

# 3.0x1.0mm RIGHT ANGLE SMD CHIP LED LAMP

## **Features**

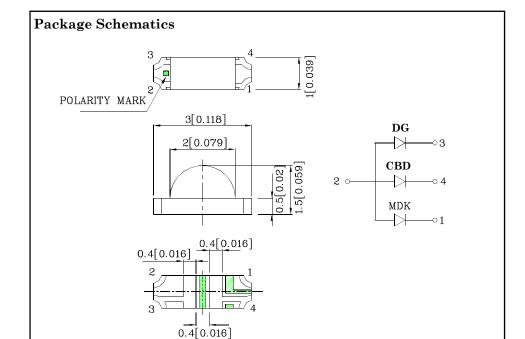
- $\bullet$  3.0 X 1.0 X 1.5mm right angle SMD LED
- Ideal for indication on hand held products
- Low current operation
- Standard Package: 2,000pcs/ Reel
- MSL (Moisture Sensitivity Level): 3
- RoHS compliant







# ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES



### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.2(0.008")$  unless otherwise noted.
- 3. Specifications are subject to change without notice.

Absolute Maximum Ratings (T <sub>A</sub> =25°C)		MDK (AlGaI nP)	DG (InGa N)	CBD (InG aN)	Unit
Reverse Voltage	$V_{\rm R}$	5	5	5	V
Forward Current	$I_{\mathrm{F}}$	30	25	30	mA
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	$i_{\mathrm{FS}}$	185	150	150	mA
Power Dissipation	$P_{\mathrm{D}}$	75	102.5	120	mW
Electrostatic Discharge Threshold (HBM)		•	450	250	V
Operating Temperature	$T_{\rm A}$	-40 ~ +85			°C
Storage Temperature	Tstg				

Operating Characteristics (T <sub>A</sub> =25°C)		MDK (AlGaIn P)	DG (InGa N)	CBD (InGa N)	Unit
Forward Voltage (Typ.) (I <sub>F</sub> =20mA)	$V_{\mathrm{F}}$	1.95	3.3	3.3	V
Forward Voltage (Max.) (I <sub>F</sub> =20mA)	$V_{\mathrm{F}}$	2.5	4.1	4.0	V
Reverse Current (Max.) $(V_R=5V)$	$I_{\mathrm{R}}$	10	50	50	uA
Wavelength of Peak Emission CIE127-2007*(Typ.) (I <sub>F</sub> =20mA)	λP	645*	515*	460*	nm
Wavelength of Dominant Emission CIE127-2007*(Typ.) (I <sub>F</sub> =20mA)	λD	630*	525*	465*	nm
Spectral Line Full Width At Half-Maximum (Typ.) (I <sub>F</sub> =20mA)	Δλ	28	30	25	nm
Capacitance (Typ.) (V <sub>F</sub> =0V, f=1MHz)	С	35	45	100	pF

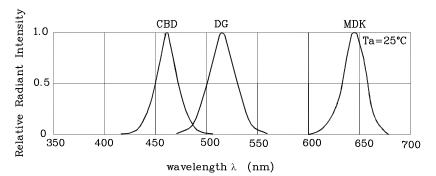
Part Number	Emitting Color	Emitting Material	Lens-color	Luminous Intensity CIE127-2007* (I <sub>F</sub> =20mA) mcd		Wavelength CIE127-2007* λP nm	Viewing Angle 20 1/2
				min.	typ.		
	Red	AlGaInP		55*	79*	645*	
XZMDKDGCBD56W	Green	InGaN	Water Clear	200*	297*	515*	120°
	Blue	InGaN		40*	69*	468*	

