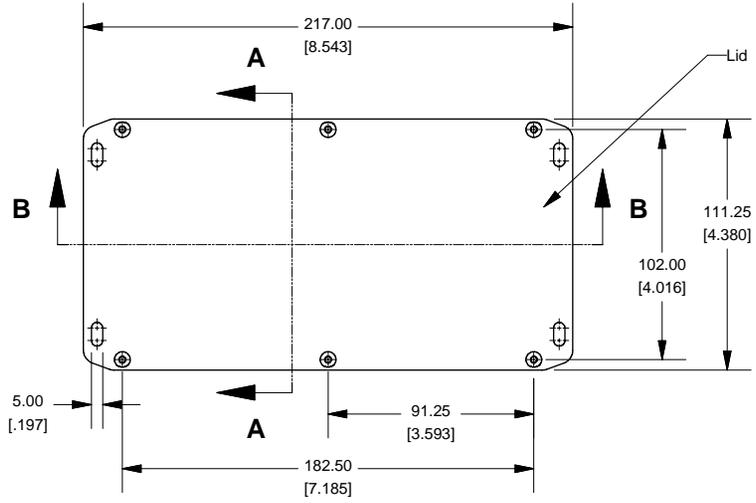
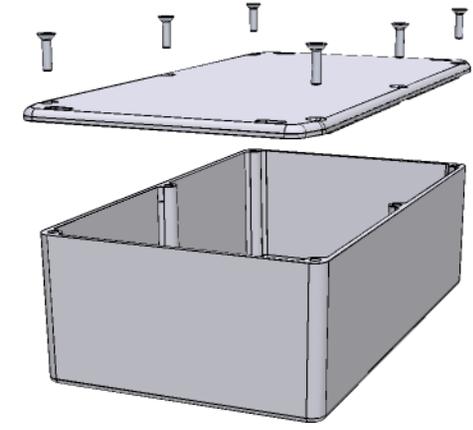
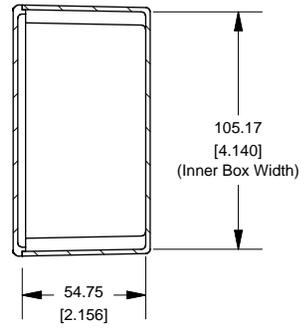


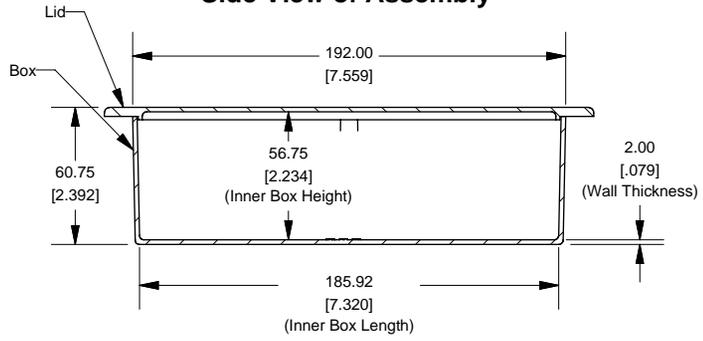
### Top View of Assembly



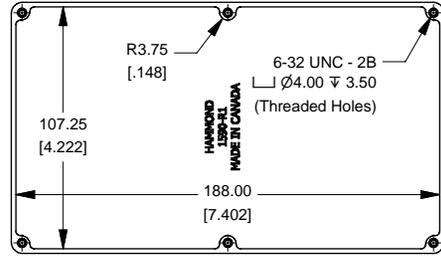
### SECTION A-A End View of Assembly



### SECTION B-B Side View of Assembly



### Top View Looking Inside Box



Enclosures can be Factory Modified ( Milling, Drilling, Printing etc.)  
 Contact Factory [mjm@hammondmfg.com](mailto:mjm@hammondmfg.com) for quotes  
 Solid models of this enclosure available in STEP or IGES.

#### NOTE

Purchased assembly includes box, lid and 6 cover screws.  
 Box and lid are made from Diecast Aluminum Alloy (alloy type 380).  
 Silicone Gasket Loctite #5950

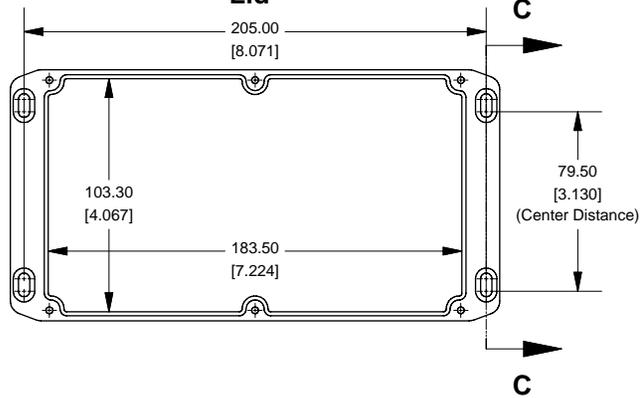
#### PART NUMBERS

1590R1FL Enclosure	
Unfinished	1590R1FL
Grey Textured Polyester Powder Paint - RAL 7038	1590R1FLGY
Black Textured Polyester Powder Paint - RAL 9011	1590R1FLBK
1590R1FL Liquid Resistant Enclosure (Silicon Factory Installed Gasket)	
Unfinished	1590WR1FL
Black Textured Powder Paint	1590WR1FLBK

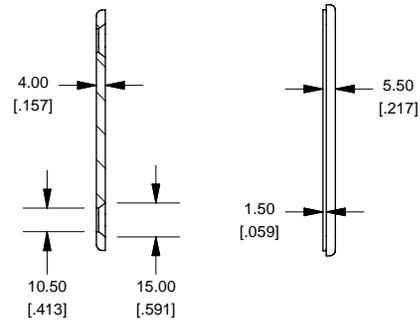
#### ACCESSORIES

Recommended Torque: 75 ozf.in / 55 cN.m	
Black Textured Cover Screws (Pkg 50) [6-32 x 1/2" SS Type 304]	1590WMS100BK
Unfinished Cover Screws (Pkg 100) [6-32 x 1/2" Nickel Plated Screws]	1590WMS100
Standard Cover Screws	
Unfinished Cover Screws (Pkg 100) [6-32 x 1/2" Nickel Plated Screws]	1590MS100
Black Textured Cover Screws (Pkg 50) [6-32 x 1/2" SS Type 304]	1590MS100BK

### Lid



### SECTION C-C Side of Slot



**HAMMOND  
MANUFACTURING™**

1590R1FL  
www.hammondmfg.com