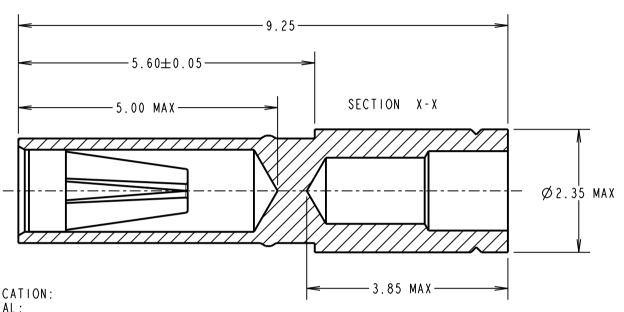
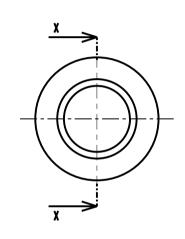
## Customer Information Sheet

DRAWING No.: M300-0020045 IF IN DOUBT - ASK NOT TO SCALE ALL DIMENSIONS IN mm THIRD ANGLE PROJECTION





SPECIFICATION:

MATERIAL:

CONTACT SHELL = BRASS

CONTACT CLIP = BERYLLIUM COPPER

FINISH:

0.25/0.30μ GOLD SHELL, 0.10/0.17μ GOLD CLIP

MECHANICAL:

INSERTION FORCE = 9N MAX WITHDRAWAL FORCE = IN MIN DURABILITY = 1000 OPERATIONS

ENVIRONMENTAL:

OPERATING TEMPERATURE = -65°C TO +175°C

PACKING:

BULK

FOR COMPLETE CONNECTOR SPECIFICATION, SEE COMPONENT SPECIFICATION CO48XX (LATEST ISSUE)

## NOTES:

- I. SUITABLE FOR WIRE GAUGE 22 AWG. MAXIMUM INSULATION DIAMETER Ø 1.40mm, BS3G210 TYPE A WIRE RECOMMENDED. STRIP WIRE BY 2.00mm FOR CRIMPING.
- 2. RECOMMENDED CRIMP TOOL = M22520/2-01, POSITIONER = Z80-058,
- 3. FOR INSTRUCTIONS ON HAND CRIMP TOOL M22520/2-01, SEE INSTRUCTION SHEET IS-01.

S/AREA:

4. RECOMMENDED MATING PIN SIZE = Ø1.05-0.90mm.

| MSP                   | 3                  | 27.07.15 | 13022  |  |  |  |
|-----------------------|--------------------|----------|--------|--|--|--|
| NAME                  | ISS.               | DATE     | C/NOTE |  |  |  |
| APPRO                 | APPROVED: M.PERREN |          |        |  |  |  |
| CHECKED: M.PLESTED    |                    |          |        |  |  |  |
| DRAWN: MARK G PLESTED |                    |          |        |  |  |  |
| CUSTO                 | OMER I             | REF.:    |        |  |  |  |
| ASSEM                 | MBLY (             | ORG:     |        |  |  |  |



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| TOLLIMITOLO |    |               |  |  |  |  |
|-------------|----|---------------|--|--|--|--|
| Χ.          | =  | $\pm$ $l$ mm  |  |  |  |  |
| X . X       | Ξ  | $\pm 0.50$ mm |  |  |  |  |
| X . X X     | Ξ  | $\pm 0.10$ mm |  |  |  |  |
| X . X X X   | Ξ  | $\pm$ 0.01mm  |  |  |  |  |
| ANGL        | Ε: | S = ±5°       |  |  |  |  |

TOLERANCES

| Χ.        | =     | ± I mm        |
|-----------|-------|---------------|
| X . X     | Ξ     | ±0.50mm       |
| X . X X   | =     | $\pm 0.10$ mm |
| ( . X X X | Ξ     | $\pm 0.01$ mm |
| ANGL      | . E S | S = ±5°       |
| UNI ES    | SS    | STATED        |

|        | MATERIAL: |     |       |  |
|--------|-----------|-----|-------|--|
| n<br>n |           | SEE | ABOVE |  |

Imm CRIMP SMALL BORE SOCKET ASSEMBLY

DRAWING NUMBER: FINISH: SEE ABOVE

TITLE:

M300-0020045

SHT