

4

3

2

1

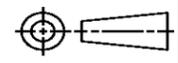
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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
	B1	ECR-16-001574		17FEB2016	RS	UG	

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151243-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426226 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1426226

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN	 TE Connectivity	
DIMENSIONS:		CHK LJ.ZHANG		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD U.GUO	NAME SIDE FEED HD-I APPLICATOR	
 <ul style="list-style-type: none"> 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± 		PRODUCT SPEC	RESTRICTED TO	
		APPLICATION SPEC	SIZE A3	CAGE CODE
MATERIAL	FINISH	WEIGHT	SCALE	SHEET 1 OF 2
		CUSTOMER DRAWING		REV B1

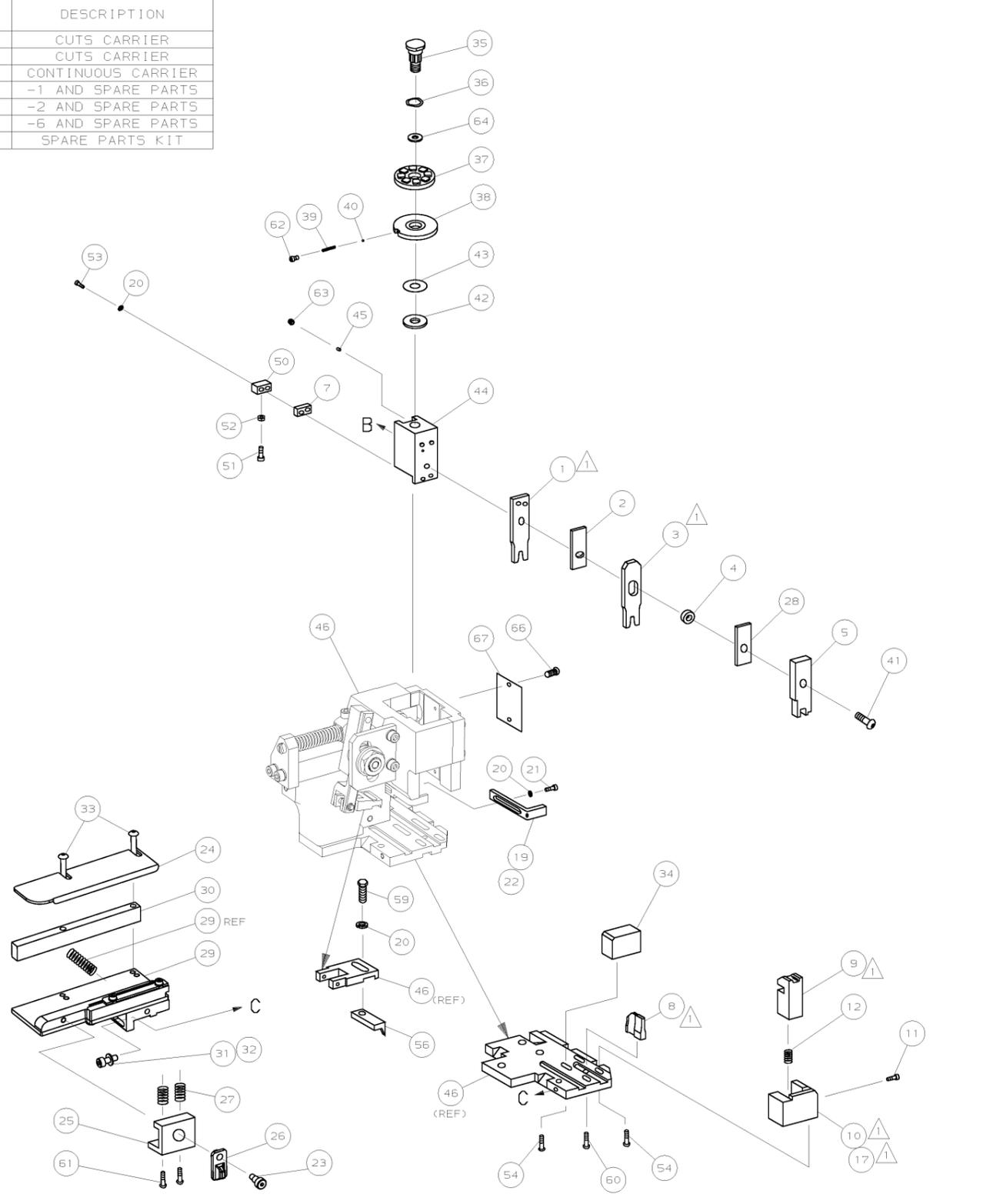
DRAWING MADE IN THIRD ANGLE PROJECTION

1426226 1426226

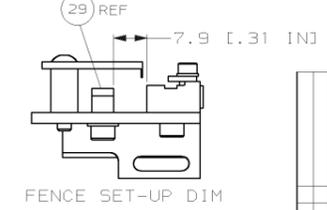
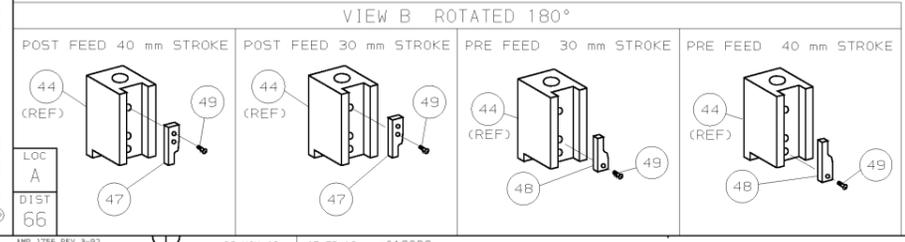
/home/us016926/DMTECrod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426226-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426226-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426226-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426226-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426226-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426226-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426226-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS			
TERMINAL NAME: CONTACT CRIMP SNAP IN DLI CONNECTOR			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.78 [.070 IN]	F	0.30mm ² - 0.50mm ²
INSUL	2.29 [.090 IN]	0	1.40-2.40 [.055-.095 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
3.80-4.20 [.150-.165 IN]		408-8322	
TERMINAL		FEED	
APPL SPEC 114-5045		7.20 [.283 IN]	
TERMINALS APPLIED			
170291	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE	CRIMP HEIGHT	PIN PN AND LENGTH [IN]	
mm ² AWG			
0.50mm ² (20 AWG)	1.12 ±0.05 [.044 ±.002 IN]	3-354779-4 [.3160]	
0.30mm ² (22 AWG)	1.00 ±0.05 [.039 ±.002 IN]	4-354779-4 [.3210]	



- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