<sup>\*</sup>Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

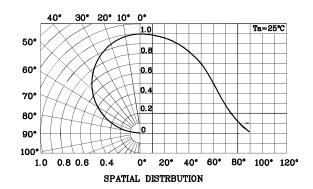
Jan 20, 2014



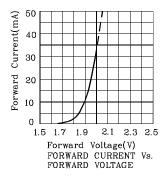


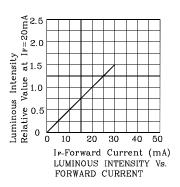


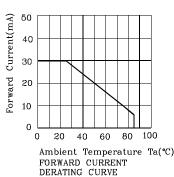
RELATIVE INTENSITY Vs. CIE WAVELENGTH

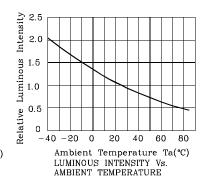


## **❖** MDK

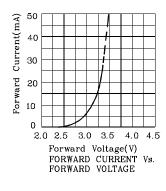


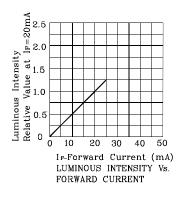


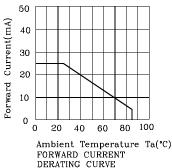


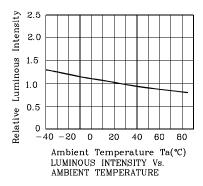


# ❖ DG

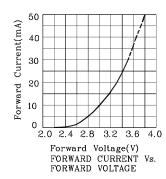


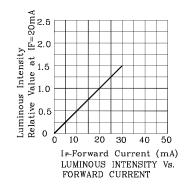


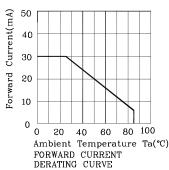


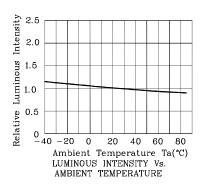


# **&** CBD





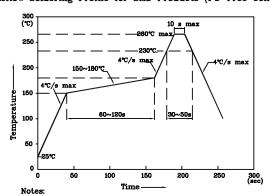




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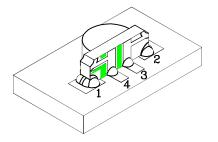
# ❖ LED is recommended for reflow soldering and soldering profile is shown below.

Reflow Soldering Profile for SMD Products (Pb-Free Components)

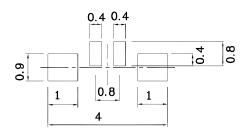


- 1. Maximum soldering temperature should not exceed 260°C
- 2. Recommended reflow temperature: 145°C-260°C
- 3. Do not put stress to the epoxy resin during high temperatures conditions

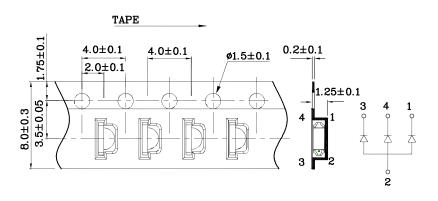
❖ The device has a single mounting surface. The device must be mounted according to the specifications.



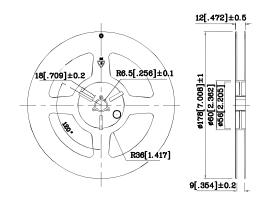
**♦** Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)



# ❖ Tape Specification (Units:mm)



# **❖** Reel Dimension



## Remarks:

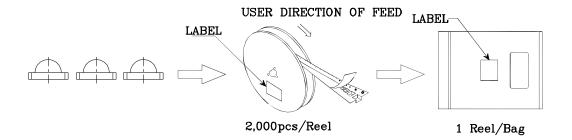
If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

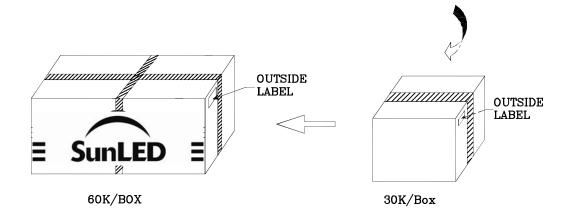
- 1. Wavelength: +/-1nm
- 2. Luminous intensity / luminous flux: +/-15%
- 3. Forward Voltage: +/-0.1V

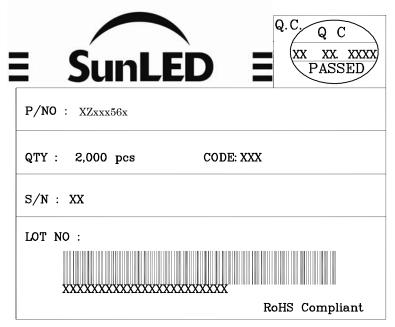
Note: Accuracy may depend on the sorting parameters.



# PACKING & LABEL SPECIFICATIONS







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- 2. Contents within this document are subject to improvement and enhancement changes without notice.
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- 6. Additional technical notes are available at <a href="http://www.SunLEDusa.com/TechnicalNotes.asp">http://www.SunLEDusa.com/TechnicalNotes.asp</a>

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XDSB6309 V3-Z Layout: Maggie L.