.55	5.00	5.00	2.5	4.55	7
	(0.680)	(0.180)	(0.200)	(0.200)	(0.100)	(0.180)	(0.275)

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI-J-STD-006.

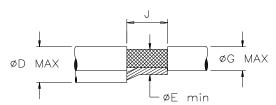
FLUX: TYPE ROM1 per ANSI-J-STD-004.

- 3. MELTABLE RING: Thermally stabilized thermoplastic. Color: gray.
- 4. MELTABLE RING: Thermally stabilized thermoplastic. Color: blue.

## APPLICATION

- 1. This part is designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed, having nickel plated copper shields.
- 2. Install using TE approved convection or infrared tools in accordance with TE assembly procedure RCPS-100-70.
- 3. Assemblies will meet requirements of TE specification RT-1404 and National Aerospace Standard NAS-1747.
- 4. Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



4	TE	ectivity	SOLDERSLEEVE SHIELD TERMINATOR					
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]  TOLERANCES: ANGLES: N/A Tyco Electronics Corporation reserves				D-101-31				
0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN MICRON	the right to amen time. Users show	d this drawing at any	REV:		DATE: June 9, 2011		
PREPARED BY: YNGUYEN	CAGE CODE: 06090	ECO NUMI ECO	BER: D-11-011935	SCALE: NT	S	SIZE:	SHEET: 1 of 1	