QTY	RECD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO			
-	1	1	1	1	1	1	1426226	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
-	-	-	-	-	-	-	-	-	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19) ID PLATE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6) IN5 DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8) FEED FINGER	59
-	-	-	-	-	-	-	-	-	58
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
-	-	-	-	-	-	-	-	-	56
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12) SHEAR HOLDER	55
-	2	2	2	2	2	2	1-18023-3	SCR,SHC(M4X16) TERM HLD DWN	54
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3) HOLD DOWN	53
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	52
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	51
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10) CAM	50
-	-	-	-	-	-	-	-	-	49
-	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25) RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-7	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	1	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK(M4) STRIPPER	20
-	-	-	-	-	-	-	-	-	19
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	18
-	-	-	-	-	-	-	-	-	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1-1333203-8	ANVIL	8
-	1	1	1	1	1	1	2-240641-4	SPACER, DEPRESSOR (REAR)	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1-455889-3	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1-683454-4	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	2	2	2	1	1	1	2-456404-5	CRIMPER, WIRE	1

QTY RECD PER ASSY		PARTS LIST	
MATL	HT TR	FIN	
DO NOT SCALE PRINT.			
TOLERANCES UNLESS OTHERWISE SPECIFIED:			
1 PLC DEC ±0.5 [.02 IN]			
2 PLC DEC ±			
3 PLC DEC ±			
ANGLES ±			
SURF TEXTURE, ✓			
REMOVE BURRS, BREAK SHARP EDGES RO.3B MAX			
DR L.LOFTHOUSE	11JUL01	APP F.BACKHURST	11JUL01
CHK -	REL -		
NAME SIDE FEED HD-I APPLICATOR		MACHINE REF HD-I APPL	
SCALE	DWG NO	1426226	SHEET 1 of 1 REV B
CASE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING		RESTRICTED TO

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LAYOUT L1426226
SET UP GAGE 458637-3

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